DIVISION VI
TRAFFIC SPECIFICATIONS - MATERIALS

PART 601 - PULL BOXES

601.1 DESCRIPTION

This work shall consist of furnishing materials and installing the pull boxes in accordance with these specifications and in reasonably close conformity with the location and dimensions shown on the Plans or established by the Traffic Engineer.

601.2 MATERIALS

601.2.1 Approved Products List. All materials provided shall be supplied per the approved materials listed on the City of Tulsa Operations Approved Products List (APL).

601.2.2 General.

1) The pull box ring and cover shall be constructed of polymer concrete consisting of sand and aggregate bound together with a polymer resin. Internal reinforcement shall be fiberglass in the form of woven fabric or chopped strand or mat. The box and cover shall be gray in color.

2) All pull boxes shall come without mouse holes

3) All pull boxes with cracked, chipped, or broken lid, lips, or sidewalls shall be replaced at the contractor's expense.

4) Pull box covers shall be inscribed with the label "TRAFFIC SIGNALS" or "HIGHWAY LIGHTING" as appropriate.

601.2.3 Testing Requirements. Pull boxes shall meet or exceed the current material and performance requirements as outlined in the latest version of ANSI/SCTE 77 Specification for Underground Enclosure Integrity (Tier 15).

601.2.4 Ground Rod: A 5/8" x 8' galvanized steel or copper ground rod shall be installed in each pull box and shall be included in the price bid for the pull box.

601.2.5 Concrete Apron: A concrete apron shall be installed around each pull box not located in the sidewalk or other paved area. The concrete shall be class "A" concrete with a minimum thickness of 6", with a light broom finish. The cost of this concrete apron shall be included in the price bid for the pullbox.

601.2.6 Gravel: Gravel in bottom of pull box shall meet the quality requirements specified in ODOT Section 701 or of ASTM C330, #67 for lightweight aggregate. Compact Dirt Fill shall meet the quality requirements specified in ODOT.

601.2.7 All pull boxes that need access cuts shall be saw cut by approved means (example Quickie saw, sawsall, no hammer cuts allowed).

601.3 CONSTRUCTION METHODS

601.3.1 GENERAL: Provide underground enclosures as shown on the plans. Obtain the Traffic Engineer's approval to revise enclosure locations to fit field conditions or facilitate conduit system installation.
601.3.2 INSTALLATION:

1) Install underground enclosures on a bed of gravel as shown in the standard drawing COT 601.

2) After the conduit ends are plugged, pour 6 inches of 3/4 inch washed gravel into the hole and set the pull box on the gravel to the proper elevation and pour additional 6" of gravel around the outside and inside of the pull box.

3) After cable and wire have been installed no gravel shall be added unless traffic or other personal are present. Push pennies or duct seal must be used to seal conduits before gravel is added.

4) When installing pull boxes in sidewalks or other surfaced areas, make the tops of the pull boxes flush with the finished surface.

5) When installing pull boxes in unpaved areas, make the tops of the pull boxes flush with the top of the ground or no greater than 1 inch above the ground. Provide all pull boxes not installed in surfaced areas with concrete aprons.

6) Pull boxes shall be installed without bolts in the cover.

7) Inside compartment of installed pull box shall be free of mud, concrete, and any material blown out of conduits or trash.

601.3.3 LOCATION:

1) Pull box locations shall be located outside of wheel chair ramps and wheel drag path.

2) Pull boxes shall be set on a parallel or perpendicular line with the N-S-E-W axis of the intersection.

3) The maximum distance of a conduit run between pull boxes is 180 feet.

601.4 METHOD OF MEASUREMENT

601.4.1 The pull boxes of the size and type specified will be measured by each unit installed. Each pull box unit shall include cover, ground rod, concrete apron, gravel, excavation, and backfilling, necessary to construct and install pull boxes as shown on the Plans.

601.5 BASIS OF PAYMENT

601.5.1 Accepted pull boxes, measured as provided above, will be paid for at the contract unit price as follows:

1) PULL BOX SIZE I ........ EACH

2) PULL BOX SIZE II ........ EACH

3) PULL BOX SIZE III ........ EACH

Such payment shall be full compensation for furnishing all materials, equipment, labor and incidentals required to complete the work as specified.
PART 602 - ELECTRICAL CONDUIT

602.1 DESCRIPTION

This work shall consist of furnishing and installing all the electrical conduit, fittings, expansion devices, and miscellaneous hardware necessary to complete the electrical conduit system in accordance with these specifications and the plans. The location of the conduit, as shown on the plans, is diagrammatic and may be subject to adjustment as the Traffic Engineer may direct in order to conform to existing field conditions.

602.2 MATERIALS

602.2.1 General.

1) Ensure all conduits and fittings are liquid tight. Ensure outlet boxes, fittings, entrance caps, and other accessories comply with current industry standards and are compatible with the conduit material used.

2) Ream conduit ends to remove burrs and rough edges. Make cuts square so ends will butt together for the full circumference.

3) Provide factory conduit bends in accordance with the NEC, or bend conduit without crimping or flattening using the longest centerline radius for each installation, not less than 6 times the conduit inside diameter.

602.2.2 Rigid Steel.

1) Provide a UL rated rigid galvanized steel conduit that meet the requirements shown on the plans. All exposed conduit shall be rigid galvanized steel.

2) Galvanized conduit ends shall be threaded, reamed and bushed.

3) The City will not allow slip joints or running threads for coupling conduit. If standard couplings are not practical, use threaded-union couplings to couple metal conduit, as approved by the Traffic Engineer. Pop rivets, sheet metal screws, or any other unapproved method shall not be used to connect any conduit. Tighten couplings until the ends come together; do not leave threads exposed.

4) If damage to galvanized conduit exposes bare metal, re-galvanize, metalize or paint with zinc dust-oxide paint at no additional cost to the City.

602.2.3 Non Rigid Conduits.

1) PVC conduit ends shall be bushed and reamed.

2) Connections shall be solvent weld type. Connection point shall be properly cleaned as required by the adhesive manufacturer’s directions.

3) All PVC conduit attached to HDPE bored conduit shall be attached by means of E-LOC, or approved equal, coupling suited for this purpose. Normal primer and PVC cement shall be used. Payment for E-LOC coupling shall be included in the cost of HDPE conduit.

4) All fittings shall be of the same schedule as the conduit run.

602.2.4 Rigid Plastic. Provide polyvinyl chloride (PVC) schedule 40 electrical conduit in accordance with UL-651. For solvent cement to join conduit refer to ASTM 2564.
602.2.5 **Flexible Plastic.** Provide High-density polyethylene (HDPE) conduit in accordance with the requirements of NEMA TC7. HDPE conduit shall be smooth wall coilable duct meeting the requirements of ASTM D 1248 Type III Class C, Grade P33, Category 5, Schedule 40, unless otherwise specified in the Plans.

602.2.6 **Outlet Boxes, Fittings and Entrance Caps.**

1) Outlet boxes, fittings, and entrance caps shall comply with current industry standards and be compatible with the conduit material used.

2) Fittings and cement used with plastic conduit shall be compatible with conduit material.

602.2.7 **Acceptance.** Conduit may be accepted on the project without testing provided it is visually inspected and all pieces are clearly labeled with the UL label or a type D certification is furnished by the manufacturer.

602.3 **CONSTRUCTION METHODS**

602.3.1 **General.** The contractor shall obtain the necessary permits for electrical inspection on all signal and lighting work. Electrical inspections shall include all electrical equipment, enclosures, devices, cables, conductors and raceways as defined by the NEC. High or low voltage shall be installed, maintained, connected or removed by a State of Oklahoma licensed Electrical contractor. All work shall meet the requirements of the NEC. City of Tulsa shall reserve the right to define workman like manner. Proof of license shall be carried on person at all times and be available to City of Tulsa personnel upon request per Title 158- Construction Industries Board Chapter -40 Subchapter 11-2(a)(9). Contractor shall contact City of Tulsa Traffic Operations to obtain the address needed to obtain the permit.

602.3.2 **Location.**

1) All conduits shall be installed to fit the existing field conditions. However, if major relocations are necessary that may affect the overall design of the electrical system, the contractor shall receive approval of the Traffic Engineer prior to making the relocations.

2) Conduit runs shall not terminate in corner wheel drag paths.

3) The maximum distance of a conduit run between pull boxes is 180 feet.

4) Termination of multiple conduit runs shall be installed vertically and clustered toward the center of the pull box. Conduit runs within a pull box shall not cross one another.

602.3.3 **Installation.**

1) Install conduit in accordance with the NEC. Install direct runs with no less than the minimum size shown on the plans. The use of a larger conduit for the entire length of the run will be allowed, at no additional cost to the City.

2) If conduit is installed on top of slab surface, it shall be anchored or staked every 8 feet to prevent rising (floating) during island forming. Conduits shall be installed one foot from one edge of the island or not centered in island. See standard 602 for details.

3) No long radius 90 or 45 degree bends will be allowed unless specified in the plans.
4) There shall be no more than three 90 degree bends or 270 degree total of all the bends in a single run of conduit.

5) All conduits shall have a green #12 THHN electrical conductor installed to be used as a pull wire (wire to be paid for separately).

6) Complete all potentially damaging work before installing conductors or cables in the conduit system.

7) All conductors or cables in a damaged conduit shall be replaced to the next joint of undamaged conduit at contractor’s expense. No exceptions shall be made.

602.3.4 Termination of Conduit

1) Termination in Signal Pole or Pedestal Base: Stub base conduits 4” to 6” above finished base for mast arm bases and 2” for pedestal bases.

2) Termination in Pull Box: Extend conduit entering pull box sides no more than 2 inches inside the box wall and slope the conduit toward the top of the box. Conduit entering through the bottom of a pull box shall extend 9 to 12 inches below the lid and shall be located near the center of the box.

3) Connection to Existing Conduit: if incorporating existing underground conduit into a new system, clean with compressed air and water until clean air and water are exhausted from the conduit. This shall be an inspected process by traffic inspector.

4) For Future Use: Cap conduit ends not terminating in a junction box or electrical enclosure.

5) General: Cap all conduit ends with standard pipe caps until wiring starts. After removing the caps, install conduit bushings on the threaded caps.

602.3.5 Pushed or Bored Conduit.

1) Bored conduit shall be continuous (no joints) HDPE schedule 40 and shall be extended 2 feet from the back of curb or edge of pavement on both ends. "No thread" couplings shall not be used under pavement.

2) Place the conduit under pavement by approved pushing or boring methods. Do not disturb the pavement without permission from the Traffic Engineer. Keep pushing or boring pits at least 2 feet clear of the edge of any type of surface area whenever possible.

3) Excessive use of water, such that the pavement might be undermined or the subgrade softened, will not be permitted. If pits are to be left overnight, cover them with substantial planking and mark them in a manner approved by the Traffic Engineer.

4) Unless otherwise shown on the plans, install bored conduit or pushed conduits a minimum depth of 30 inches below top of ground line.

5) Restoration and repair of right-of-way damage by boring operations shall be included in the price for boring.

6) Damaged bored HDPE conduit shall be re-bored at the contractor’s expense; no under pavement repairs shall be made.

602.3.6 Trenched Conduit and Backfilling.

1) Conduit installed in a trench shall be of the type and size specified on the Plans.
2) Excavate trenches deep enough to provide for 30 inches minimum cover over the conduit, unless otherwise specified. Do not use cinders, broken concrete, or other hard or abrasive materials in backfilling. Also, clear the trench of such materials before the conduit is placed.

3) Excavate immediately before installing conduit, placing the material in a position where there is the least damage and obstruction to vehicular and pedestrian traffic and the least interference with the surface drainage. Be careful not to excavate the trenches wider than necessary for the proper installation of the electrical conduits or cables.

4) Dispose of all surplus excavated material in a manner approved by the Traffic Engineer.

5) When rock is encountered during trenching and the required trench depth cannot be attained the trench depth or location may be altered at the discretion of the Traffic Engineer. The minimum trench depth shall meet NEC minimum requirements.

6) Reconstruct all disturbed surfaced areas, base materials, and sodded areas using replacement materials of equal or better quality; this is to be done at the expense of the Contractor and to the satisfaction of the Traffic Engineer.

7) Whenever a part of an existing concrete sidewalk or driveway is broken or damaged, remove the entire square or slab unless otherwise specified by the Traffic Engineer, and reconstruct the concrete as specified above.

8) If trenched conduit must cross under existing guardrail it should be between posts and as close to perpendicular to the rail as feasible.

9) Backfill all trenches with acceptable material as soon as possible after installation of conduit; deposit the backfill material in the trench in layers not to exceed 6 inches in depth and compact to 95% density of the surrounding earth. The first layer shall be free of rocks and debris and compacted, and each successive layer shall be free of rock and debris and compacted before the next layer is placed.

10) Unless otherwise directed by the Traffic Engineer, all trenches excavated across any sidewalk, driveway, parking lot or other paved area, across any traveled portion of unpaved streets or alleys, across any proposed roadways or proposed roadway fills, and as shown on the drawings shall be bedded and backfilled with 1-1/2" Type A Aggregate Base, placed in 8-inch maximum lifts and compacted to 95% Standard Proctor Density, as measured by the Nuclear Density Method. Compaction shall be done by a vibratory hand tamper. Trenches excavated across existing street or alley paving shall be backfilled in accordance with the City of Tulsa Standard detail for Pavement Removal and Replacement.

11) Utility marking tape shall be installed 6 inches below finished grade and conduit shall be blown clear of water and debris after backfilling. Utility marking tape shall be a minimum of 4 mil thickness, 6" wide polyethylene tape; color shall be in accordance with AWPA uniform color code. Tape used to mark underground electrical cable shall be safety red color with printed legend "caution electrical cable buried below" The cost of the tape shall be included in the cost of trenching.
602.3.7 Exposed Conduit.

1) Refer to ODOT Standard Drawing T-302 Typical Conduit Construction Details for exposed conduit installation for installation details.

2) When conduit is to be installed on the surface of structures, poles, or other exposed locations, use rigid metal-type unless otherwise specified.

3) Run surface-mounted conduit straight and true, so that it's horizontal or vertical on the surface of the structure or pole. Support it at intervals of not more than 5 feet, unless otherwise specified, using galvanized malleable iron conduit clamps and bolts with expansion shield anchor devices approved by the Traffic Engineer.

4) Lag or machine bolt shields and percussion driven anchors in concrete or masonry will not be accepted.

5) When conduit installed on a concrete structure crosses an expansion joint in the structure, install an expansion device of the type and size shown on ODOT Standard Drawing T-302.

6) Use only APL approved supporting devices for conduit that's attached to structural steel members.

7) Where exposed rigid conduit installed on bridges or other structures transition to an underground trenched installation, only threaded fittings will be permissible until run of conduit has fully turned horizontal in the trench, no PVC to rigid adaptors or fittings. No thread couplings or connectors shall be used.

602.3.8 Testing.

1) After clearing and backfilling the conduit blow in each conduit run a 1/8 inch 1000lb test polypropylene string the full length of the conduit. The City Traffic Inspector shall be present during blow in.

2) The polypropylene string shall be blown in with the appropriate sized conduit position, IE 2 inch conduit use 2 inch piston, 3 inch conduit use 3 inch piston, etc.

3) Blowing the string shall be in the direction away from the controller cabinet. This is an inspection point required by Traffic Operations.

4) After clearing and installing string, conduit ends shall be capped with PVC cap or sealed bushings to prevent entry of debris. Duct tape is not an approved method of capping. If capping is removed before cable is installed, contractor shall reprove conduit with inspector present.

5) For conduit not accepted contractor shall replace conduit to the next joint and have the new conduit inspected and wired pulled before it will be accepted.

602.4 METHOD OF MEASUREMENT

Electrical conduit of the size and type specified will be measured by the linear foot along a horizontal plane of the centerline of the installed conduit from end to end, and shall include all fittings, outlets, entrance caps, pull wires, conduits, expansion devices, and other miscellaneous hardware necessary to complete the conduit system. Each size and type of conduit shall constitute a separate pay items, unless otherwise provided. Unless otherwise provided, trenching and backfilling and boring will not be measured for payment.
BASIS OF PAYMENT

Accepted quantities of electrical conduit, measured as provided above, will be paid for at the contract unit price as follows:
1) 2" PVC Sch 40 Plastic Conduit (Trenched) ............ LINEAR FOOT
2) 3" PVC Sch 40 Plastic Conduit (Trenched) ............ LINEAR FOOT
3) 2" HDPE Sch 40 Conduit (Directional Bore) .......... LINEAR FOOT
4) 2 - 3" HDPE Sch 40 Conduit (Directional Bore) ....... LINEAR FOOT
5) 3" HDPE Sch 40 Conduit (Directional Bore) .......... LINEAR FOOT
6) 2 - 3" PVC Sch 40 Plastic Conduit (Trenched) ........ LINEAR FOOT
7) 1 1/2" Galv. Steel Electrical Conduit (Exposed) ......... LINEAR FOOT
8) 2" Galv. Steel Electrical Conduit (Exposed) .......... LINEAR FOOT
9) 3" Galv. Steel Electrical Conduit (Exposed) ............ LINEAR FOOT
10) 1" PVC Sch 40 Plastic Conduit (Trenched) .......... LINEAR FOOT
11) 1" HDPE Sch 40 Conduit (Directional Bore) .......... LINEAR FOOT

Such payment shall be full compensation for furnishing all materials, equipment, labor, and incidentals to complete the work as specified.

PART 603 - SIGNAL POLE FOOTINGS

603.1 DESCRIPTION

603.1.1 This work shall consist of furnishing materials and installing concrete footings for traffic control devices in accordance with these Specifications and in reasonably close conformity with the locations and dimensions shown on the Plans or established by the Traffic Engineer.

