

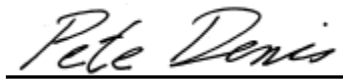
TMUA PROJECT No. WPC 21-4, FY '21 SOUTHSLOPE CAPITAL EQUIPMENT REPLACEMENTS

ATTENDANCE AT PRE-BID CONFERENCE IS MANDATORY

Prepared by:
Peter R. Denis, P.E.
City of Tulsa Water and Sewer Department
5300 S. Elwood Ave., Tulsa, OK 74107
Phone: 918-591-4482
E-mail: pdenis@cityoftulsa.org



Account Number: 7503382-544003
7503383-531105


Peter R. Denis, P.E. OK#25200

10-Feb-2021
Date

CLAYTON EDWARDS, P.E., DIRECTOR
WATER AND SEWER DEPARTMENT

Clayton Edwards, P.E., Director, Water & Sewer Dept. Date

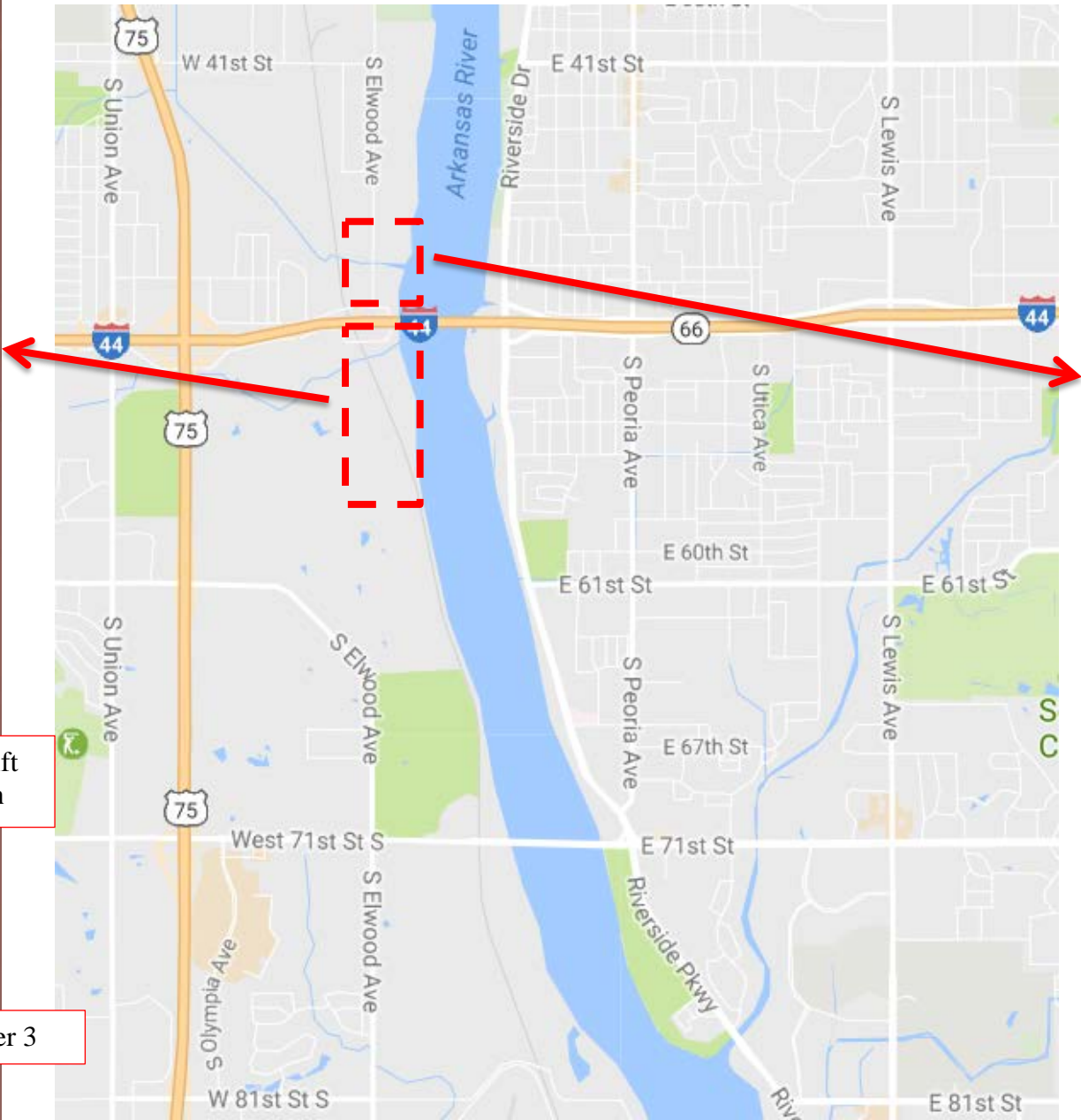
Note: The Drawings attached hereto as part of these Specifications are for information purposes only. The Authority makes no representation or guarantee with respect to the accuracy of any information contained in the Drawings. It is the Contractors responsibility to verify information on the drawings to ensure the equipment installed or controlled by work performed under this Contract performs as specified herein.