603.2 MATERIALS

603.2.1 Materials used shall meet the requirements specified in the following City of Tulsa Standards and Specifications, ODOT Standards and Specifications Section 700- Materials and AASHTO Specifications:

<table>
<thead>
<tr>
<th>Material</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Portland Cement Concrete, Class A</td>
<td>ODOT 701</td>
</tr>
<tr>
<td>Reinforcing Steel</td>
<td>ODOT 723</td>
</tr>
<tr>
<td>Electrical Conduit</td>
<td>COT 602</td>
</tr>
<tr>
<td>Anchor Bolts and Nuts</td>
<td>AASHTO M 183</td>
</tr>
<tr>
<td>Galvanizing (Bolts, Nuts &amp; Washers)</td>
<td>AASHTO M 232</td>
</tr>
</tbody>
</table>

603.3 CONSTRUCTION METHODS

603.3.1 Footings. Construct concrete footings in accordance with ODOT Section 509 so that they rest on firm ground with the top of the footing level, to minimize the amount
of shimming required later. Construct them in locations as shown on the Plans and to the grade established by the Traffic Engineer. If an obstruction prevents the construction of a footing at the planned location, construct it at a location approved by the Traffic Engineer prior to drilling. Construction methods or materials designed to extend the length of the base to meet height requirements shall not be accepted. The H-frame and template shall be left in place a minimum of eight hours. Once the H-frame and template are removed the concrete shall be finished with a stone.

603.3.2 Anchor Bolts. Use anchor bolts of the size and quantity specified in COT Standards 617 and 618. Locate them accurately and securely in the footing by means of a template. Anchor bolts shall be square or centered as called for in the design and plumb. Anchor bolts shall be placed into the concrete base per the design shown in COT Standard 603e. Construction methods and hardware designed to extend the manufactured length of the anchor bolts shall not be accepted. Anchor bolts shall extend out of the base to insure that the anchor extends the full depth of the base nuts.

1) NOTE: Do not weld on any portion on the body of the anchor bolt.

603.3.3 Conduits. When conduit must be installed as part of the footing, it shall be of the quantity, size and type shown on the Plans. The conduit required in the footing will be paid for in the cost of other materials in the footing. Conduits installed in poured signal bases shall be plumb and centered in the base pour. Conduit height above the finished base shall be 4" to 6" for a mast arm base and 2" for a pedestal base. Stub-outs for pedestal footings shall be 2" conduit.

603.3.4 Ground Rod. Copperweld ground rod is required; it shall be of size shown in the Plans. Ground rods installed in poured signal bases shall be plumb and centered in the base pour. Ground rods shall be extended six feet into the soil. Ground rod height above the finished base shall be four inches to six inches for mast arm signal pole bases and two inches for pedestal signal pole bases.

603.3.5 Poles, Posts, or Breakaway Bases.

1) Do not erect poles, posts, or breakaway bases until the foundation reaches 100 percent of the required 28-day compressive strength and has set at least 72 hours unless they are required to be set directly into the footing. After the footing has been completed, restore the surrounding area to an acceptable appearance.

2) All mast arms installed shall be aligned as shown on the plans or installed parallel or perpendicular to the axis of the intersection. If the mast arm is more than 2 degrees out of alignment due to the placement of the anchors in the base, the base shall be replaced at the contractor's expense.

603.3.6 Bases poured in sidewalk shall be flush with the sidewalk grade. Bases poured outside of sidewalks shall not extend any further than six inches above the finished grade of the surrounding area. Bases below finished grade shall not be accepted.

603.3.7 The Traffic Engineer shall inspect the ground rods, conduit, reinforcing steel and proper alignment of anchor bolts for proper placement and approve the installation prior to pouring concrete. At the Traffic Engineer's discretion, concrete testing may be required for pole bases.
603.4 METHOD OF MEASUREMENT

603.4.1 Reinforced concrete footings of various sizes and shapes will be measured by the each. The footing unit shall include concrete, reinforcing steel, anchor bolts, nuts, washers, ground rod, conduit, all labor, tools, equipment, excavation, backfilling, and incidental work necessary to construct the footing as shown on the Plans.

603.5 BASIS OF PAYMENT

Accepted reinforced concrete footings, measured as provided above, will be paid for at the contract unit price as follows:

1) SIGNAL FOOTING. EACH

Such payment shall be full compensation for finishing all materials, equipment, labor, and incidentals to complete the work as specified.

PART 604 - LOOP DETECTORS

604.1 DESCRIPTION

This work consists of providing and installing a solid state inductive vehicle loop detector, loops and lead in wire in accordance with these Specifications, the latest NEMA TS-1 or TS-2 Specifications, and as shown on the Plans.

604.2 MATERIALS

604.2.1 Approved Products List. All materials provided shall be supplied per the approved materials listed on the City of Tulsa Operations Approved Products List (APL).

604.2.2 Detector Loop Wire. The detector loop wire that is embedded in the pavement for the detector loop shall be a single conductor, rated for heavy traffic applications with a nominal outer diameter of .240". Insulation and outer jacket shall be orange in color.

604.2.3 Loop Lead-in Cable. The loop lead in cable shall be two-conductor #16 AWG with a double jacket made of cross link polyethylene and shall include water block gel and moisture resistant binder tape. The conductors shall be twisted eight (8) times per foot and the conductor insulation colors shall be black and white. The inner and outer jacked color shall be orange.

604.2.4 Shelf Mounted Detector. Provide a self-contained, self-tuning, solid state digital detector that automatically compensates for temperature variations and environmental conditions as described in the 2009 ODOT specification 828.02 (B)

604.2.5 Card Rack Detector Unit. Provide two channel-self tuning, solid state, digital card rack detector units as described in the 2009 ODOT specification 828.02 (C)

604.2.6 Card Rack Assembly. Provide a card rack, cross wired for two or four channel operations as described in the 2009 ODOT specification 828.02 (D)

604.2.7 Power Supply. Provide a 24 V (DC) power supply as described in the 2009 ODOT specification 828.02 (E)
604.2.8 **Conduit.** Conduit shall be paid for separately and shall meet the requirements of City of Tulsa Specification #602.

604.2.9 **Vehicle Loop Wire Sealant.**

1) This section shall govern for furnishing and installing loop wire sealant for use in the installation of vehicle detector loop in asphaltic and concrete pavement as shown on Plans. The sealant shall be a one-part polyurethane material and shall be suitable for use in both asphaltic and concrete pavement. The sealant shall be designed to enable traffic to pass over the filled slot immediately after application without tracking or stringing. The sealant shall not shrink in volume during or after its curing process.

2) The sealant shall have a minimum shelf life to 12 months. The sealant shall have certain physical properties in its uncured and cured states. They are as follows:

   A) **Uncured (wet) Sealant.** The physical properties of the uncured (wet) sealant are as follows:

<table>
<thead>
<tr>
<th>Property</th>
<th>Requirement</th>
<th>Standard</th>
</tr>
</thead>
<tbody>
<tr>
<td>Weight</td>
<td>717.87lbs/cy +/- 1.0 lb (1210 kg/cu.m +/- 0.45 kg)</td>
<td>ASTM E201</td>
</tr>
<tr>
<td>Total Solids by Weight</td>
<td>75-86%</td>
<td>ASTM D1353 18 Hours at 200°F</td>
</tr>
<tr>
<td>Viscosity</td>
<td>0.00073-0.0123psi-s</td>
<td>Brookfield RVF No 6 Spindle at 20 RPM, 77°F 50% Rel. Hum.</td>
</tr>
<tr>
<td>Curing Time</td>
<td>Touch: 24Hr Max Complete: 36 hrs Max 4mil film, 77°, 50% Rel. Hum.</td>
<td>ASTM D1640</td>
</tr>
</tbody>
</table>
B) **Cured Sealant.** The physical properties of the cured sealant are as follows:

<table>
<thead>
<tr>
<th>Property</th>
<th>Requirement</th>
<th>Standard</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hardness (Indentation)</td>
<td>65 - 85</td>
<td>ASTM D2240 Model 1700, 25C 50% Relative Humidity.</td>
</tr>
<tr>
<td>Tensile Strength</td>
<td>125psi Minimum</td>
<td>ASTMD412</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Die C Pulled at 20 IPM</td>
</tr>
<tr>
<td>Elongation</td>
<td>200% Minimum</td>
<td>ASTMD412</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Die C Pulled at 20 IPM</td>
</tr>
<tr>
<td>Adhesion (Peel Strength)</td>
<td>15 lb/in width</td>
<td>ASTMD903</td>
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<tr>
<td></td>
<td></td>
<td>Canvas to Concrete</td>
</tr>
<tr>
<td>Application Temp Range</td>
<td>+41°F to 131°F</td>
<td></td>
</tr>
<tr>
<td>Service Temp. Range</td>
<td>-40°F to 150°F</td>
<td></td>
</tr>
</tbody>
</table>

C) **Resistance:** The cured sealant shall have the following chemical resistances:

<table>
<thead>
<tr>
<th></th>
<th>Deicing</th>
<th>No Effect</th>
<th>ASTM D471*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gasoline</td>
<td>Slight Swell</td>
<td></td>
<td>ASTM D471*</td>
</tr>
<tr>
<td>Hydraulic Brake Fluid</td>
<td>No Effect</td>
<td></td>
<td>ASTM D471*</td>
</tr>
<tr>
<td>Motor Oil</td>
<td>No Effect</td>
<td></td>
<td>ASTM D471*</td>
</tr>
<tr>
<td>Sodium Chloride (5%)</td>
<td>No Effect</td>
<td></td>
<td>ASTM D471*</td>
</tr>
</tbody>
</table>

*The ASTM Test shall be conducted at 70°F to 77°F for a period of 22 hours.*

604.3 **CONSTRUCTION METHODS**

604.3.1 **Location.** Locate the loop detection system as shown on the plans. Mark the exact location on the roadway with chalk string, spray paint or some suitable and legible marking device that can withstand weather and traffic until such time as the locations have been approved by the Traffic Engineer.

604.3.2 **Saw Cuts.**

1) Disable old loops when cutting new loops, the existing cuts shall be properly sealed using approved sealant over a long period of time.

2) Contractor will saw the induction loop slot, including corner cuts, to the exact depth as shown on City of Tulsa Traffic standard drawing 604. All loop corners shall be
cut as shown in the saw cut corner diagram shown on City of Tulsa Traffic standard drawing 604.

3) Saw cut shall be made with a blade that is a maximum of 3/8 inch in width. The minimum width cut shall be 5/16th of an inch.

4) Saw cuts that pass through changes in surfaces (example, asphalt to concrete) or expansion joints shall be drilled with a minimum of 1 1/2 inch bit and excess loop wire installed to allow loop to move with road surfaces.

5) Clean and dry the slot with compressed air to remove all water and debris before loop wire is installed.

6) Use a blunt wood instrument for placing the wire into the slot so that the insulation is not damaged in any way.

7) The loop detector saw cut shall be sealed with loop wire sealant filled to the top of each saw cut.

604.3.3 Loop Detector Wire Installation.

1) Wind all non-quadrupole loops in a clockwise direction as shown in City of Tulsa Traffic standard drawing 604 with four wraps.

2) The beginning end of the loop winding shall be marked with a colored tie wrap, inside the pull box. If there are multiple loops terminating in the pull box, the loop nearest the pull box shall have a red tie wrap on the "beginning end" of the winding, the second loop from the pull box shall have an orange tie wrap, the third loop shall be marked with a green tie wrap and the fourth loop shall have a blue tie wrap.

3) All loop wire shall be one continuous length to the pull box where it shall be connected to the lead-in cable.

4) After the loop has been completed, the two wires extending into the pull box shall be twisted together with 5 turns per foot. These wires shall extend into the pull box a minimum of 6 feet, with 6 inches of wire exposed from the ducting.

604.3.4 Connection to Lead-In Wire.

1) Drill or pour in place 1" conduit (to be paid for separately) for each loop detector spaced 2 inches apart for loop wire. Backfill the conduit with asphaltic joint sealer. See COT Standard Drawing 602 for installation details.

2) Place the loop detector lead-in cables in conduit from each loop detector pull box to the traffic signal controller. At each loop detector pull box, splice the loop wire to the loop detector lead-in cable with a waterproof, self-insulating connection using soldered connections and epoxy or gel cast splice kits as shown on City of Tulsa standard drawing 604 B.

3) All connections that are made from loop wire to the lead-in cable shall be made only in the pull box. No pull box lid, lips, or sidewalls shall be saw cut to gain access to an existing loop pull box.

4) All loops shall be left disconnected in the pull box for inspection. After inspection, solder the connection with a 60/40 alloy, resin core solder. Take care while soldering not to damage the insulation of the wire and cable.

5) Lead-in cable shall be a continuous run without any splices
6) Lead-in cable shall be installed with a minimum of four (4) feet of slack cable per pull box and eight (8) feet of slack at the controller. No damaged or skinned cable will be accepted.

7) When the connection has been completed, place a watertight connector sealing packet over it. After carefully placing the loop wire in the slot and checking the circuity, seal the slot with a sealer that meets the requirements of this Specification.

604.3.5 **Color Coding in the Cabinet.**

1) Each cable shall be color coded at the cabinet with colored marking tape placed on the end of the jacket at the point where the installation is stripped. This color code designates the cable origin as it relates to the direction of traffic.

A) North Bound Left Turn Loop = Red/White
B) North Bound Through Loop = Red
C) South Bound Left Turn Loop = Orange/White
D) South Bound Through Loop = Orange
E) East Bound Left Turn Loop = Green/White
F) East Bound Through Loop = Green
G) West Bound Left Turn Loop = Blue/White
H) West Bound Through Loop = Blue

604.3.6 **Sealant.** Unless otherwise shown on the Plans, the Contractor shall apply the sealant using his own equipment. The City reserves the right to perform any or all of the tests described in this Specification to insure compliance. Failure of a sample will require that the loops be removed and replace with new sealant meeting this specification.

604.4 **METHOD OF MEASUREMENT**

604.4.1 **Loop Detector Wire.** The loop detector wire will be measured by each loop installed and connected to the loop detector. All items necessary to connect the loop wire to the lead in wire; including all connectors, splices, curb cuts and any incidentals necessary shall be included in the loop detector.

604.4.2 **Lead-In Wire.** Lead-in wire will be measured by the foot from the splice to the loop wire to the loop detector in the cabinet.

604.4.3 **Shelf Mounted Detector Unit.** Shelf Mounted Detector Unit shall be paid for by each and shall include all connections and a card rack assembly if necessary.

604.5 **BASIS OF PAYMENT**

The accepted vehicle loop detector unit and loop detector wire, measured as provided above, will be paid for at the contract unit price as follows:
1) 6' x 6' LOOP DETECTOR .............................................. EACH
2) 6' x 30' LOOP DETECTOR .......................................... EACH
3) 6' x 50' QUADRAPOLE LOOP DETECTOR .................. EACH
4) LOOP LEAD-IN WIRE ............................................ LINEAR FOOT
5) SHELF MOUNTED DETECTOR UNIT .......................... EACH

Such payment shall be full compensation for furnishing materials, labor, equipment and incidentals necessary to complete the work as specified.

PART 605 - BLANK (RESERVED FOR FUTURE USE)

PART 606 - PRE-EMPTION AND SIGNAL PRIORITY SYSTEMS

606.1 DESCRIPTION

606.1.1 This item consists of furnishing materials and installing emergency pre-emption and low-level priority systems for traffic signal systems as shown on the Plans.

606.2 MATERIALS

606.2.1 General. The priority control system shall interface with the traffic controller to give emergency vehicles approaching the intersection a green with all other indications being red. The system shall be capable of two priority levels and green sensing. The low-level priority system shall be capable of both green extension and red truncation. It shall log the last 1000 events with time date stamp. All equipment must be plainly marked as to the manufacturer of the equipment to provide clear identification as to the manufacturer’s model and serial number of each unit. NEMA certification, test reports shall be provided upon request by the Traffic Engineer. All equipment in the system shall meet NEMA environmental standards.

606.2.2 Approved Products List. All materials provided shall be supplied per the approved materials listed on the City of Tulsa Traffic Operations Approved Products List (APL).

606.2.3 Compatibility. If an alternate brand is requested for consideration, the priority control system shall be completely compatible with the existing system currently being used by the City. It shall include full compatibility of preempt codes and provision of on-card history of 1000 events.

606.2.4 Cable. Cable shall be GTT #739 or approved equal. All cable shall be color coded per COT Specification and Standard 611 direction color tape chart.

606.2.5 Detectors. The manufacturer or manufacturer’s representatives shall provide assistance to the contractor or agency installing the equipment as to the best location for the detector placement at each intersection involved in the project. Detector locations shall be approved by the Traffic Engineer. If infrared detectors are used, single detectors shall be provided for each direction of travel at a minimum. Mounting brackets for the detector heads shall be an ASTRO Mini-Brac AB-0163-42-SS or approved equal. All hardware shall be stainless steel.
606.2.6 **Emitters.** Emitter shall be selectable to transmit up to 9999 vehicle codes.

606.2.7 **Phase selectors.** The phase selector shall be a four-channel card capable of interfacing with GPS and infrared emitters with an auxiliary interface panel, adapter cable, and any other equipment necessary to make it operational in the signal cabinet provided at the intersection. The card supplied shall provide for database upload to a laptop computer using the City of Tulsa Traffic Operations Division’s (TOD’s) existing software.

606.3 **CONSTRUCTION METHODS**

606.3.1 The pre-emption and signal priority system shall be installed as per manufacturers’ recommendations.

606.3.2 No splices shall be allowed in the cable. The cable run from the detector head to the cabinet shall be continuous.

606.4 **METHOD OF MEASUREMENT**

606.4.1 The cable will be measured by the linear foot installed and connected from the detector to the phase selector. The detector will be measured by the unit, complete in place, including wiring and all hardware. The emitter will be measured by the unit, delivered to the TOD. The phase selector will be measured by the unit, complete in place and operational, including programming.

606.4.2 Contractor installing the pre-emption and signal priority system shall perform a field operation test using a vehicle emitter inspected and approved by the Traffic Engineer prior to conducting the test. Each individual detector shall be tested with COT Traffic Operations personnel present to insure the system and programming are fully functional.

606.5 **BASIS OF PAYMENT**

The accepted pre-emption and signal priority cable, detectors, emitters, and phase selectors, measured as provided above, will be paid for at the contract unit price as follows:

1) **PRE-EMPTION CABLE** ............................................LINEAR FOOT
2) **INFRARED PRE-EMPTION DETECTOR** .........................EACH
3) **GPS PRE-EMPTION DETECTOR** ................................EACH
4) **INFRARED PRE-EMPTION EMITTER** ..........................EACH
5) **PRE-EMPTION PHASE SELECTOR** .............................EACH

Such payment shall be full compensation for furnishing materials, labor, equipment and incidentals necessary to complete the work as specified.
PART 607 - POWER SUPPLIES

607.1 GENERAL

This work shall consist of furnishing materials and installing power supply systems of the various types in accordance with these Specifications and in reasonably close conformity with the locations and dimensions shown on the Plans or established by the Traffic Engineer.

607.2 MATERIALS

607.2.1 Approved Products List. All materials provided shall be supplied per the approved materials listed on the City of Tulsa Operations Approved Products List (APL).

607.2.2 General.

1) Materials used shall meet the requirements specified in the following sections, subsections of ODOT Specifications, and external references.

<table>
<thead>
<tr>
<th>Wood Poles</th>
<th>American National Standards Institute 05.1</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electrical Conduit and Fitting</td>
<td>COT Section 602</td>
</tr>
<tr>
<td>Portland Cement Concrete, Class A</td>
<td>ODOT Section 701</td>
</tr>
<tr>
<td>Reinforcing Steel</td>
<td>ODOT Section 723</td>
</tr>
<tr>
<td>Conductors</td>
<td>COT Section 611</td>
</tr>
</tbody>
</table>

2) Control equipment shall conform to NEMA Specifications, as applicable.

607.2.3 Conductors.

1) Conductors shall conform to City of Tulsa Specification 611.
2) All conductors shall be copper and properly sized for the load.
3) Number 8 THHN stranded black, white, and Green or UF cable of the same size with ground shall be used to supply power from the power sources to the controller.
4) The primary wiring shall be provided by the local utility company.

607.2.4 Conduit.

1) All conduit, conduit fittings, and electrical work shall conform to the NEC and City of Tulsa Specification and Standard 602.
2) All conduit clamps shall be galvanized malleable iron and installed according to the NEC.

607.2.5 Circuit Breakers.

1) When a traffic signal system without luminaries is installed a single circuit breaker shall be furnished. When the signal system includes luminaries, two circuit breakers shall be furnished; one for each system.
2) The enclosure for the circuit breaker shall be a NEMA 3R rain tight enclosure; GE compatible 4 circuit 125 amp, installed according to the NEC, metal boxes only.
3) The breakers shall be sized for the load requirements.
607.2.6 **Service poles.** Service poles shall be treated full length in accordance with American WoodPreservers Association Specifications, to be at least 7.5 lbs per cubic foot retention of creosote or .38 pentachlorophenol measured by the empty cell process. Wood poles shall comply with the latest revisions of ANSI Standard 05.1.

607.2.7 All miscellaneous pole line hardware required to complete the installation as planned shall be standard material manufactured for pole line construction. All metal parts shall be hot-dipped galvanized or other non-corrosive metals and shall be in accordance with the power company requirements.

607.2.8 **Concrete.** Concrete construction shall be in accordance with ODOT Section 509. Reinforcing steel construction shall be in accordance with ODOT Section 511.

607.3 **CONSTRUCTION METHODS**

**General.** The construction of power supplies shall be in accordance with NIST Handbook 81 *Safety Rules for the Installation and Maintenance of Electric Supply and Communication Lines*. When in conflict, these Specifications shall supersede. Contact local "excavator alert" organizations prior to trenching or boring operations.

**Coordination with American Electric Power (AEP).** The contractor shall install the required metering equipment furnished by the local utility company. The service shall be single wire 110 volt and the contractor shall jumper the breaker box accordingly and wire meter can per local utility company requirements. The contractor shall coordinate with the power company to get the connection at the proper time. Contractor shall cooperate with AEP in locating, installing and connecting all power supplies. Traffic Engineer must also approve locations before installing.

607.3.1 **Electrical Inspections and Permitting.** The contractor shall obtain the necessary permits for electrical inspection on all signal and lighting work. Electrical inspections shall include all electrical equipment, enclosures, devices, cables, conductors and raceways as defined by the NEC. High or low voltage shall be installed, maintained, connected or removed by a State of Oklahoma licensed Electrical contractor. All work shall meet the requirements of the NEC. City of Tulsa shall reserve the right to define workman like manner. Proof of license shall be carried on person at all times and be available to City of Tulsa personnel upon request per Title 158- Construction Industries Board Chapter -40 Subchapter 11-2(a)(9). Contractor shall contact City of Tulsa Traffic operations to obtain the address needed to obtain the permit.

607.3.2 **Voltage Requirements.**

1) All 110 volt electrical connections excluding luminare connections in the controller cabinet shall be field lug style.

2) The contractor is required to supply a minimum of 110 volts to the signal cabinet under full load of the intersection.

3) The voltage for the permanent or temporary service pole(s) shall be as shown on the Plans.
607.3.3 **Pedestal Service.**

1) The equipment, construction and installation of the pedestal and service shall be subject to the approval of the City of Tulsa Electrical Inspector and AEP.

2) Traffic Operations Personal shall approve the conduits placement on bases before the pour.

3) The conduit shall be plumbed in two different directions. No offset nipples shall be used.

4) The pedestal service shall be installed on a F1 concrete base, using pad-mount bracket (CHPADEXT or approved equal) and 4-1/2"x 5" stainless steel wedge anchors. See City of Tulsa standard Drawing 607 b.

607.3.4 **Overhead Service to Service Pole.**

1) The service pole shall be installed as close to the Right of Way as possible. Location shall be approved by the traffic engineer prior to construction.

2) Primary service shall be furnished to a service pole. The installation shall include ground rod, meter can, insulators, cables, conduit, service disconnect, weather head, service bracket, circuit breakers, pull box, wire and all other items necessary to complete the work.

3) The equipment, construction and installation of the service pole and service shall be subject to the approval of the City of Tulsa Electrical Inspector and AEP. The cost of materials and installation of the service pole, as described above, including any permits or charges for the connection shall be included in the price bid for the service.

4) If the service pole is to be located more than 75 feet from the Utility Company's pole a down guy may be required. Contact AEP for their requirements.

607.3.5 **Overhead Service to Signal Standard.**

1) Where electrical service is planned to be mounted on a signal standard the meter and disconnect shall be located on the non-traffic side of the pole and the push buttons shall be installed on a separate pole and base.

2) Weather head shall be mounted above the point of attachment of service drop conductors.

3) Service drop conductors shall have minimum clearance of 18' above final grade and must be mounted above all cable TV and fiber optic lines.

4) Drip loops shall be formed on the individual conductors to prevent the entrance of moisture.

5) Conduits shall be strapped to the pole at intervals not to exceed 4'-0".

607.4 **METHOD OF MEASUREMENT**

Power Supplies of the various types will be measured by each unit installed, including any permits or charges for the connection shall be included in the price bid for the service as shown on COT standard drawing 607 a or b depending on what type of service is installed.
607.5 BASIS OF PAYMENT

607.5.1 The accepted power supply items, measured as provided above, will be paid for at the contract unit price as follows:

1) Pedestal Service Installation .................................. Each
2) Service to Signal Standard .................. .................. Each
3) Portland Cement Concrete, Class A ......See Section 701
4) Overhead Service to Service Pole ..................... Each

Such payment shall be full compensation for furnishing all material, equipment, labor, and incidentals required to complete the work as specified.

PART 608 - TRAFFIC SIGNS

608.1 GENERAL

608.1.1 This work shall consist of furnishing materials and installing traffic signs in accordance with these specifications and in reasonably close conformity with the location and dimensions shown on the Standards, Plans or established by the Engineer.

608.1.2 Signs shall be designed in accordance with the 2009 Manual on Uniform Traffic Control Devices (MUTCD) with revisions and the 2004 FHWA Standard Highway Signs (2012 Supplement to the 2009 MUTCD).

608.1.3 Street name sign proofs shall be submitted to the Traffic Engineer for review and approval prior to fabrication.

608.2 MATERIALS

608.2.1 General. Signs shall be composed of aluminum metal sheeting overlaid with cut-out film and a reflective sheeting material. Mounting shall be with posts, hardware and brackets as specified.

608.2.2 Sheet Aluminum. Provide 0.080-ga sheet aluminum signs in accordance with ASTM B 209, alloy 6061-T6 or alloy 5052-H38 with mill finish. Use the dimensions, filleted corners, and hole, filleted corners, and hole sizes and locations as shown on the sign standards. Ensure panels are flat and straight within commercial tolerances. Treat sheet aluminum signs with a chromate type chemical conversion coating in accordance with ASTM B 449, Class II.

608.2.3 Reflective Sheeting.
1) Post-Mounted Signs: Sheeting shall be High Intensity Prismatic meeting ASTM D4956 Type III / IV (3M 3930 or approved equal).
2) Mast-Arm Mounted Signs: Sheeting shall be Diamond Grade meeting ASTM D4956 Type XI (3M DG3 or approved equal).
3) All sheeting shall have a Class I adhesive backing.

608.2.4 Overlay. Electronic cuttable sign film designed for use with electronic sign plotters (3M ElectroCut Series 1170 Film, or approved equal).
608.2.5 **Mounting Hardware.** Bolts, nuts, washers, brackets, and all other hardware needed for mounting shall be suitable for long-term outdoor use

1) Bolts: 5/16" x 3", hex head
2) Nuts: flanged, self-locking, size as needed
3) Washers: ¼" O.D., maximum
4) Brackets: for mast-arm mounting, use a prefabricated mounting system (Pelco Structural Astro-Bracket® or approved equal). See COT Standard 616.

608.2.6 **Posts.** Sign posts shall be perforated square tube (Telespar® or approved equal). Signs shall be composed of new hot-rolled carbon sheet steel, structural quality, ASTM A 1101. Provide a finish that is in-line, hot-dip galvanized zinc coating in accordance with AASHTO M120, followed by a chromate conversion coating, and a clear organic exterior coating. Provide posts with ½-in. (± 1/16-in.) diameter holes spaced 1-in. on center along the center of each of the four sides.

608.3 **CONSTRUCTION METHODS**

608.3.1 **General.** Construction methods shall involve fabrication and mounting of the sign to the appropriate type mount.

608.4 **METHOD OF MEASUREMENT**

608.4.1 Signs of the size and type specified will be measured by the square foot of area of the vertical front face with no deduction for rounded corners or bolt holes.

608.4.2 Posts of the size specified will be measured by the linear foot between the ends of the installed post.

608.5 **BASIS OF PAYMENT**

608.5.1 Accepted signs, measured as provided above, will be paid for at the contract unit price as follows:

608.5.2 **SIGNS**

<table>
<thead>
<tr>
<th>GROUND SIGN</th>
<th>SF</th>
</tr>
</thead>
<tbody>
<tr>
<td>OVERHEAD SIGN</td>
<td>SF</td>
</tr>
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</table>

Such payment shall be full compensation for furnishing all materials, equipment, labor and incidentals required to complete the work as specified.

608.5.3 **POSTS**

<table>
<thead>
<tr>
<th>1-1/2&quot; SIGN POST</th>
<th>LF</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-3/4&quot; SIGN POST</td>
<td>LF</td>
</tr>
<tr>
<td>2&quot; SIGN POST</td>
<td>LF</td>
</tr>
</tbody>
</table>

Such payment shall be full compensation for furnishing all materials, equipment, labor and incidentals required to complete the work as specified.
PART 610 - TRAFFIC SIGNAL CONTROLLER CABINET ASSEMBLY

610.1 GENERAL REQUIREMENTS

610.1.1 Description. This specification describes the minimum acceptable requirements for a fully-actuated traffic controller assembly with the options specified on the Plans. The controller cabinet assembly shall include the ground rod, conduit, aluminum base, base anchor bolts, caulking, cabinet, a solid state fully-actuated controller unit, switch packs, flasher, conflict monitor, detectors, all auxiliary equipment required to control the system and pertinent documentation. The controller assembly shall meet the latest, applicable requirements of Caltrans Transportation Electrical Equipment Specifications and Standards unless otherwise directed in these specifications or in the project plans.

610.1.2 Serial Numbers. Each individual piece of equipment including the cabinet unit shall have a unique serial number that is permanently and neatly displayed on the unit. A printed list of all serial numbers for the equipment provided for the controller cabinet assembly shall be provided by the contractor or supplier.

610.2 MATERIAL REQUIREMENTS

610.2.1 Approved Products List. All materials provided shall be supplied per the approved materials listed on the City of Tulsa Traffic Operations Approved Products List (APL).

610.2.2 332 Cabinets. The 332 controller cabinets shall be base mount. The location and orientation of the cabinet shall be approved by the Traffic Engineer prior to installation. 332 Cabinet shall meet the Caltrans specification with noted exceptions:

1) The Control Cabinet shall come with an "Innovative Technologies" HS-P SP-120-60A-RJ AC Suppressor, or approved equal. This unit carries the full intersection load; the Suppressor shall have a 30 amp circuit breaker between the HS-P SP-120-60A-RJ AC and the public utility service to provide the ability to disconnect the Control Cabinet from the power source; mount near the HS-P SP-120-60A-RJ AC for access.

2) The Control Cabinet shall come with three Pedestrian Isolator Model 242 cards, or approved equal.

3) The Control Cabinet shall come prepared for GTT Opticom with Green Sensing, or approved equal. A terminal strip for Detector Head connection to the field for GTT 711 Detector Head, or approved equal, will be used. Cabinet shall be field modified prior to installation where Channel A will preempt Northbound, Channel B will preempt Southbound, Channel C will preempt Eastbound, and Channel D will preempt Westbound. See the City of Tulsa Traffic Operations Division (TOD) for rack wiring modifications and 768 mounting locations in the 332 cabinet.

4) The Output file shall have MOV’s. The Odd Phase Reds and Ped Walks and Don’t Walks shall have snubbers attached to the switch packs output to prevent going to flash for an odd phase Red, Walk or Don’t Walk out. The Snubbers shall be “General Electric” GE 42L1151 capacitor, or approved equal, rated at 1.5
microfarads at plus or minus 5% tolerance and 850VDC rated and high current or equivalent.

5) The outside of cabinet exterior shall be anodized aluminum or gray powder coat.

6) The interior shall be powder coated white.

7) The Control Cabinet shall not have a Police panel.

8) The Control Cabinet shall come with 18 switch packs.

9) The Control Cabinet shall come with 8 flash transfer relays.

10) The Control Cabinet shall come with 4 Flashers.

11) The Control Cabinet shall come with auxiliary output file for six overlaps.

12) The Control Cabinet shall come with an 18” high adapter base for mounting.

13) The Control Cabinet shall come with a 206L power supply.

14) The Control Cabinet shall come with a pull out drawer mounted directly below the 170 Controller.

15) The Control Cabinet guard shall not be more than 36 inches above the pad to insure that the door of a UPS mounted on the cabinet will open properly.

16) The Control Cabinet shall come with a duplex outlet with GFI protection.

17) Yellow / Red or all Red may be programmed through the use of Flash Plugs. Both red and yellow flash plugs shall be provided.

18) Cabinet shall have one 60 Watt lamp mounted in top, in the rear.

19) Cabinet shall come with Thermostatic Control 100CFM Fan and 12 x 16 Air Intake in one door with one filter.

20) The 332 cabinet shall come with 2 SanDisk USB Flash Drives with a minimum of 1 GB of memory.

21) Operating voltage ranges shall be between 90V and 135V.

22) The input terminal blocks will require SAR 6-LCB srestors, or approved equal.

23) Type 332 Test Switch - The Control Cabinet shall have all input detection device outputs pass through a 3-position switch to allow for isolation of device output to controller. The 3-position switch shall have (a) “Momentary”, down position, (b) “On”, up position, (c) “Off”, center position. The switch shall be placed in the mount with the top terminal as number 1. With the switch toggle in the “UP” position, this will be “On”.

A) The input file switches shall be set up in the following manner:

1. Switch 1 terminal 3 to I6-W,
2. Switch 2 terminal 3 to I7-F,
3. Switch 3 terminal 3 to I3-W,
4. Switch 4 terminal 3 to I2-F,
5. Switch 5 terminal 3 to I7-W,
6. Switch 6 terminal 3 to I6-F,
7. Switch 7 terminal 3 to I2-W,
8. Switch 8 terminal 3 to I3-F,
9. Switch 9 terminal 3 to I12-F,
10. Switch 10 terminal 3 to I12-W,
11. Switch 11 terminal 3 to I13-F,
12. Switch 12 terminal 3 to I13-W.

B) This allows for manipulating the output of all the input devices. The Input switches shall be mounted at the top of rack above the controller for easy access while being able to view the controller display.

C) Switches.
1. The switches shall be wired as follows: The center terminal of the switch shall be wired to the C1 cable, Switch 1terminal 2 to C1-45, Switch 2 terminal 2 to C1-65, Switch 3 terminal 2 to C1-76, Switch 4 terminal 2 to C1-39, Switch 5 terminal 2 to C1-78, Switch 6 terminal 2 to C1-41, Switch 7 terminal 2 to C1-43, Switch 8 terminal 2 to C1-63, Switch 9 terminal 2 to C1-67, Switch 10 terminal 2 to C1-69, Switch 11 terminal 2 to C1-68, Switch 12 terminal 2 to C1-70.
2. The switch terminal number 1 for momentary operation shall be wired to Logic Ground on all 12 switches.
3. The wire bundle shall be long enough to allow for maintenance of the switch panel for switch replacement if necessary. There must be a terminal block on the back side for manipulation of C-1 controller inputs. Terminal block shall contain one additional terminal connector for Logic Ground to be tapped.

24) Cabinet Base, Pad, and Apron –
4. All hardware shall be stainless steel.
5. Controller cabinet adapter base to concrete pad hardware shall consist of:
6. Quantity 4 of 3/4" x 5 1/2" Stainless Steel Wedge Anchors,
7. Quantity 4 of 2 1/2" O.D. x 1 1/16" Stainless Steel Flat Washers,
8. Quantity 4 of 1 7/8: O.D. x 3/4" Stainless Steel Flat Washers,
9. Quantity 4 of 3/4" Stainless Steel Lock Washers,
11. Controller cabinet adapter base shall be secured to controller cabinet using the hardware provided by the signal cabinet manufacturer with the base.

610.2.3 336S Cabinets. The 336S controller cabinets shall be base mount. The location and orientation of the cabinet shall be approved by the Traffic Engineer prior to installation. 336S Cabinet shall meet the Caltrans specification with noted exceptions:
1) The 336S cabinet shall come with a 337 rack.
2) The Control Cabinet shall come with an “Innovative Technologies” HS-P SP-120-30A-RJ AC Suppressor, or approved equal. This unit carries the full intersection load; the Suppressor shall have a 30 amp circuit breaker between the HS-P SP-120-30A-RJ AC and the public utility service to provide the ability to disconnect the Control Cabinet from the power source; mount near the HS-P SP-120-30A-RJ AC for access.

3) The Control Cabinet shall come with three Pedestrian Isolator Model 242 cards.

4) The Control Cabinet shall come prepared for GTT Opticom with Green Sensing, or approved equal. A terminal strip for Detector Head connection to the field for GTT 711 Detector Heads, or approved equal, will be used.

5) The input terminal block shall be mounted on the rear of rack and will require SRA 6-LCB Surrestors, or approved equal.

6) Six Position Output File - The Output file shall have MOV’s. The Odd Phase Reds and Ped Walks and Don’t Walks shall have snubbers attached to the switch pack output to prevent going to flash for a Red, Walk or Don’t Walk out. The Snubbers shall be “General Electric” GE 42L1151 capacitor, or approved equal, rated at 1.5 microfarads at plus or minus 5% tolerance and 850VDC rated and high current or equivalent.

7) Cabinet shall be anodized aluminum or gray powder coat on the outside.

8) Cabinet shall be powder coated white inside.

9) Cabinet shall not have a Police Panel.

10) The Control Cabinet shall come with 6 switch packs.

11) The Control Cabinet shall come with 6 Flash Transfer Relays.

12) The Control Cabinet shall come with 2 Flashers.

13) Cabinet shall come with an 18” high adaptor base for 336S.

14) The Control Cabinet guard shall not be more than 36 inches above the pad to insure that the door of a UPS mounted on the cabinet will open properly.

15) One power distribution assembly,

16) The Control Cabinet shall come with a pull out drawer mounted directly below the 170 Controller. Top drawer shall be 29.5 inches above bottom of Cabinet.

17) The Control Cabinet shall come with a duplex outlet with GFI protection.

18) Yellow / Red or all Red may be programmed through the use of Flash Plugs. Both red and yellow flash plugs shall be provided.

19) Cabinet shall have one 60 Watt lamps mounted in top, in the rear.

20) Cabinet shall come with Thermostatic Control 100CFM Fan and 6 x 16 Air Intake in each Door with two filters.

21) Operating voltage ranges shall be between 90V and 135V.

22) TYPE 336S Test Switch - The Control Cabinet shall have all input detection device outputs pass through a 3-position switch to allow for isolation of device output to controller. The 3-position switch shall have: (a) “Momentary”, down position, (b) “On”, up position, (c) “Off”, center position. The switch shall be
placed in the mount with the top terminal as Number 1 this will be the “On” position. The Input switches shall be mounted at the top of rack above the controller for easy access while being able to view the controller display and allows for manipulating the output of all the input devices. The wire bundle shall be long enough to allow for maintenance of the switch panel for switch replacement if necessary.

23) Wiring -

A) All cable and wiring shall meet the requirements of City of Tulsa Specification 611.

B) The Input file switches shall be set up in the following manner: Switch terminal (1) shall be wired to Logic Ground on all 6 switches.

C) The switch terminal (2) shall be wired in the following manner:
   12. Switch 1 terminal 2 to I1-S,
   13. Switch 2 terminal 2 to I2-S,
   14. Switch 3 terminal 2 to I3-S,
   15. Switch 4 terminal 2 to I4-S,
   16. Switch 5 terminal 2 to I9-S,
   17. Switch 6 terminal 2 to I10-S.

D) The switch terminal (3) shall be wired in the following manner:
   18. Switch 1 terminal 3 to I1-F,
   19. Switch 2 terminal 3 to I2-F,
   20. Switch 3 terminal 3 to I3-F,
   21. Switch 4 terminal 3 to I4-F,
   22. Switch 5 terminal 3 to I10-F,
   23. Switch 6 terminal 3 to I10-W.

E) Auxiliary Device Wiring - The input file shall also be wired to accept an auxiliary device in use by the City of Tulsa that utilizes I5 and I6. The wiring is as follows:
   24. I6-D to I2-J,
   25. I6-E to I2-K,
   26. I5-D to I4-J,
   27. I5-E to I4-K,
   28. I5-J to I1-J,
   29. I5-K to I1-K,
   30. I3-J to I1-J,
   31. I3-K to I1-K

24) Cabinet Base, Pad, and Apron –
32. All hardware shall be stainless steel.
33. Controller cabinet adapter base to concrete pad hardware shall consist of:
34. Quantity 4 of 3/4" x 5 1/2" Stainless Steel Wedge Anchors,
35. Quantity 4 of 2 1/2" O.D. x 1 1/16" Stainless Steel Flat Washers,
36. Quantity 4 of 1 7/8: O.D. x 3/4" Stainless Steel Flat Washers,
37. Quantity 4 of 3/4" Stainless Steel Lock Washers,
38. Quantity 4 of 3/4" Stainless Steel Hex Nuts.
39. Controller cabinet adapter base shall be secured to controller cabinet using the hardware provided by the signal cabinet manufacturer with the base.

610.2.4 **170/E Controller Units.** 170/E Controller, 170 Conflict Monitor and Auxiliary Equipment shall meet the Caltrans specification with noted exceptions:

1) The 170/E controller shall come with version 233 of the software, or approved equivalent, that is capable of interfacing with the central software in use by the City of Tulsa.

2) All integrated circuits in the 170 or latest version shall have sockets for the integrated circuits on all the printed circuit boards. The controller shall have an RS-232 port on front of controller display panel for laptop access from front of Controller.

610.2.5 **ATC 2070 Controller Units.** ATC 2070 Controller, Conflict Monitor and Auxiliary Equipment shall meet the requirements of the City of Fort Worth, Texas, Specification for Advanced Transportation Controllers and Technical Specifications for Advanced Traffic Signal Controller Software with noted exceptions:

1) If required by the Traffic Engineer, the 2070 controller shall come with version 233 of the software, or approved equivalent, that is capable of interfacing with the central software in use by the City of Tulsa.

610.2.6 **Conflict Monitors and Auxiliary Equipment.** 170 Conflict Monitor and Auxiliary Equipment shall meet the Caltrans specification. Cabinet shall be wired for an EDI 210E with extended features or the 210P, or approved equal. Printed Circuit board shall have sockets for the Integrated Circuits.

610.2.7 **Cables and Wiring in Signal Cabinets.** All cable and wiring shall meet the requirements of City of Tulsa Specification 611.

610.2.8 **Modifications.** Any requests to modify the requirements for the equipment listed in this specification must be submitted in writing to the Traffic Engineer. Modifications to the models listed, new models not listed and other equipment or technologies not discussed in this specification will be approved on a case by case basis for each project, unless the equipment is added to the Approved Products List (APL).

610.3 **CONSTRUCTION METHODS**

610.3.1 **Cabinets.**

1) General Cabling Requirements (see Standard 610C for more information on these wiring requirements).
A) Cable jacket shall extend no more than ½-inch above the bottom of the auxiliary file.

B) Drill ¼-inch holes in the bottom of the cabinet lip and the bottom of the rack support and secure cables with cable ties.

C) Within 1 inch of end of the wire insulation individual wires shall be color coded per corner tape chart. (See COT Standard 611)

D) Only one neutral conductor shall be terminated per AC- buss connection point.

E) A minimum of 8 inches of insulated conductors shall be exposed for termination. The UF ground must be insulated from the cabinet rack.

F) Conductors shall be stripped, twisted and insulated with the appropriate sized wire nut.

G) Bundle all wires or cables with tie wraps and clip off the excess tie (example locations are shown on Standard 610C).

H) Follow the following procedure for installing all tape on jackets: begin tape installation on jacket, tape forward ½-inch past end of jacket then reverse direction and tape 1 ¼ inches of cable jacket reverse and end where it started.

I) All individual, conductor wiring shall follow the same uniform path. If conductors are cut short, no splices shall be allowed, re-stripping of extra cable is required.

J) All cable jackets shall extend a minimum of 1 inch above the bottom of the cabinet rack.

2) Specific Cabling Requirements.

A) 20#14 20-1 IMSA signal cable shall be stacked and color coded per corner tape chart. (See COT Standard 611)

B) A 2-inch I.D. wire loop shall be installed in #8 Blk AC+ and the #8 Wht AC- and the #8 Green Ground power wires.

C) 7#14 20-1 push button cables shall be stacked and color coded per corner tape chart (See COT Standard 611). Spare wires shall be secured with tie wraps to cable jacket and not cut off.

D) 5 – UF 2#12 with ground street light cables shall be stacked and secured to rack with tie wraps, a minimum of 6 inches of cable. Jacket shall extend above the bottom of the rack. Cable shall be taped yellow then also taped and color coded per corner tape chart. (See COT Standard 611)

E) Green #12 pull wires shall be bow tied and stored next to the conduit they originate from.

F) Install jumper to tie Ped isolator returns together.

G) All bare wires in Opticom cables shall be insulated.
H) Cabinet install shall include 12 feet of 20#14, 7#14, Opticom, PWR, and street light cable, do not cut extra off.

I) All cabling for vehicle heads, pedestrian heads and push buttons shall be a solid conductor wire. And all connections in cabinets shall be connected with Cat #Ideal 87.002 MD#LA-6A Alscu lug.

J) Opticom cables shall be color coded per corner tape chart. (See COT Standard 611)

3) Spares. 20#14 cable spares shall be left full length and run straight up the right side of the output file and secured with cable ties. Cable spares shall be secured every six inches with tie wraps. Cable spares and cables shall be color coded per corner tape chart. (See COT Standard 611). Spare wires in cables shall not be wrapped around cable jackets, they shall be left full length and stored neatly, and marked with proper corner coding tape.

4) All cable shall be neatly sorted and organized in a workman like manner before cabinet wiring begins, like cables shall occupy the same path to their termination point. The cables and conductors shall be arranged so that the base conduits shall be, visibly and physically, readily accessible. Excellent craftsmanship is required to complete cabinet wiring, COT reserves the right to define Excellent Craftsmanship, examples will be provided upon request.

5) Cabinet & base shall be fully cleaned and vacuumed upon completion of wiring cabinet.

610.3.2 Cabinet Base, Concrete Pad, and Concrete Apron.

1) The concrete portions of the cabinet base, the concrete pad, the cabinet guard and the apron shall be paid for separately from the traffic signal controller assembly and shall meet the requirements of COT Specification 612 for Cabinet Bases, Aprons, and Guards. All other parts of the cabinet base shall be provided for as required in this specification.

2) Traffic Operations shall inspect for proper placement and alignment of the controller cabinet adapter base, concrete pad, ground rod, and conduit prior to pouring of the concrete.

3) Three inch conduits and ground rod in cabinet base shall not exceed three inches in height.

4) Conduit in cabinet base shall be bushed on the ends. The bushed edge of all conduits shall be stubbed up level.

5) Ground rod shall be 5/8" X 8' copper extended 6’ into the soil.

6) The joint between the controller cabinet and the adapter base and the joint between the adapter base and the concrete pad shall be caulked with Dow Corning 795 Silicone Building Sealant with Limestone Color or approved equal. It shall have a minimum of a 1/4" bead or, if it is more than a 1/4" bead, it shall be worked with a caulking tool.

7) Aluminum bases shall not be modified in any way except drilling of anchor bolt holes.
8) The concrete controller base shall be installed level and plumb with the controller cabinet adapter base and the cabinet door shall open and close without lifting or forcing the door.

9) The cabinet shall be free of dust and debris prior to acceptance.

610.3.3 Cabinet Inspections.

1) Signal cabinets shall be set up and wired by the manufacturer or contractor to meet or exceed these specifications and TOD standard practices then delivered by the contractor to the City of Tulsa Traffic Operations Division prior to installation for inspection and approval of all equipment and cabinet wiring.

2) If deficiencies are found, the Traffic Engineer shall inform the contractor and provide a list of the deficiencies that must be corrected prior to approval.

3) The cabinet will be picked up from the TOD by the contractor to correct the deficiencies, and then the cabinet shall be delivered by the contractor to the TOD again for re-inspection and approval after the corrections are made.

4) The contractor will be responsible for picking up the cabinet from the TOD for final installation in the field after it is approved.


610.4 METHOD OF MEASUREMENT

610.4.1 Each traffic signal controller cabinet assembly shall include the installation of the ground rod, conduit, cabinet base, cabinet, detectors, surge suppressor, traffic signal controller unit with auxiliary equipment, and any other appurtenances necessary to make the signal cabinet operational in the field. The signal cabinet controller assembly will be measured by the unit, operational and complete in place.

610.5 BASIS OF PAYMENT

Traffic signal controller cabinet assemblies, measured as provided above, will be paid for at the contract unit price as follows:

1) TRAFFIC SIGNAL CONTROLLER CABINET ASSEMBLY.........EACH

Such payment shall be full compensation for furnishing all materials, equipment, labor and incidentals necessary to complete the work as specified. Specifics of which controller cabinet and which signal controller units shall be supplied will be detailed in the project plans or prior to ordering.

PART 611 - ELECTRICAL CONDUCTORS TRAFFIC SIGNAL

611.1 DESCRIPTION

This item consists of furnishing materials and installing electrical conductors for traffic signal systems as shown on the Plans.
611.2 MATERIALS

611.2.1 Approved Products List. All materials provided shall be supplied per the approved materials listed on the City of Tulsa Operations Approved Products List (APL).

611.2.2 Traffic and signal electrical cable shall comply with the requirements of the International Municipal Signal Association (IMSA) specification number 20-1. Traffic and signal electrical cable shall be measured using the American Wire Gage (AWG) system, solid core with the exceptions of number eight and larger diameters.

611.2.3 Cable used for the downtown traffic signal communications interconnect system shall be industrial grade, shielded 24 AWG gel filled, twisted-pair cable, rated for outdoor use with either 6-pairs, 12-pairs, or 24-pairs, unless otherwise specified in the project plans. Ethernet cable used for wireless signal communications shall be industrial grade shielded CAT 5e, rated for outdoor use, unless otherwise specified in the project plans. Shielding shall be riser rated, polyolefin insulation shield bonded to an oil resistant and sun resistant PVC jacket.

611.3 CONSTRUCTION METHODS

611.3.1 General.

1) The installation of all electrical cables and conductors must conform to the National Electric Code. This code represents the minimum required standard. City of Tulsa or Plan requirements may exceed those of the code.

2) The contractor shall obtain the necessary permits for electrical inspection on all signal and lighting work. Electrical inspections shall include all electrical equipment, enclosures, devices, cables, conductors and raceways as defined by the NEC. High or low voltage shall be installed, maintained, connected or removed by a State of Oklahoma licensed Electrical contractor. All work shall meet the requirements of the NEC. City of Tulsa shall reserve the right to define workman like manner. Proof of license shall be carried on person at all times and be available to City of Tulsa personnel upon request per Title 158- Construction Industries Board Chapter -40 Subchapter 11-2(a)(9). Contractor shall contact City of Tulsa Traffic operations to obtain the address needed to obtain the permit.

3) Avoid damaging the conductor and the insulation during installation. Replace damaged conductors at no additional cost to the City.

4) Complete the conduit system before installing the conductors. Provide slack in each conductor at the pole bases, pull boxes, and cabinets.

611.3.2 Installation.

1) Install traffic signal electrical conductor from the heads on each traffic signal pole to the traffic signal controller. Place the electrical cable from the traffic signal pole to the controller in conduit. Furnish electrical cable and at least one spare as shown on the Plans.

2) Complete the conduit system before installing the conductors. Provide slack in each conductor at the pole bases, pull boxes, and cabinets, as approved by the Traffic Engineer.

3) Cable shall be installed to limit sun exposure.
611.3.3 **Splices.**

1) The City will only allow splices in the traffic signal conductors at the pole bases, terminal block, or controller cabinet. Any splices shall be above ground in the signal standard base, no splices will be allowed in the pull box.

2) Cables coming from signal heads shall be continuous (without splices) to the base connection

3) All cable runs from pole bases to controller shall be continuous with a minimum of 4' slack of cable per pull box and 12 feet of extra cable at the controller.

4) Cable jacket shall not be removed more than 6 inches at signal head connection and 6 inches at base splices.

5) Vehicle and pedestrian neutrals shall remain separate

611.3.4 **Bonding.** There shall be #6 green THHN stranded copper connected to the bonding point of each traffic signal standard or pedestal and the service disconnect ground buss. See City of Tulsa Specification and Standard Drawing 618 for more information.

611.3.5 **Color Coding and Wire Wrapping.**

1) Each conductor shall be color coded with colored marking tape placed on the end of the jacket at the point where the installation is stripped. This color code designates the corner of cable origin or direction of traffic. For all signal and pedestal poles:

   A) North East corner = Red

   B) South West corner = Orange

   C) South East Corner = Green

   D) North West corner = Blue

   E) Luminare = Yellow

   F) Island or Interconnect (Special) = Purple

2) Each conductor shall be wrapped with white or gray tape at the base of the traffic signal standard as shown in City of Tulsa Standard Drawing 611 and stated below:

   A) Far End Signal Head = 3 wraps

   B) Center Signal Head = 2 wraps

   C) Far Right (Curb End) Signal Head = 1 wrap

   D) North bound and South bound pedestrian push buttons = 1 wrap

   E) North bound and South bound pedestrian signal heads = 1 wrap

   F) East bound and West bound pedestrian push buttons = 2 wraps
G) East bound and West bound pedestrian signal heads = 2 wraps

H) For Downtown Signals:

I) East/West Vehicle Head = 2 wraps

J) East/West Pedestrian Head = 2 wraps

K) North/South Vehicle Head = 1 wrap

L) North/South Pedestrian Heads = 1 wrap

3) All electrical connections shall be made in standard base by twisting wires and using appropriately sized wire nuts. All splices shall be placed with wire nuts in an upright vertical position. This splice shall extend three feet ± 6 inches out of the hand hole. Strip the outside sheathing back 6” and each conductor 1”. All splices shall be taped up before stuffing into base (the wire nuts shall remain un-taped).

611.3.6 Luminaires. All luminaire electrical conductors from the controller to each traffic signal pole shall be separate runs of 2/c #12 UF with ground. Conductor ran between luminaire arm and pole base fuse holder shall be identified with yellow tape. Leave 26 inches of 2 conductor #14 in base.

611.3.7 Communications. Extreme caution shall be used when working with communications cable to prevent bending or crimping the cable.

611.4 METHOD OF MEASUREMENT

611.4.1 The electrical conductors will be measured by the foot for each of the various types specified and installed, and shall include all connectors, splices, and incidentals necessary to complete the traffic signal system as provided on the Plans.

611.5 BASIS OF PAYMENT

The accepted electrical conductors, measured as provided above, will be paid for at the contracted unit price as follows:

1) 4#14 TRAFFIC SIGNAL ELECTRICAL CABLE…….. LINEAR FOOT
2) 5#14 TRAFFIC SIGNAL ELECTRICAL CABLE…………. LINEAR FOOT
3) 20#14 TRAFFIC SIGNAL ELECTRICAL CABLE……... LINEAR FOOT
4) WHITE#10 THHN ELECTRICAL CONDUCTOR……….. LINEAR FOOT
5) WHITE#12 THHN ELECTRICAL CONDUCTOR……….. LINEAR FOOT
6) GREEN #12 THHN ELECTRICAL CONDUCTOR……….. LINEAR FOOT
7) 2#12 UF ELECTRICAL CONDUCTOR WITH GROUND....LINEAR FOOT
8) 7#14 TRAFFIC SIGNAL ELECTRICAL CABLE…………. LINEAR FOOT
9) 10#14 TRAFFIC SIGNAL ELECTRICAL CABLE……….. LINEAR FOOT
10) 22 AWG FILLED BJFA, BJFC, PE-39, 6-PAIR........... LINEAR FOOT
11) 24 AWG FILLED BJFA, BJFC, PE-39, 6-PAIR........... LINEAR FOOT
12) 2 #14 SHIELDED ELECTRICAL CONDUCTOR...........LINEAR FOOT  
13) GREEN #6 THHN ELECTRICAL CONDUCTOR...........LINEAR FOOT  
14) 24 AWG FILLED, BJFA, BJFC, PE-39, 6-PAIR............LINEAR FOOT  
15) 24 AWG FILLED, BJFA, BJFC, PE-39, 12-PAIR............LINEAR FOOT  
16) 24 AWG FILLED, BJFA, BJFC, PE-39, 24-PAIR............LINEAR FOOT  
17) CAT 5E ETHERNET CABLE..................................LINEAR FOOT  

Such payment shall be full compensation for furnishing materials, labor, equipment, and incidentals necessary to complete the work as specified.

PART 612 - CABINET BASES, APRONS, AND GUARDS

612.1 GENERAL

612.1.1 This work consists of furnishing materials and installing the concrete pad, the cabinet guard, the concrete portions of the cabinet base, and the apron for a traffic controller cabinet in accordance with these Specifications and in reasonably close conformity with the location and dimensions shown on the Plans or established by the Traffic Engineer.

612.2 MATERIALS

612.2.1 All concrete to be Class “A” with light broom finish.

612.2.2 The cabinet guard shall be constructed using 4” Schedule 80 steel tubing.

612.2.3 The cabinet guard footings shall be fully encased in Class A concrete.

612.2.4 The completed cabinet guard shall be painted with two coats of “Bronze” Rustoleum exterior paint or approved equal. Concrete splatter or over-pour shall be removed from the guard prior to painting.

612.3 CONSTRUCTION METHODS

612.3.1 Shop drawings shall be submitted prior to installation of cabinet guard if cabinet guard does not meet the standard dimensions exactly.

612.3.2 The Control Cabinet guard shall not be more than 36 inches above the pad to insure that the door of a UPS mounted on the cabinet will open properly.

612.3.3 Prior to painting, the upright tubing shall be filled and capped with concrete and the caps shall be welded into place.

612.3.4 The tolerance of the cabinet guard shall be 1/4” measured from the diagonal. Horizontal numbers shall be plumb and level. The guard shall be centered on the controller cabinet base. The cabinet guard shall not be more than 36” above the top of the concrete pad to insure that the door of a UPS mounted on the cabinet will open properly.

612.3.5 The location of the cabinet base, apron, controller cabinet, and guard shall be approved by the Traffic Engineer prior to installation. Traffic Engineer shall inspect
for proper placement and alignment of the controller cabinet adapter base, concrete pad, ground rod, and conduit prior to pouring of the concrete.

612.3.6 Any backfill under or around the concrete pad and apron shall be filled in 6” layers and tamped to 95 percent density of the surrounding earth.

612.3.7 Apron slope shall be a minimum of one inch per foot from the concrete pad. The apron must be configured so that it maintains negative slope on all four sides to keep water draining away from the cabinet base. If the standard design does not accommodate this a special design must be provided in the plans for the concrete pad, apron and guard.

612.3.8 All concrete pads and aprons shall be vibrated from top to bottom.

612.3.9 Screed board shall be used on all poured aprons and pads before finish is applied.

612.3.10 If Sonotube concrete forms, or approved equal, are used to pour the cabinet base or foundation, it shall not extend into the concrete pad.

612.3.11 Concrete over pour around or in between materials used to seal or support conduits shall be removed from stubbed up conduits and ground rod above the finished grade of concrete base.

612.3.12 The controller cabinet and base shall be covered during the pouring of the concrete to prevent splatter.

612.3.13 The joint between the controller cabinet and the adapter base and the joint between the adapter base and the concrete pad shall be caulked with Dow Corning 795 Silicone Building Sealant with Limestone Color or approved equal. It shall have a minimum of a 1/4” bead or, if it is more than a 1/4” bead, it shall be worked with a caulking tool.

612.3.14 The concrete controller base shall be installed level and plumb with the controller cabinet adapter base and the cabinet door shall open and close without lifting or forcing the door.

612.4 METHOD OF MEASUREMENT

612.4.1 The cabinet guard of the size and type specified will be measured by the each unit installed, which includes all items shown in Standard Drawing 612 - CABINET GUARD DETAIL.

612.5 BASIS OF PAYMENT

Accepted cabinet guards, measured as provided above will be paid for at the contract unit price as follows:

1) CABINET BASE, APRON AND GUARD.........EACH

Such payment shall be full compensation for furnishing materials, labor, equipment and incidentals necessary to complete the work as specified.
PART 613 - PEDESTRIAN PUSH BUTTON

613.1 GENERAL

613.1.1 The work shall consist of furnishing materials and installing pedestrian push buttons and signs on traffic signal installations in accordance with these Specifications and as shown on the Plans.

613.2 MATERIALS

613.2.1 Approved Products List. All materials provided shall be supplied per the approved materials listed on the City of Tulsa Traffic Operations Approved Products List (APL).

613.2.2 Audible Pedestrian Push Buttons. Audible pedestrian push buttons shall meet the requirements of the latest Manual on Uniform Traffic Control Devices (MUTCD) and shall meet the following requirements:

1) They shall be vibrotactile and shall have the capability of both speech-walk messages and rapid ticks.

2) They shall include a 9X12 sign (MUTCD R10-3b) with a yellow housing and internal speakers, LED confirmation light, and adjustable raised arrows.

3) They shall include the central control unit (CCU) and voice IC chip per intersection (diamond interchanges are counted as two intersections for the purpose of pedestrian push button equipment).

4) If audible push button equipment is mounted within ten (10) feet of another pushbutton, they shall be factory programmed with the names of the street and direction of travel; otherwise they shall be programmed for a rapid tick. Messages shall be capable of being reprogrammed.

5) Audible pedestrian push buttons shall be programmable via internet or other software over an Ethernet connection or on-site in the controller cabinet via a laptop or configurator unit.

613.2.3 Non-Audible Pedestrian Push Buttons. Non-audible pedestrian push buttons shall meet the requirements of the latest Manual on Uniform Traffic Control Devices (MUTCD) and shall meet the following requirements:

1) They shall be vibrotactile.

2) They shall include a 9X12 sign (MUTCD R10-3b) with a yellow housing, LED confirmation light, and adjustable raised arrows.

613.2.4 Push Button Cables and Wiring. All cable and wiring shall meet the requirements of City of Tulsa Specification 611.

613.3 CONSTRUCTION METHODS

613.3.1 Install pedestrian push buttons in accordance with ADA and the MUTCD.

613.3.2 Construct the pedestrian push button so that it is tamper proof. Design it to prevent an electrical shock under any weather conditions.
613.3.3 Attach the pedestrian push button and sign to a traffic signal pole, push button pole or pedestal pole as shown on the Plans. Align the arrows parallel to the crosswalks that the push buttons are to serve.

613.3.4 Audible pedestrian push buttons shall be delivered with the signal cabinet to the City of Tulsa Traffic Operations Division prior to installation for inspection and approval.

613.3.5 The location and mounting height of pedestrian push buttons shall be approved by the Traffic Engineer prior to installation.

613.3.6 Non-audible push buttons shall be drilled and secured with pop rivets, 1/4 inch by 1-1/4 inch long with a 1/2 inch wide head.

613.3.7 Audible push buttons shall be installed according to manufacturer’s instructions.

613.3.8 Push buttons shall not be installed until the finished grade of the sidewalk is installed.

613.4 METHOD OF MEASUREMENT

613.4.1 The pedestrian push button will be measured by the unit operationally complete in place, connected, including signs and all software and hardware.

613.5 BASIS OF PAYMENT

The accepted pedestal poles and pedestrian push buttons, measured as provided above, will be paid for at the contract unit price as follows:

1) NON-AUDIBLE PEDESTRIAN PUSH BUTTON STATION AND SIGN.............EACH

2) AUDIBLE PEDESTRIAN PUSH BUTTON STATION AND SIGN................EACH

3) AUDIBLE PEDESTRIAN PUSH BUTTONS CONFIGURATION/PROGRAMMING DEVICE..........EACH

4) AUDIBLE PEDESTRIAN PUSH BUTTONS CONTROL CARD/UNIT..........EACH

Such payment shall be full compensation for furnishing materials, labor, equipment, and incidental necessary to complete the work as specified.

PART 614 - LED TRAFFIC SIGNAL HEADS AND PEDESTRIAN SIGNAL HEADS

614.1 GENERAL

This item shall consist of providing and installing LED traffic signal heads and LED pedestrian signal heads on various types of supports at locations shown on the Plans and in conformance with these Specifications and the Institute of Transportation Engineers (ITE) Standard Specifications.

614.2 MATERIALS

614.2.1 Approved Products List. All materials provided shall be supplied per the approved materials listed on the City of Tulsa Traffic Operations Approved Products List (APL).
614.2.2 **General.** The traffic signal heads and all component parts shall be in compliance with the requirements contained in this specification and the standards contained in the publication No. ST-017, *Equipment and Material Standards of the Institute of Transportation Engineers.*

614.2.3 **Housing.**

1) Traffic signal head housing shall be fabricated from a one-piece engineering plastic equal in strength and performance to polycarbonate resin material with LED Indications.

2) All ABS sheet material shall be UV stabilized

3) The sides, top and bottom of each head section shall be integrally molded.

4) The traffic signal head shall consist of the number of sections and the lens configuration(s) specified in the Plans. The heads shall be designed for vertical installation.

5) The sections shall be designed so that they can be locked in position in increments not exceeding five (5) degrees of rotation. The individual sections shall be fastened together by means of bolts extending through each section and shall be positively locked when the bolts are tightened down. When assembled, together with doors, LEDs and mounting attachments the housing shall be completely dust and moisture proof.

6) The top and bottom of each section shall be provided with an opening to accommodate standard 1-1/2" pipe brackets. Any open end of an assembled traffic signal head shall be plugged with a pinnacle cap and gasket. Any other unused openings shall be made water tight by a method approved by the Traffic Engineer.

7) All bolts, nuts, washers and other hardware used for securing the signal head sections shall be completely rust proof.

8) Traffic Signal Backplates shall meet the requirements of ODOT Section 740.

9) All 5 section heads top and bottom back plate butt joints shall have a minimum of 2 screw and clip nuts per joint, a minimum of 1 is required for 3 section heads.

10) All 5 section cluster signal back plates must be reinforced with a minimum of a 5/8" flange on all sides.

11) Each traffic signal vehicle section shall have 4 appropriately sized stainless steel washers and fasteners.

12) Traffic signal heads and visors shall have the appropriate color completely impregnated in the resin material. The exterior shall be Federal Yellow in color and the interior surface of all visors shall have a flat black finish.

13) Traffic signal heads and visors shall be Federal Yellow in color.

614.2.4 **Traffic Signal Doors.**

1) Each signal lens shall be mounted in a door fabricated of the same material as the housing. The doors shall be suitably hinged and shall be latched with a latch bolt of the adjustable pressure type. Hinges shall be located to the left side for 3-section signal heads and toward the outside edges for a 5-section signal head. The outer face of the door shall have at least four (4) tapped holes equally spaced around the lens opening to receive the screws, which hold the visor in place.
2) Each door shall be provided with a visor approximately twelve (12) inches in length. Traffic signal head visors shall be the tunnel type. All visors shall be fabricated of the same material as the head sections.

3) Neoprene or superior material shall be provided for gasketing between the body of the housing and the doors, to exclude dust and moisture.

614.2.5 Pedestrian Signal Heads.

1) Pedestrian signal heads shall be Single-Section with LED indications.

2) Single-section design shall be provided with a band type mounting bracket for each signal head. The pole half of the assembly shall not weigh more than 44 ounces and shall be designed to adapt to a wide range of pole configurations (4 inch minimum diameter).

3) The mounting hardware shall be a two piece, cast aluminum alloy assembly. The two separate casting shall be joined in the final assembly by the use of stainless steel spring pins. The spring pins shall be factory installed into the hinge ears which shall be integrally cast into the pole half of the assembly. Final mating of the two halves shall be accomplished by inserting the spring pins into the drilled hinge ears of the head half of the assembly (loose fit).

4) Band type mounting shall be provided by integrally casting two recessed slots near the top and bottom of the pole half of the assembly. The corners of this slot shall be relieved to prevent damage to the band strapping material. Approximate dimensions of each slot shall be 7/8-inch wide and 1/8 inch deep thus adequately retaining 3/4-inch strapping material.

5) Lenses shall be rectangular with a nominal size of sixteen (16) inches, as specified in the Plans. Lens design shall conform to the provisions of the latest edition of the standard "Pedestrian Traffic Control Signal Indications" from ITE publication ST-17 and the Manual on Uniform Traffic Control Devices.

6) Single-section pedestrian heads shall be equipped with egg crate visors.

7) Pedestrian signal heads shall conform to the applicable requirements contained herein for traffic signal heads.

8) The pedestrian traffic control signal indications shall use the international symbols.

9) The pedestrian signal indications furnished shall include countdown timers.

10) Pedestrian signal heads and visors shall be flat black.

614.2.6 LED Units.

1) Provide LED lamps in accordance with the most recent version of the ITE standard "Vehicle Traffic Control Signal Heads" (VTCSH) and "Pedestrian Traffic Control Signal Indications" (PTCSI). Unless otherwise shown on the plans.

2) Lenses shall be of hard coated and UV stabilized polycarbonate design to provide color and light output as specified in Section 8.04 and figure 1 of the VTCSH standard. Lenses shall be securely mounted in the door with weatherproof gaskets and rust proof clips.

3) The LED signals shall not be the screw-in type.
4) The LED signal shall be marked "TOP" to designate the proper orientation of the LED unit in the traffic signal housing manufacturer part number, and date code shall be visible on the rear of the assembly.

5) The colors of the LED traffic modules shall conform to the chromaticity requirements of Section 8.04 and figure 1 of the VTCSH standard.

6) Traffic and pedestrian signal indications shall fail catastrophically. Pixelated LED indications shall not be accepted.

7) The LEDs shall operate over the voltage range of 92 VAC to 125 VAC.

8) The variation in line voltage shall not cause the light to vary more than 30%

9) Arrow lenses shall conform to Section 9.00 of ITE publication ST-017. Lenses shall be of hard coated and UV stabilized polycarbonate with the arrow mask inserted in the lens.

10) The LED unit shall utilize the same mounting hardware used to secure an incandescent lens and gasket assembly and only require a screwdriver compete the mounting.

614.2.7  **Wiring.**

1) The leads on the LED signal module shall be 36 inches long made of 20 AWG 600 volt opticom or approved cable able to withstand temperatures of at 75 degrees Celsius. Use UV rated cable ties to secure excess wire and cable.

2) The leads shall be strain relieved and have fully insulated quick disconnect female (spade) couplers.

3) Each LED Unit shall be provided with two (2) color coded wires. These wires shall be a minimum of 18-gauge copper. The color coding shall be as follows:

   A) Brown - Green or Green Arrow
   
   B) White - Common (Grounded side of power)
   
   C) Red - Red, Red Arrow
   
   D) Yellow - Yellow or Yellow Left or Right Arrow
   
   E) Green - Green, Green Arrow
   
   F) Blue - Walk
   
   G) Orange - Don't Walk

4) The leads shall be securely fastened to the LED module and connected to a terminal block by means of solderless wire connectors. The leads shall be long enough to reach the terminal block in each of the head sections.

5) A terminal block shall be positioned in the appropriate section of the signal head and shall have a screw terminal for each wire from the LED module and separate terminal for each field wire. See City of Tulsa Standard 615 for more details. The terminal blocks shall be mounted vertically or horizontally.
614.3 CONSTRUCTION METHODS

1) Make each signal head weather tight.

2) A signal head may consist of one or more signal sections of the adjustable, LED type, with multiple signal section rigidly and securely fastened together.

3) Each signal section shall be a self-contained assembly consisting of an LED unit with housing, housing door, visor and backplate unless otherwise specified on the Plans.

4) Supply signal heads with all brackets and fittings necessary for proper mounting on the type signal support designated on the Plans, and make them capable of being positively positioned to control the movement of one direction of traffic.

614.4 METHOD OF MEASUREMENT

The traffic signal heads and lamps will be measured by the unit, complete in place, including wiring and all hardware. The backplates and visors will be included in this pay item.

614.5 BASIS OF PAYMENT

The accepted traffic signal and pedestrian heads with backplates, visors and LEDs, and all materials, labor, equipment and incidentals necessary to complete the work as specified will be paid for at the contract unit price as follows:

1) LED 3 Section Traffic Signal Head (#36)....Each
2) LED 3 Section Traffic Signal Head (#54L)....Each
3) LED 3 Section Traffic Signal Head (#54R)....Each
4) LED 3 Section Traffic Signal Head (#36) (Louvered)....Each
5) LED 3 Section Traffic Signal Head (#54L) (Louvered)....Each
6) LED 3 Section Traffic Signal Head (#54R) (Louvered)....Each
7) LED 3 Section Traffic Signal Head (#25)....Each
8) LED 3 Section Traffic Signal Head (#64R)....Each
9) LED 3 Section Traffic Signal Head (#64L)....Each
10) LED 3 Section Traffic Signal Head (#37)....Each
11) LED 3 Section Traffic Signal Head (#33)....Each

Such payment shall be full compensation for furnishing materials, labor, equipment, and incidentals necessary to complete the work as specified.

PART 615 - BASE COVERS

615.1 DESCRIPTION

615.1.1 This work consists of furnishing materials and installing base covers around traffic signal poles at the locations shown on the Plans or established by the Traffic Engineer to prevent damage to the wiring at the base of signal poles due to vandalism, protection from the elements and wildlife and other hazards.
615.2 MATERIALS

615.2.1 General. Base Covers shall be a full base cover that covers the underside of the traffic signal pole as well as the anchor bolts and nuts. It shall be designed for easy removal and shall be manufactured specifically to fit the existing or planned signal poles on which they are to be installed. Base covers shall be either aluminum or galvanized steel. All hardware shall be stainless steel.

615.2.2 Approved Products List. All materials provided shall be supplied per the approved materials listed on the City of Tulsa Traffic Operations Approved Products List (APL).

615.3 CONSTRUCTION METHODS

615.3.1 Base covers shall be installed per manufacturer’s specifications and shall be installed such that they are flush to the ground and firmly in-place on the pole and do not rotate or wobble.

615.4 METHOD OF MEASUREMENT

615.4.1 The base covers will be measured by the unit installed complete in place, including all hardware and any incidental items necessary for secure installation.

615.5 BASIS OF PAYMENT

The installation of base covers, measured as provided above, will be paid for at the contract unit prices as follows:

1) BASE COVERS.........EACH

Such payment shall be full compensation for furnishing all materials, equipment, labor, and incidentals required to complete the work as specified.

PART 616 - MAST ARM BRACKETS

616.1 DESCRIPTION

This item consists of furnishing materials and installing mast arm brackets for signs, signal heads, and other signal equipment as necessary. Details and information on mast arm brackets are provided in COT Standard 616.

616.2 BASIS OF PAYMENT

All materials, labor, equipment, and incidentals necessary for providing and installing mast arm brackets shall be paid for as part of the cost of the signs, signal heads, or other signal equipment.

PART 617 - SIGNAL POLES AND MAST ARMS

617.1 GENERAL

617.1.1 This work shall consist of furnishing materials and installing poles, mast arms, luminare arms, push button poles and pedestal poles for traffic signals in
accordance with these Specifications and in reasonably close conformity with the locations and dimensions shown on the Plans or established by the Traffic Engineer.

617.2 MATERIALS

617.2.1 General. Mast arm and pole assemblies, with the exception of pedestal poles, shall be multi-sided, tapered steel monotube traffic signal mast arms and poles. Pedestal poles may be without taper. All material and workmanship for these products must be United States origin.

617.2.2 Standards. Materials shall meet the requirements specified in AASHTO Standard Specifications for Structural Supports of Highway Signs 2009, Luminaries and Traffic Signals and ODOT Section 700. Mast arms and poles shall be designed for a minimum of 90 MPH wind velocity and Fatigue Category II with galloping not considered. The following ASTM standards shall also be met:

1) Shaft: ASTM A570-50.
2) Base and Flange Plates: ASTM A36.
4) All Other Bolts: ASTM A325 (Thread per UNC Series).
5) Pole Top Plate: ASTM A36.

617.2.3 Approved Products List. All materials provided shall be supplied per the approved materials listed on the City of Tulsa Traffic Operations Approved Products List (APL).

617.2.4 Signal Poles. Unless otherwise specified, furnish each pole with a reinforced handhold and weatherproof cover. Signal poles shall not have a terminal block in the handhole. Anchor bases may be either cast or structural plate.

617.2.5 Signal Mast Arms. Signal mast arms over 50'-0" shall be two sections slipped together after galvanizing and held in place with one 5/8" diameter pin bolt. The arm is to be shipped assembled. Mast arms shall be of the length shown on the Plans. Signal mast arm poles shall be designed to support signals and/or signs of the weight and area as indicated on the plans.

617.2.6 Signal Pole Anchor Bolts. Anchor bolts shall meet manufacturer’s specifications and shall be installed square to roadway centered in the base, with a 6" hook, 2-hex nuts (A-563-GR-A), 2-flat washers (F436), and 1-lock washer, or approved equals. Bolts for mast arm bases shall be ASTM A-325 (thread per UNC series).

617.2.7 Pedestal Poles. All pedestal poles and push button poles shall have a stabilizing collar. Pins shall be installed.

617.2.8 Pedestal Pole Anchor Bolts. Anchor bolts for pedestal pole bases shall be stainless steel wedge anchor bolts or approved equal and shall include the following hardware:

1) Quantity 4 of 3/4" x 8 1/2" stainless steel wedge anchors,
2) Quantity 4 of 2 1/2" O.D. x 1 1/16" stainless steel flat washers,
3) Quantity 4 of 1 7/8" O.D. x 3/4" stainless steel flat washers,
4) Quantity 4 of 3/4" stainless steel lock washers, and
5) Quantity 4 of 3/4" stainless steel hex nuts.

617.2.9 **Luminare Arms.** Luminare arms shall support the weight of a 75 pound luminare with a projected area of 3.3 square feet, and provide a smooth raceway for the wiring and each shall come with a slip-fitter tenon.

617.2.10 **Finish.** Each assembly shall be galvanized to ASTM A123. The top portion of the anchor bolts shall be galvanized to ASTM A153. All threaded fasteners shall be galvanized to ASTM A153.

617.2.11 **Welds.** All welding must be performed at the manufacturer's place of business by AWS Certified welders. All welds shall conform to the latest AWS D1.1 requirements.

617.2.12 **Pole and Mast Arm Identification Markings.** All mast arms shall be permanently marked with the length of the arm on the flange plate. Poles are to be permanently marked with the arm length range on the top side of the base plate. All parts (top, end, caps, hand hole covers and attachment hardware), with the exception of the anchor bolts, are to be packed on a per pole basis and identified for the mast arm assembly that corresponds with the parts. All sections shall be color coded per the marking legend shown in COT Standards 617 and 618 in the following locations:
1) Bottom of the base plate.
2) Bottom of the arm flange plate.
3) Bottom of the luminare flange plate.
4) Inside of the luminare extension.
5) Inside of the arm extension.

617.2.13 **Inspection.** All materials shall be inspected by an authorized agent of the City of Tulsa Traffic Operations Division (TOD) to insure compliance with the specifications.

617.3 **CONSTRUCTION METHODS**

617.3.1 The manufacturer shall submit shop and design drawings, and calculations in accordance with ODOT Subsection 105.02.

617.3.2 Mast arms may be mounted to the pole prior to erection of the pole. Care shall be taken not to damage the pole, mast arm, luminare arm, or finish during erection. If the finish is damaged, repair it at no additional cost and in a manner approved by the Traffic Engineer.

617.3.3 All unused, drilled holes in the poles or mast arms shall be resealed by non-ferrous rain-tight materials and methods as approved by the Traffic Engineer.

617.3.4 Level anchor base poles with double nuts leveling

617.3.5 Install all fasteners in accordance with the manufacturer's specifications.

617.3.6 Cast all structural casting in permanent molds.

617.3.7 The nominal mounting height of the luminaries or traffic signal shall be as indicated in COT Standards and Specifications or as shown on the Plans. Luminaires shall be
installed at the end of the luminare arm. 110 volts shall be supplied on a separate circuit from the cabinet to the standard base and identified with yellow tape. A 5 amp fuse shall be installed in the signal base. The Contractor shall pick up the luminare(s) and related equipment (200W HPS Luminare, 200 HPS Lamp, 120V photo cell, inline fuse holder, and 5 amp ktk fuse) at the AEP/PSO Warehouse.

617.3.8 Make sure poles are straight and centered on the longitudinal axis. Install a removable pole cap on each signal pole (except pedestal signal poles where slip fitters are used).

617.3.9 Provide all metallic poles with a bonding connection inside the base of the signal pole, and ground them as shown on the Plans.

617.3.10 Traffic signal poles shall be grounded to a ground rod located in the foundation. No. 4 AWG stranded copper wire shall be installed from the ground rod to the pole grounding lug.

617.3.11 The Traffic Engineer shall inspect the pole rake and mast arm installation after all equipment has been installed on the mast arm before final approval.

617.4 METHOD OF MEASUREMENT

617.4.1 Poles and mast arms, push button poles, pedestal poles and post top poles of various types, sizes, and lengths will be measured by each unit installed.

617.5 BASIS OF PAYMENT

The accepted poles and mast arms, measured as provided above, will be paid for at the contract unit price as follows:

1) MODULAR TRAFFIC SIGNAL MAST ARM POLES WITH LUMINARE EXTENSION........... EACH

2) MODULAR TRAFFIC SIGNAL MAST ARM POLES WITHOUT LUMINARE EXTENSION........... EACH

3) SIX FOOT PEDESTRIAN PUSH BUTTON POLE.........EACH

4) TEN FOOT PEDESTAL POLE.........EACH

Such payment shall be full compensation for furnishing materials, labor, equipment, and incidentals necessary to complete the work as shown on the Plans and these Specifications.

PART 618 - BONDING

618.1 GENERAL

618.1.1 This pay item shall consist of furnishing all conductors, split bolts, miscellaneous hardware and connections necessary to bond the traffic signal standards and/or pedestals from the bonding point and the service disconnect buss as shown in COT Standard Drawing 619, Bonding Detail.
618.2 MATERIALS

618.2.1 Approved Products List. All materials provided shall be supplied per the approved materials listed on the City of Tulsa Traffic Operations Approved Products List (APL).

618.2.2 Bonding Wire. Use a #6 THHN stranded wire as the bond wire. See COT specification 611 Conductors for more details.

618.2.3 Split Bolts and Hardware. Split bolt standard connections shall be copper and UL rated for the right size multiple conductors. No zinc coated hardware allowed. Use stainless steel hardware to fasten split bolts to poles.

618.3 CONSTRUCTION METHODS

618.3.1 There shall be #6 green THHN stranded copper connected to the bonding point of each traffic signal standard or pedestal and the service disconnect ground buss (see City of Tulsa standard drawing 607)

618.3.2 If the bonding connection is inadequate standard or base shall be drilled away from traffic.

618.3.3 Service #8 green THHN shall be isolated with connection at service ground and cabinet suppressor (check this matches the service standard/spec).

618.3.4 There shall be no connection made to the ground rod in the cabinet. It is for test purposes only.

618.3.5 Bonding wires do not go to grounding rods in pedestals, standards or pull boxes.

618.3.6 All bonding wires shall be installed oriented to the corner of the service, not the control cabinet.

618.3.7 All bonding wire connections shall be made above finished grade, no splices allowed in pull boxes.

618.3.8 All bonding wire shall be wrench tight.

618.4 BASIS OF PAYMENT

All materials, labor, equipment, and incidentals necessary to complete the work as specified herein for bonding shall be paid for as part of the cost of the wiring, per COT Specification 611.

PART 619 - TEMPORARY SIGNALS

619.1 GENERAL

619.1.1 This work consists of furnishing material and installing a temporary traffic signal when an existing signal must be taken out of service.
619.2 MATERIALS

619.2.1 Existing poles and mast arms may be used as part of the temporary signal, span wires may be attached to existing poles, or wooden poles may be provided with span wire equipment.

619.3 CONSTRUCTION METHODS

619.3.1 Temporary signals should be installed in reasonably close conformity with the location and dimensions shown on the Plans or established by the Traffic Engineer.

619.4 METHOD OF MEASUREMENT

619.4.1 Temp Signal Span. This item includes all equipment and installation necessary for a temporary signal across one leg of an intersection using overhead signal cable from one standard or temporary wooden pole to another standard or temporary wooden pole. This includes all equipment and installation necessary for a temporary signal across one leg of an intersection including, but not limited to, a guy span, cable, signal heads, and any hardware or incidental items needed to connect the span and cables and make it operational. This item does not include payment for standards, poles, cabinet or service.

619.4.2 Temp Signal Pole. This item includes temporary wooden poles and hardware as necessary to install a temporary signal.

619.4.3 Temp Signal Cabinet. This item includes all equipment and installation necessary for a traffic signal control cabinet with controller needed to operate a temporary traffic signal when the existing cabinet cannot be utilized. The temporary cabinet is the property and responsibility of the Contractor and will be retained by contractor after job completion.

619.4.4 Temporary Signal Service. This item includes any necessary meters or service connections to provide electrical service to the temporary signals. All electrical service connections must meet the applicable requirements of the NEC, PSO, and COT Electrical Requirements as detailed in COT Specification 607 unless otherwise authorized by the City Traffic Engineer.

619.5 BASIS OF PAYMENT

Temporary signal items, installed and operational in place, measured as provided above, will be paid for at the contract unit price as follows:

1) Temp Signal Span........Per Each
2) Temp Signal Pole........Per Each
3) Temp Signal Cabinet.......Per Each
4) Temp Signal Service......Per Each

Such payment shall be full compensation for furnishing materials, labor, equipment, and incidentals necessary to complete the work as specified.
PART 620 - VIDEO DETECTION SYSTEM

620.1 GENERAL

620.1.1 This work consists of furnishing materials and installing a video detection system in accordance with these Specifications. For the purposes of video detection systems, signals at interchanges are considered separate intersections at each end of the interchange.

620.2 MATERIALS

620.2.1 Approved Products List. All materials provided shall be supplied per the approved materials listed on the City of Tulsa Traffic Operations Approved Products List (APL).

620.2.2 The video detection system provided shall be fully compatible with existing City of Tulsa video equipment and cabinets and shall include built in Ethernet communications capability for remote monitoring and setup of the system as well as the capability to zoom and focus the image both in the cabinet and remotely at an off-site location.

620.2.3 The video detection shall be wired in the controller cabinet and shall be installed according to manufacturer’s specifications. Video detection systems shall come with Video Filter/ Power Panel for video detection. When required, each video camera shall have a separate appropriately sized circuit breaker for camera power. The video filters shall be “EDCO” Video Filter CX06-BNCY, CX06-M or an approved equal will also be accepted. Each video camera shall have a separate appropriately sized circuit breaker for camera power. Manufacturer specific video detection system requirements shall be detailed on the Approved Products List (APL).

620.2.4 Video cable shall meet the requirements of City of Tulsa Specification 611.

620.2.5 Video cards shall be provided for each intersection. The number of cards to be provided may vary by system and shall be designated on the Approved Products List (APL).

620.2.6 If video detection is to be installed in a NEMA style cabinet, it shall be PEAK video track IQ, Autoscope, or approved equal with two 4-channel video cards supplied per intersection.

620.2.7 Where a controller cabinet is not already wired to accept video detection, a rack and any other equipment necessary for installation of the video detection shall be provided as part of the video detection system.

620.3 CONSTRUCTION METHODS

620.3.1 Video detection assembly shall be installed per manufacturers’ recommendation.

620.3.2 The minimum mounting height for video cameras shall be twenty-five (25) feet above the roadway surface.

620.3.3 A 6” X 6” junction box shall be provided on the mast arm near the video camera mount. Junction boxes shall either be powder coated metal or UL F1 rated NEMA 3 gray polycarbonate.
620.3.4 The Traffic Engineer shall approve all camera locations and elevations prior to installation.

620.3.5 The Traffic Engineer shall approve the video image of each camera prior to acceptance of the signal by the City.

620.3.6 For signals currently in operation, video cameras shall be put into operation a maximum of two weeks after installation.

620.3.7 For new signals or signals out of operation, video detection shall be operational when the signal is put into operation.

620.3.8 During construction, the contractor shall set up and adjust the detection zones to accommodate shifts in traffic due to work zone traffic control adjustments. Once construction is complete on the project and the permanent pavement markings are in place, the contractor shall realign the video detection zones to their permanent configuration as directed by the Traffic Engineer.

620.4 METHOD OF MEASUREMENT

620.4.1 The video detection system shall include the installation of video detection per intersection, including but not limited to one or more cameras per approach as indicated by the plans or as directed by the Traffic Engineer, set-up and installation equipment, pole extension, mounts, brackets, cable, wire, hardware, monitor, keyboard, video cards and any other appurtenances necessary to make the vehicular detection operational.

620.5 BASIS OF PAYMENT

The accepted video detection system, measured as provided above, will be paid for at the contract unit price as follows:

1) VIDEO DETECTION SYSTEM...........EACH

Such payment shall be full compensation for furnishing materials, labor, equipment, and incidentals necessary to complete the work as specified.

PART 621 - HIGHWAY, STREET AND PEDESTRIAN LIGHTING

621.1 GENERAL

This work consists of providing and installing electrical conductors, poles, luminaires, high mast poles and high mast lowering devices for street, trail, pedestrian and highway lighting systems.

621.2 MATERIALS

621.2.1 Approved Products List. All materials provided shall be supplied per the approved materials listed on the City of Tulsa Operations Approved Products List (APL). All poles, ballasts and lights must also be types that AEP will maintain.

621.2.2 Electrical Conductors for Lighting. Provide Materials in accordance with ODOT section 738.02 and City of Tulsa Standard Specification 611.
621.2.3 **Lighting Controllers.**

1) 480 Volts: The magnetic controller for 480 Volt secondary shall be in a cast aluminum rain tight enclosure as shown on City of Tulsa Standard Drawing 621 and be composed of:

A) 480/120 Volt potential transformer

B) Magnetic relay having a 120 volt operating coil and normally open 480 volt DPST contacts rated as shown in COT standard drawing 621

C) 3-pole polarized twist lock photoelectric control

D) Fuse clips for two renewable link type fuses

E) Labeled terminals suitable for #10 or #12 AWG standard copper conductors

F) Cable grip inlets

G) Line, load and neutral terminals shall be suitable for #10 AWG stranded copper or aluminum conductors

H) Line and load lightning arrestors shall be externally mounted

I) Circuitry in the controller shall be according to the wiring diagram shown on COT STD 621

J) The enclosure shall a hinged door with two door fasteners and locking capabilities and a mounting bracket for attachment to the pole with two 5/8" diameter lag screws.

K) Shall be similar to an R.C.O.C. model MR-HHF Spec 6651 or approved equal

L) Photoelectric Control shall be either a Fisher-Pierce model 6690B-ELS, Tork Model No. 2007, or approved equal.

M) The "Auto Manual" test switch shall be a 3-wire, 2-pole, 20-amp outdoor circuit breaker in either a NEMA 3R or 4 enclosure with provisions for padlocking.

N) Lighting arrestor shall be a 1-pole, 600 or 650 volt rated with 3/4" NPT pipe nipple with lock nut and brushing washer and 1'-6" long leads.

O) The disconnect switch shall be a fusible 2-pole, 600 volt, in a NEMA 3R enclosure with provisions for padlocking the switch handle and door. The switch shall be provided with the appropriate sized fuse to fit the load and shall be equipped with the appropriate conduit hubs.

2) 240 Volts: If the secondary voltage is 120 or 120/240 the controller shall be the same as the above described unit except the potential transformer may be eliminated and the model number changed accordingly.

621.2.4 **Poles.**

1) Galvanized steel poles: Provide materials in accordance with ODOT 806.02
2) Wood poles: Provide wood poles in accordance with ANSI 05.1
3) High mast poles: Provide Materials in accordance with ODOT section 812.02
4) High mast lowering devices: Provide materials in accordance with ODOT section 813.02
5) Break Away Base - Provide Materials in accordance with ODOT 807.02

621.2.5 Luminaires.
1) Roadway Luminaire - Provide Materials in accordance with ODOT 809.02
2) Underpass Luminaire - Provide Materials in accordance with ODOT 809.02
3) High Mast Lighting - Provide Materials in accordance with ODOT 809.02
4) Post Top Lighting - Provide Materials in accordance with ODOT 809.02

621.2.6 Concrete Footings for Lighting Poles. Provide materials, including concrete, steel and anchor bolts in accordance with ODOT 801.02.

621.2.7 Electrical Services. Electric Service shall be provided in accordance with City of Tulsa Specification and Standard Drawing 607.

621.3 CONSTRUCTION METHODS

621.3.1 Electrical Conductors. Follow construction methods as outlined in ODOT specification 811.04 Electrical Conductors for Highway Lighting with the following exceptions:

1) City of Tulsa will require the use of a grounding conductor as specified in the National Electrical Code. See City of Tulsa standard 621 for installation details.

2) In addition to the internal fuse located within each light pole base as directed in ODOT spec 810.04 D install fuse holders and fuses in line with the light wiring, in series with the 240v or 480v feed. The length of the circuit shall be divided into three lengths: the fuse located closer to the controller shall be a 30 amp fuse. The second fuse installed shall be a 20 amp fuse and the fuse located furthest away from the controller shall be a 10 amp fuse. See COT standard 621 for fuse locations. In line fuses shall be included in the cost of the Conductor

621.3.2 Lighting Controllers.

1) Follow the construction methods outlined in ODOT specification 810 with the exception the service shall remain a separate pay item.

2) All connections shall be of either bolted type or compression type

3) Conduits shall be strapped to the pole at intervals not to exceed 4'-0".

4) See plan sheets for service pole locations, number of controllers required, and contact ratings.

621.3.3 Poles.

1) Galvanized steel poles: Follow construction methods outlined in ODOT 806.04
2) Wood poles: Follow construction methods outlined in ODOT 810.04
3) High mast poles: Follow construction methods outlined in ODOT 812.04
4) High mast lowering devices: Follow construction methods outlined in ODOT 813.04
5) Break Away Base - Follow construction methods outlined in ODOT 807.04
6) Concrete Footings for Light Poles: Construct lighting pole foundations in accordance with ODOT 804.04.

621.3.4 **Luminaires.**
1) Roadway Luminaire - Follow construction methods outlined in ODOT 809.04
2) Underpass Luminaire - Follow construction methods outlined in ODOT 809.04
3) High Mast Lighting - Follow construction methods outlined in ODOT 809.04
4) Post Top Lighting - Follow construction methods outlined in ODOT 809.04

621.4 **METHOD OF MEASUREMENT**

621.4.1 **Electrical Conductors.** The electric conductors will be measured by the foot for each of the various types specified and installed, and shall include all in line fuses, connectors, splices, and incidentals necessary to power the lighting system as provided in the plans.

621.4.2 **Lighting Controllers.** The Lighting Controllers shall be paid for by each fully installed. Such payment shall be full compensation for furnishing all material, equipment, labor, and incidentals required to complete the work as specified.

621.4.3 **Lighting Poles.** Poles shall be paid for by each.

621.4.4 **Concrete Footings.** Foundations for lighting poles shall be paid for separately from the pole. The cost of anchor bolts, nuts, washers, ground rod, excavations, backfilling and other incidental work to be included in the contract unit price for structural concrete (ODOT 701) and reinforcing steel (ODOT 723).

621.4.5 **Luminaires.** Luminaires shall be paid for as each full installed.

621.5 **BASIS OF PAYMENT**

The accepted lighting items, measured as provided above, will be paid for at the contract unit price as follows.

1) 1/c no. 12 Electrical Conductor with Ground ............ Linear Foot
2) 1/c no. 10 Electrical Conductor with Ground ............ Linear Foot
3) 1/c no. 4 Electrical Conductor with Ground ............ Linear Foot
4) Lighting, Pole and Mast Arm ............ Each
5) Lighting, Post Top Pole ............ Each
6) Lighting, Decorative Pole ............ Each
7) Lighting, Wood Pole ............ Each
8) Lighting, High Mast Pole ............ Each
9) High Mast Lowering Device ............ Each
10) Breakaway Base ............ Each
11) Roadway Luminaire ............ Each
12) Underpass Luminaire ..........Each
13) Highmast Luminaire ..........Each
14) Post Top Luminaire .......... Each

Such payment shall be full compensation for furnishing all material, equipment, labor, and incidental requirements to complete the work as specified.

PART 622 - WIRELESS TRAFFIC SIGNAL COMMUNICATIONS SYSTEM

622.1 DESCRIPTION

622.1.1 This work consists of furnishing materials and installing wireless traffic signal communications equipment per intersection.

622.2 MATERIALS

622.2.1 Approved Products List. All materials provided shall be supplied per the approved materials listed on the City of Tulsa Traffic Operations Approved Products List (APL).

622.2.2 Communications equipment provided shall include the following per intersection:

1) One (1) Ethernet switch with power supply. Unit shall be a managed Ethernet switch hardened to NEMA TS/2 specifications. Temperature range shall be -34 degrees Celsius to +74 degrees Celsius.

2) One (1) Etherport. Unit shall have a temperature range of -40 degrees Celsius to +75 degrees Celsius or better. Unit shall have TCP/IP, UDP/IP, ARP, SNMP, TFTP, TENET, DHCP, BPPTCP, HTTP, and AUTO protocols. Unit shall be managed by SNMP, serial, internal web server, windows based utility for configuration.

3) One (1) Access Point Module. Access point module shall be at a minimum point to multipoint wireless 5.7 Gigahertz devices. Unit shall have AES encryption and have a Motorola “advantage” system. Unit shall have P9 hardware or better. Unit shall be compatible with existing Motorola “prism” management software. Unit shall come with two (2) universal mounts and power supplies.

4) One (1) Subscriber Module. Unit shall be part of a point to multi-point wireless system and shall include at a minimum a 5.7 Gigahertz radio. Unit shall have AES encryption and have a Motorola “advantage” system. Unit shall have P9 hardware or better. Unit shall come with two universal mounts and power supplies.

5) One (1) passive dish.

6) CAT 5E cable, rated for outdoor use, from the controller cabinet to the wireless equipment. All cable and wiring shall meet the requirements of City of Tulsa Specification 611.

622.3 CONSTRUCTION METHODS

622.3.1 The Traffic Engineer shall locate all communications equipment prior to installation.
622.3.2 The City of Tulsa Traffic Operations Division (TOD) shall install the communications equipment.

622.3.3 The Contractor shall pull CAT 5E cable from the controller to the signal pole where the communications shall be mounted.

622.3.4 Excess cable shall be stored in the handhole of the signal pole and in pull boxes.

622.3.5 Extreme cautions shall be used when working with the CAT 5E cable to prevent bending or crimping the cable.

622.4 METHOD OF MEASUREMENT

622.4.1 Wireless traffic signal communications equipment will be measured per intersection installed complete in place, including all hardware and any incidental items necessary for installation.

622.5 BASIS OF PAYMENT

The installation of a wireless traffic signal communications system, measured as provided above, will be paid for at the contract unit prices as follows:

1) WIRELESS TRAFFIC SIGNAL COMMUNICATIONS SYSTEM……..EACH

Such payment shall be full compensation for furnishing all materials, equipment, labor, and incidentals required to complete the work as specified.

PART 623 - BATTERY BACKUP

623.1 DESCRIPTION

623.1.1 The equipment furnished under this specification shall be the latest production models conforming to the latest standard specifications of the Oklahoma Department of Transportation (ODOT) and the City of Tulsa. The below listed specifications are the desired minimum. Bidder’s equipment should equal or exceed these specifications. Deviations may be accepted only as approved by the Traffic Engineer.

623.2 MATERIALS

623.2.1 Approved Products List. All materials provided shall be supplied per the approved materials listed on the City of Tulsa Traffic Operations Approved Products List (APL).

623.2.2 Standards and Testing.

1) The equipment shall conform to the requirements of the National Electrical Manufacturers Association (N.E.M.A.). Any equipment manufacturer shall supply certification showing that the particular model of equipment intended to be furnished has been tested and approved by a qualified independent testing laboratory per requirements specified in the N.E.M.A. standard. A qualified independent testing laboratory is defined as a laboratory which clearly shows that it is capable of performing the test in accordance with the N.E.M.A. The manufacturer shall supply qualification statements and/or other documentation that
indicates that the laboratory is professionally recognized, reputable in nature, and equipped with or has access to all necessary testing apparatus to supply a certified letter with delivery of the equipment (identified by location and serial number) indicating that the particular equipment furnished is identical to the equipment that was tested and approved and that all “components and parts” used in assembling the equipment are equal or superior in quality to the ones used in the testing of the equipment.

2) The battery backup system shall have manufacturer’s certificates (if needed), warranty of service, instruction books, service manuals, a list of generic part numbers for service personnel, and complete installation instructions.

623.2.3 General. The system shall provide a 120 VAC 60 Hz pure sine wave. The system shall provide power for normal signal operation, flash operation, railroad preemption and normal/flash combination modes. The system shall be designed for outdoor applications and meet the environmental requirements as is standard in the traffic industry. It shall be compatible to N.E.M.A TS1 & TS2, 170, 332, and 336S controllers and cabinets. The system shall include all necessary cables, wiring harnesses, battery cables, and all components for proper operation.

623.2.4 Equipment Requirements.

1) Output Power: 1100 VA Minimum
2) Active Output Power: 875 W Minimum
3) Output/Input Voltage: 120 VAC 60 Hz
4) Output Waveform: Pure Sine Wave, <5% THD
5) Input Current: 9-15 A
6) Input Voltage Variation: 108-130 VAC
7) Typical Efficiency: >95%
8) Max. Charge Current: 6 A
9) Operating Temperatures: -40 °C to 74 °C
10) Typical Transfer Time: 10 seconds
11) Audible Noise at 1M: <55 dba
13) Other Unit Protection: Automatic electronic short circuit/overload shutdown, Automatic over-temperature shutdown, Voltage adjustment due to input voltage variation (for brownout protection)
14) Other Unit Features: L.E.D. Indicator for Online, On Battery, Low Battery Overload & Fault, or alpha numeric L.C.D.
15) Other Unit Features: RS-232 Computer Interface Port
16) Typical Battery Recharge Time: 90% in 4 Hours

623.2.5 Warranty. A minimum of 36 Months on all battery backup system components shall be provided.
623.2.6 **Battery System.** Batteries shall be sealed 12V Type, Absorbed Glass MAT (AGM) or Gel, and certified to operate in temperature range of -30 to +165 degrees F. Numbers of batteries and amp-hour rating shall be sufficient to operate the battery backup system in full signal operation for a minimum of 4 hours. Batteries shall be provided with appropriate interconnect wiring and corrosion resistant mounting trays and brackets for the cabinet into which they will be installed. Battery charging system shall be regulated and temperature compensated. Batteries shall be warranted for full replacement for three (3) full years.

623.2.7 **Battery Cabinet.** Mountable to side of controller cabinet, 0.125" thick aluminum type 5052-H32, natural aluminum finish, sturdy, aluminum shelves, lockable cover/door. Battery cabinet shall not exceed 46.5 inches H x 20.5 inches W x 10.5 inches D and shall house all units associated with the battery backup.

623.3 **CONSTRUCTION METHODS**

623.3.1 The Traffic Engineer shall identify the location for installation of battery backup prior to installation.

623.3.2 The battery backup shall be installed such that the door will open fully. If cabinet guard modifications are necessary they shall be included as part of the battery backup installation.

623.4 **METHOD OF MEASUREMENT**

623.4.1 Battery backup equipment will be measured per intersection installed complete in place, including all hardware, software and any incidental items necessary for installation.

623.5 **BASIS OF PAYMENT**

The installation of battery backup equipment, measured as provided above, will be paid for at the contract unit prices as follows:

1) BATTERY BACKUP.........EACH

Such payment shall be full compensation for furnishing all materials, equipment, labor, and incidentals required to complete the work as specified.

**PART 624 - REMOVE AND RESET EXISTING TRAFFIC SIGNAL CONTROLLER ASSEMBLY**

624.1 **DESCRIPTION**

624.1.1 This work consists of removing an existing traffic signal controller assembly, removal of the existing concrete pad, conduit and apron, construction of a new concrete pad, conduit, and apron, and reinstallation of the existing controller in the new location.

624.2 **MATERIALS**

624.2.1 All materials and labor shall meet the requirements of COT Standards and Specifications for signal construction, cabinet guards and for traffic signal controller assemblies.
CONSTRUCTION METHODS

624.3.1 The Traffic Engineer shall approve the new cabinet location prior to installation.

624.3.2 All materials, equipment and labor necessary to make the electrical connections to the existing controller cabinet shall be included.

METHOD OF MEASUREMENT

624.4 Removal and resetting of existing traffic signal controller assemblies will be measured per intersection installed complete in place, including all hardware and any incidental items necessary for installation.

BASIS OF PAYMENT

The removal and resetting of existing traffic signal controller assemblies, measured as provided above, will be paid for at the contract unit prices as follows:

1) REMOVE AND RESET EXISTING TRAFFIC SIGNAL CONTROLLER ASSEMBLY..........EACH

Such payment shall be full compensation for furnishing all materials, equipment, labor, and incidentals required to complete the work as specified.

REMOVAL OF TRAFFIC ITEMS

PART 625

DESCRIPTION

625.1 This work consists of removing all items relating to traffic signals, street signs, and highway lighting items. This work shall meet the requirements of Section 805 of the ODOT Standard Specifications.

MATERIALS

625.2 This work shall include, but not be limited to, the removal of the following types of traffic items:

1. Traffic signal items including multi-sided, galvanized traffic signal poles, signal heads, pedestrian signal heads, pedestrian push buttons, back plates, controller cabinet assemblies, cabinet guards, pull box lids, mast arm signs, astro-brackets, span wire equipment, pull boxes, conduit, wire, and all other traffic signal equipment.
2. Street sign items including all ground-mounted street signs, street sign poles or other mounting hardware, sign toppers, sign assemblies with flashers, and sign flasher controllers.
3. Highway lighting items including poles, luminaires, high mast towers, lighting controllers, and undamaged pull box lids.

625.2.2 Footings, pull boxes, conduit, wire, green arm poles and all other signal poles, other than multi-sided poles, removed are to become the property of the Contractor unless otherwise specified by the Traffic Engineer. All other items that are in good condition prior to removal shall be returned in good condition to the Traffic Operations Division. Contact the Traffic Operations Division to schedule delivery appointments so the appropriate City staff may be on hand to verify the delivery.

625.2.3 Any traffic items not included in this specification for removal shall be handled and removed as determined by the Traffic Engineer.
625.3 CONSTRUCTION METHODS

625.3.1 All signal pole and sign footings shall be removed below the ground level or as directed by the Traffic Engineer.

625.4 METHOD OF MEASUREMENT

625.4.1 This shall include all labor and incidental items necessary for complete removal of all items relating to traffic signals, street signs, and highway lighting items as detailed in ODOT Section 805 and in this specification. Separate payment shall not be made per item listed, but instead payment for this item shall include removal of all traffic related equipment per intersection or per block for items between intersections, both for items specifically listed herein and for any other traffic related items found that are not specifically covered by this specification.

625.5 BASIS OF PAYMENT

The removal of traffic equipment, measured as provided above, will be paid for at the contract unit prices as follows:

1) REMOVAL OF TRAFFIC ITEMS...........EACH

Such payment shall be full compensation for furnishing all materials, equipment, labor, and incidentals required to complete the work as specified. If a separate pay item for this work is not required by the Contract, the City of Tulsa will consider the cost to be included in the contract unit price for other relevant items of work.

PART 626 - TRAFFIC SIGNAL CONSTRUCTION AND OPERATION

626.1 SIGNAL OPERATION

626.1.1 On projects that are not anticipated to impact the signals where construction activities will occur near existing signalized infrastructure, the Contractor shall be responsible for any interruptions to the signal operation due to the Contractor's operations. Any repairs necessary shall be performed by the Contractor at his sole expense.

626.1.2 For projects that are anticipated to modify or replace existing infrastructure and new signals after they are put into operation prior to acceptance by the Traffic Engineer, the Contractor shall be expected to maintain the signal in a proper working condition during construction as directed by the Traffic Engineer. Contractor shall maintain a sufficient stock of materials to be able to respond to and perform emergency repairs to the signal in order to keep it operational. Contractor shall have on staff a Traffic Signal Field Technician, Level II IMSA Certification, with a minimum of five (5) years of troubleshooting experience, who can assist with emergency repairs as needed.

626.1.3 If any signal phases need to be disabled as part of a lane closure, only authorized personnel from the City of Tulsa will be permitted to make these changes in City of Tulsa signal cabinets. The Contractor shall notify the City of Tulsa at least 24 hours prior to opening or closing lanes that will require enabling or disabling of a signal indication for the closure. The Contractor shall install all traffic controls and signs including mast-arm mounted signs. All turn restrictions at signalized intersections must have appropriate mast arm mounted signs and conflicting signs must be
temporarily removed or bagged with approved materials. No closures or openings requiring changes to the signal phases will be permitted on weekends. Changes to signals for weekend-only closures must be set up on Friday and removed on Monday during normal City of Tulsa business hours.

626.2 SIGNAL REPAIRS

626.2.1 For all necessary repairs on all projects, as soon as the Contractor is notified that a signal is out of operation, Contractor must deploy all-way stop signs within one (1) hour. Response times for emergency repairs shall be no more than two (2) hours and Contractor shall have the signal operational within twenty-four (24) hours. A signal shall not be out of operation for more than a twenty-four (24) hour period without prior approval of the Traffic Engineer. If repairs cannot be made within twenty-four (24) hours, temporary signals acceptable to the Traffic Engineer shall be installed at the sole expense of the Contractor.

626.3 SIGNAL CONSTRUCTION AND MODIFICATIONS

626.3.1 The Contractor shall request prior authorization at least 24 hours in advance before performing any work on a COT signal cabinet. Once the work is completed, a COT signal technician must approve the work immediately before the Contractor leaves the project.

626.3.2 Traffic signal heads shall either be turned away from approaching traffic or shall be covered with approved traffic signal bags in a manor approved by the Traffic Engineer while signal is out of operation. Plastic garbage bags, duct tape, gunny sacks and similar methods will not be accepted.

626.3.3 Signals that are out of operation shall not be put into operation on Mondays, Fridays, or holidays to allow troubleshooting during normal COT business hours. Signals shall not be put into operation during rush hour traffic.

626.3.4 At the Traffic Engineer’s discretion, applicable concrete testing may be required for any concrete used in the construction of traffic items.

626.4 AS-BUILT DRAWINGS

626.4.1 Whenever modifications are made to a signal, the Contractor shall provide as-built drawings after the construction and installation is completed. If plans were available, the Contractor shall clearly note any and all deviations from plans by marking up a clean set of plans identified as “As-Built Plans”. The notes, sketches, or attached drawings used to document the deviations shall show all necessary detail and dimensions to thoroughly and accurately depict the changes. The “As-Built Plans” must be submitted and approved by the Traffic Engineer before final acceptance of the project.

626.5 PERMITTING AND INSPECTION

626.5.1 The contractor shall obtain the necessary permits for electrical inspection on all signal, flasher signs, and lighting work. Electrical inspections shall include all electrical equipment, enclosures, devices, cables, conductors and raceways as defined by the NEC. High or low voltage shall be installed, maintained, connected or removed by a State of Oklahoma licensed Electrical contractor. All work shall meet the requirements of the NEC. City of Tulsa shall reserve the right to define workman
like manner. Proof of license shall be carried on person at all times and be available to City of Tulsa personnel upon request per Title 158- Construction Industries Board Chapter -40 Subchapter 11-2(a)(9).

626.5.2 Contact the City of Tulsa Traffic Operations Division (TOD) for the address to use on the permit. Requestor shall provide a location map showing the location of the signal or lighting controllers for which addressing is being requested (CAD files are preferred if available). Allow for a minimum of two weeks for this information to be provided.

626.6 STANDARDS AND WORKMANSHIP

626.6.1 The City will require excellent workmanship and precise compliance with the details provided in the plans, if available, as well as with the City of Tulsa Standards and Specifications. Requirements of the NEC, IMSA, and MUTCD that conflict with City of Tulsa standards shall supersede at the discretion of the Traffic Engineer. Unacceptable work will be removed and redone at the contractor's expense. ODOT standards are acceptable in matters where the city standards are silent.

626.7 UTILITIES

626.7.1 Utilities shown in the plans are intended for information purposes only and are not to be construed as the extent or exact location and depth of utilities that may be encountered during the course of construction. The contractor shall field verify the presence, type, size, location, and depth of all existing utilities in the project area prior to construction.

626.7.2 The contractor shall be responsible for any damage he may inflict to the existing underground utilities within the project area as a result of his digging, trenching, boring, etc… prior to digging near the utilities, the contractor shall call for a list of all underground facilities registered in the area of construction listed with the following agencies:

626.7.3 Depth of existing utilities shall be verified by the contractor prior to construction.

626.8 TRAFFIC SIGNAL PLANS

626.8.1 Symbols and legends are diagrammatic only and locations shall be adjusted for existing field conditions, but no major alterations or relocations will be made without first consulting with the Traffic Engineer

626.9 WASTE MATERIALS AND DEBRIS

626.9.1 All broken concrete, waste material and debris shall become the property of the contractor and shall be removed from the limits of the project and disposed of in a manner approved by the Traffic Engineer. No payment will be made for the disposal of this material.

626.1 ACCEPTANCE OF WORK

626.1.1 When all work has been completed by the Contractor and approved by the City of Tulsa Traffic Operations Division, the City of Tulsa shall provide a letter of acceptance to the Contractor. The TOD shall resume regular maintenance of the signal from the Contractor as of the date of acceptance specified in the letter.
PART 627 - PRE-QUALIFICATION FOR TRAFFIC OPERATIONS MATERIALS

627.1 APPROVED PRODUCTS LIST

627.1.1 Approved Products List. The City of Tulsa Traffic Operations Division (TOD) maintains the City of Tulsa Traffic Engineering's Approved Products List (APL) of all materials conforming to the requirements of this Specification. Materials appearing on the APL require no further testing, unless deemed necessary by Traffic Engineer. Equipment, material and hardware not pre-approved when required will not be allowed for use on the project except as provided for in these specifications.

627.1.2 Bidders' and Suppliers' Requirements.

1) To be accepted on bids, materials must have approved product codes or designations and be from pre-qualified producers.

2) The supplier's facilities must be of sufficient size and staffing that all warranty repairs to the cabinet assembly can be made on a timely basis. The interpretation of 'timely return of equipment' is no more than 18 calendar days from the date of receipt by the supplier to the return receipt of the equipment at the specified location. This requirement may be met by field service. Failure to meet these requirements may result in rejection of future bids.

3) Each item delivered shall be individually packed in its own shipping container. When loose Styrofoam is used for packing the item, the item shall be sealed in a plastic bag to prevent direct contact with the Styrofoam. Each item delivered for testing shall be complete, including manuals, and ready for testing. All static sensitive materials shall be sealed in anti-static enclosures.

627.1.3 Procedure. Prospective producers interested in submitting their product for evaluation must submit a written request to the City of Tulsa Traffic Operations Division. Forms will be provided by the Traffic Engineer for submitting requests.

627.1.4 Material Requirements.

1) Controller Cabinet Assemblies.

A) Sample. Submit one signal controller assembly with the pre-qualification request. All materials submitted for pre-qualification tests will be at no cost to the City of Tulsa and must be new and unused.

B) Documentation. Provide a complete list of parts and quantities supplied along with any model numbers, serial numbers or other identifying information.

1) Provide each cabinet with the following documentation:

   a. Three complete, accurate, and fully legible diagrams and one schematic for every electronic device (This must include but not be limited to cabinet wiring, back panel, detector panel, power panel, PE panel, flasher circuit, switch packs, card rack power supply, bus interface unit, and power supply diagrams.)

   b. Complete parts list including names of vendors for parts not identified by universal part numbers.
2) Provide each controller unit with the following documentation:
   a. One service manual per unit that includes description of controller unit, description of its operation, and basic maintenance and troubleshooting information
   b. Two complete, accurate, and readable schematic diagrams for all circuitry in the controller unit (one set of these diagrams may be included in the service manual)
   c. Complete parts list including names of vendors for parts not identified by universal part numbers (this may be included in the service manual)
   d. Pictorial-of-components layout for each circuit board or individual component identification permanently printed on each circuit board. (Regardless of which of the above is provided, each electronic component on the board must be clearly identified or labeled. This may be included in the service manual.)

3) Bidders must be prepared to furnish manufacturer’s certifications obtained from the producer, supplier, or an approved independent testing laboratory that it meets standards defined in this section for the complete cabinet assembly from an independent laboratory. A manufacturer's certification shall be a certified statement that the material actually shipped to the project was manufactured by production processes that are periodically and routinely inspected to assure conformance to specification requirements. When requested by the Traffic Engineer, provide additional certifications from independent testing laboratories and sufficient data to verify item meets applicable Specifications. Ensure additional certification states the testing laboratory is independent of the material manufacturer and neither the laboratory nor the manufacturer has a vested interest in the other.

4) Identify all proprietary parts in Contractor-furnished material. The Traffic Engineer reserves the right to reject material that uses proprietary components not commercially available through electronic supply houses.

C) **Sampling and Testing.**

1) Signal controller cabinet assemblies must meet or exceed all applicable standards and specifications of the National Electrical Manufacturers Association (NEMA), Caltrans Transportation Electrical Equipment Specifications, Oklahoma Manual on Uniform Traffic Control Devices (MUTCD), National Electric Code (NEC), Institute of Transportation Engineers (ITE) and the COT Standards and Specifications. In addition to testing of pre-shipment samples, complete testing of signal controller assemblies may be required at any time before acceptance.

2) Burn-in each controller cabinet assembly for a period of 48 hr. at a temperature of 140°F or for a period of 96 hr. at a temperature of 73.4°C. A certification must be included with or attached to each controller cabinet indicating the dates of the burn-in period, number of hours, burn-in temperature, and results.
3) The Traffic Engineer may test any controller cabinet assembly under load in a shop environment for a period of at least 120 hours. During this time, the entire controller cabinet assembly will be inspected for compliance with the Specifications.

4) The Traffic Engineer may then require the results of testing as detailed in the Caltrans Transportation Electrical Equipment Specifications, Chapter 1 – Section 8 on Electrical, Environmental, and Testing Requirements.

5) Testing will be performed in the normal operating (i.e., non-flashing) range of 95-135 VAC. All traffic signal cabinet assembly components must operate normally at 95 VAC, just as the unit would operate at 120 VAC.

6) Provide TOD with closed-loop software, hardware, and cables needed to monitor controller operations during testing.

2) **All Other Materials.**

   A) **Sample.** Submit one material sample with the pre-qualification request. All materials submitted for pre-qualification tests will be at no cost to the City of Tulsa and must be new and unused.

   B) **Documentation.** Provide a complete list of parts and quantities supplied along with any model numbers, serial numbers or other identifying information. Provide any manufacturer’s documentation available on the product.

   C) **Sampling and Testing.** All materials must meet or exceed all applicable standards and specifications of the National Electrical Manufacturers Association (NEMA), Caltrans Transportation Electrical Equipment Specifications, Oklahoma Manual on Uniform Traffic Control Devices (MUTCD), National Electric Code (NEC), Institute of Transportation Engineers (ITE) and the COT Standards and Specifications. In addition to testing of pre-shipment samples, complete testing of submitted materials may be required at any time before acceptance. Length of testing necessary shall depend on the equipment and shall be determined by the Traffic Engineer, standard evaluation times shall be documented on the APL.

   627.1.5 **Warranty.** All equipment on the APL must have no less than 95% of the manufacturer’s standard warranty remaining on the date that the contractor submits equipment invoices for payment. The TOD will not accept any equipment with less than 95% of its warranty remaining.

   627.1.6 The cabinet assembly including all contents must be fully warranted for parts and labor for a minimum of 5 years from the date of acceptance. Software and firmware updates must be included as part of the warranty.

   627.1.7 Other material warranties will be evaluated based on the materials as part of the approval process and will be listed on the APL as necessary.

   627.1.8 **Evaluation.** Material evaluation falls into two categories: Equal or New. When a request for material evaluation is received by the Traffic Engineer, the information will be reviewed to determine if it is an Equal Product or a New Product. Traffic Engineer will notify prospective bidders and suppliers after completion of the material evaluation.
1) **Equal Product.** Equal Products are similar to materials that are currently used by the TOD and are covered by existing specifications and standards. For Equal Products the manufacturer or supplier must provide certification(s) and/or test results from an independent testing laboratory addressing all existing specifications and standards.

2) **New Product.** New Products are materials that are not addressed by current COT specifications and standards. New Products must follow the procedures outlined in this specification for approval. For any New Products that are not covered by this specification, the Traffic Engineer will review the request and determine what testing is appropriate and reasonable to determine if the material is acceptable for use in the City of Tulsa.

3) **Qualification.** If approved for use by the TOD, the material will be added to the APL as Approved. If material is listed on the APL as Approved, no additional submittals are required for that product. If a product is approved conditionally, the material will be added to the APL as Under Evaluation and the conditions for approved use will be noted. If a material is listed on the APL as Under Evaluation, then submittals must still be provided to show that the product use falls within the restrictions stated.

Date of acceptance will be date that TOD adds it to the APL as Approved or Under Evaluation.

The materials supplied from the APL must be identical to the approved materials. Submit any deviations from the approved materials for evaluation and approval before any material is fabricated or ordered.

Deviations from the approved material after shipment of any parts of the order will be cause for rejection and nonpayment of the remainder of the order. Excessive delays or noncompliance by the vendor at any point in the approval process may be cause for cancellation and nonpayment.

4) **Failure.** Products not qualified under this Specification will be listed on the APL as Rejected and those materials may not be furnished for TOD projects. A manufacturer or supplier must show evidence of correction of all deficiencies before reconsideration for qualification.

If any of the assemblies fail any of the tests, the supplier will be permitted to make one complete repair of the order on a timely basis, which will be determined by the Traffic Engineer, and the testing may be redone once before it is given Rejected status.

Minor discrepancies noted in sampling and test of this item received must be corrected within 30 days of written notice of the discrepancies or as stated in the notice. Major discrepancies that in the opinion of the Traffic Engineer will substantially delay receipt and acceptance of the item will be cause for cancellation of the purchase order. Any discrepancies found in partial shipments must be corrected before the delivery of subsequent shipments.

Unsatisfactory performance of a material or supplier, at any time, will result in a rejection of a product and removal from the APL.
627.2  PROJECT AND EQUIPMENT SUBMITTAL REQUIREMENTS

627.2.1  Materials on the APL.  No additional submittals are required if it is listed as Approved. Materials listed as Under Evaluation must provide material specifications showing that they adhere to the conditions listed in the APL.

627.2.2  Materials not on the APL.  Furnish three (3) copies of the equipment list including three copies of catalog cuts. Identify proposed material on catalog cuts by a reproducible means (highlighter pen does not transfer to copies). Ensure materials lists contain material description, brand name manufacturer’s address and telephone number, stock number, size, identifying trademark or symbol and other appropriate ratings. New products must follow this specification.

627.2.3  Approval.  Approval will be given in writing. Contractor or supplier shall not fabricate or order material until receipt of the Traffic Engineer’s approval.

PART 628 - SIGNAL AND LIGHTING PROJECT CONTRACTOR EXPERIENCE REQUIREMENTS

628.1.1  Pre-Qualification.  In accordance with Title 11 – Engineering Services Department Section 1103, a project with an estimate below $600,000.00 categorized as Class S General / Specialty Construction does not require Pre-qualification.

628.1.2  Contractor Requirements.  Bidders shall be experienced Contractors that have demonstrated their capabilities in executing projects that are similar in technical requirements and dollar values. In the City of Tulsa, for all work relating to the installation, maintenance, or removal of traffic signals, electrical conduit, sign flashers, or street and highway lighting, qualified Contractors or Subcontractors must be able to perform the work in conformance with the following requirements:

1) For all work relating to the installation, maintenance, or removal of traffic signals, electrical conduit, sign flashers, or street and highway lighting, qualified Contractors or Subcontractors must be able to perform the work in conformance with all applicable City, State, and Federal regulations including City of Tulsa Standards and Specifications, the Project plans, the Manual on Uniform Traffic Control Devices (MUTCD), and the National Electric Code (NEC). Contractors or Subcontractors shall also have at least one employee on-site at all times with applicable International Municipal Signal Association (IMSA) certifications including, but not limited to, Level I and Level II in Traffic Signals.

2) The Contractor shall obtain the necessary permits for electrical inspection on all signal, conduit, sign flasher and lighting work. Electrical inspections shall include all electrical equipment, enclosures, devices, cables, conductors and raceways as defined by the NEC. High or low voltage shall be installed, maintained, connected or removed by a State of Oklahoma licensed Electrical contractor. Proof of license shall be carried on person at all times and be available to City of Tulsa personnel upon request per Title 158- Construction Industries Board Chapter -40 Subchapter 11-2(a)(9). All work shall meet the requirements of the NEC. City of Tulsa shall reserve the right to define workman like manner.
3) The Contractor shall provide a maintenance bond that covers all of the work and materials listed in this specification for one (1) year after the project is accepted by the City.

4) By bidding, the Contractor is agreeing that they are capable of meeting the requirements of Part 626 of these specifications for Traffic Signal Operation and Construction.

628.1.3 Documentation. In order to ensure that the Project work is performed by qualified and experienced Contractors, bidders must submit a qualification statement attached to their bid consisting of the following for the Contractor or Subcontractor who will be performing the signal, sign flasher, or lighting work:

1) List of projects completed within the past four years that are similar in scope and dollar value to this project. The Contractor must have successfully completed at least five (5) projects within this time period.

2) For each submitted project in Item A provide the following information:

   A) Company owner’s name and telephone number,

   B) If applicable, the name and telephone number of any Licensed Electrical Contractors who worked on the project,

   C) The location of the project,

   D) The beginning and completion dates of the project,

   E) The contract amount,

   F) A brief description of the project work including applicable information on the type of signal, sign or lighting equipment installed, i.e. what type of signal controller, cabinet, detection, preemption system, communications equipment, lighting controllers, signal flashers, etc.

3) Provide a list of all Sub-Contractors (if applicable) that will be utilized on the project and their experience as detailed in Items A and B above.

4) The name and phone number of the Licensed Electrical Contractor to work on the project.

5) The name and phone number of the Traffic Signal Field Tech on call to perform repairs as necessary for the project.

628.1.4 Changes. After the bid is accepted, if the Contractor needs to change any item already approved through the above process, the Contractor must submit those changes along with the revised documentation as listed above in items A-D to the Traffic Engineer for approval at least five (5) business days prior to commencing work on any of the work items referenced in this specification.

SECTION END