Water and Sewer Department
175 E. 2nd Street
Tulsa, Oklahoma 74103
(918) 596-9845

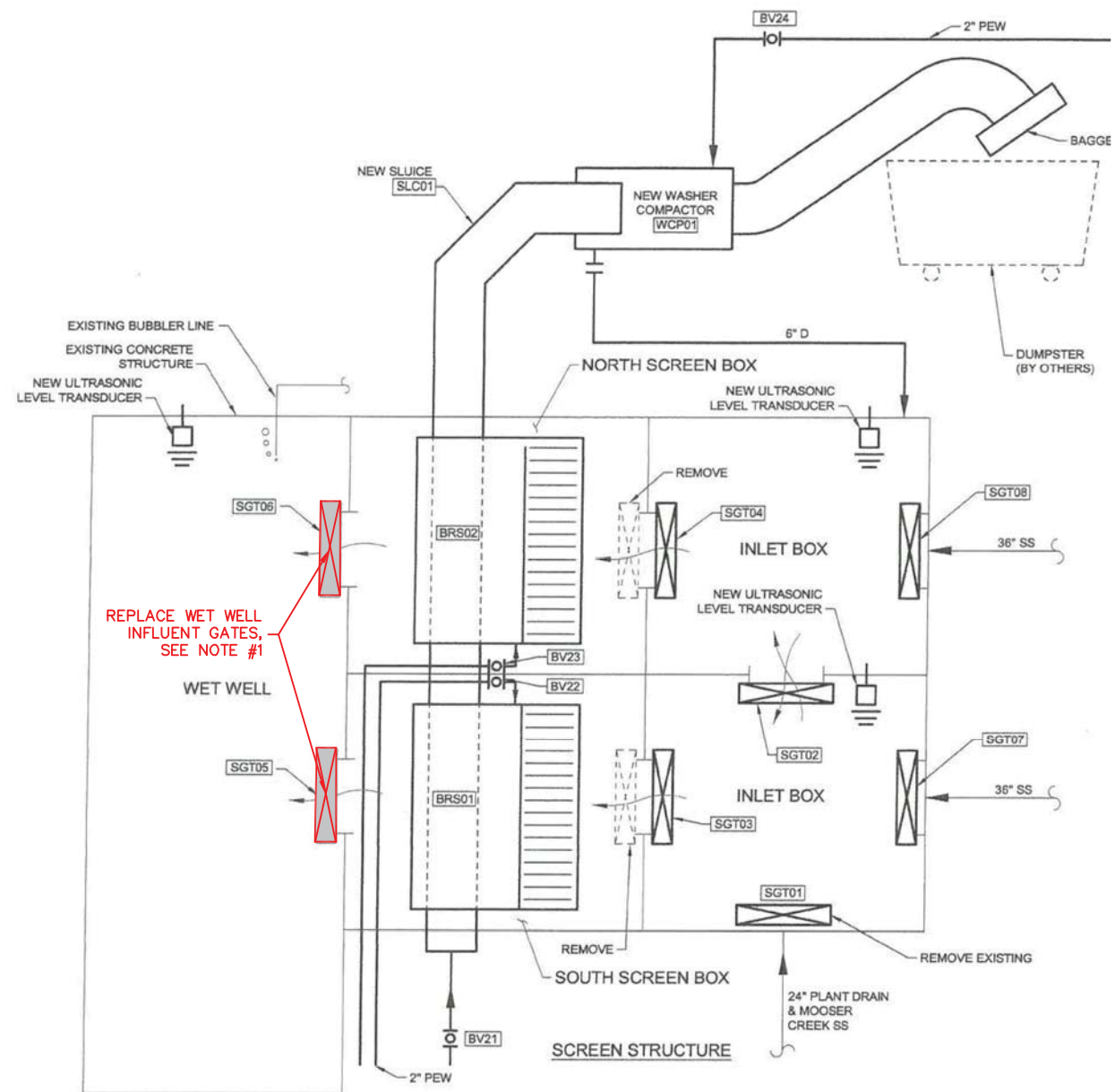
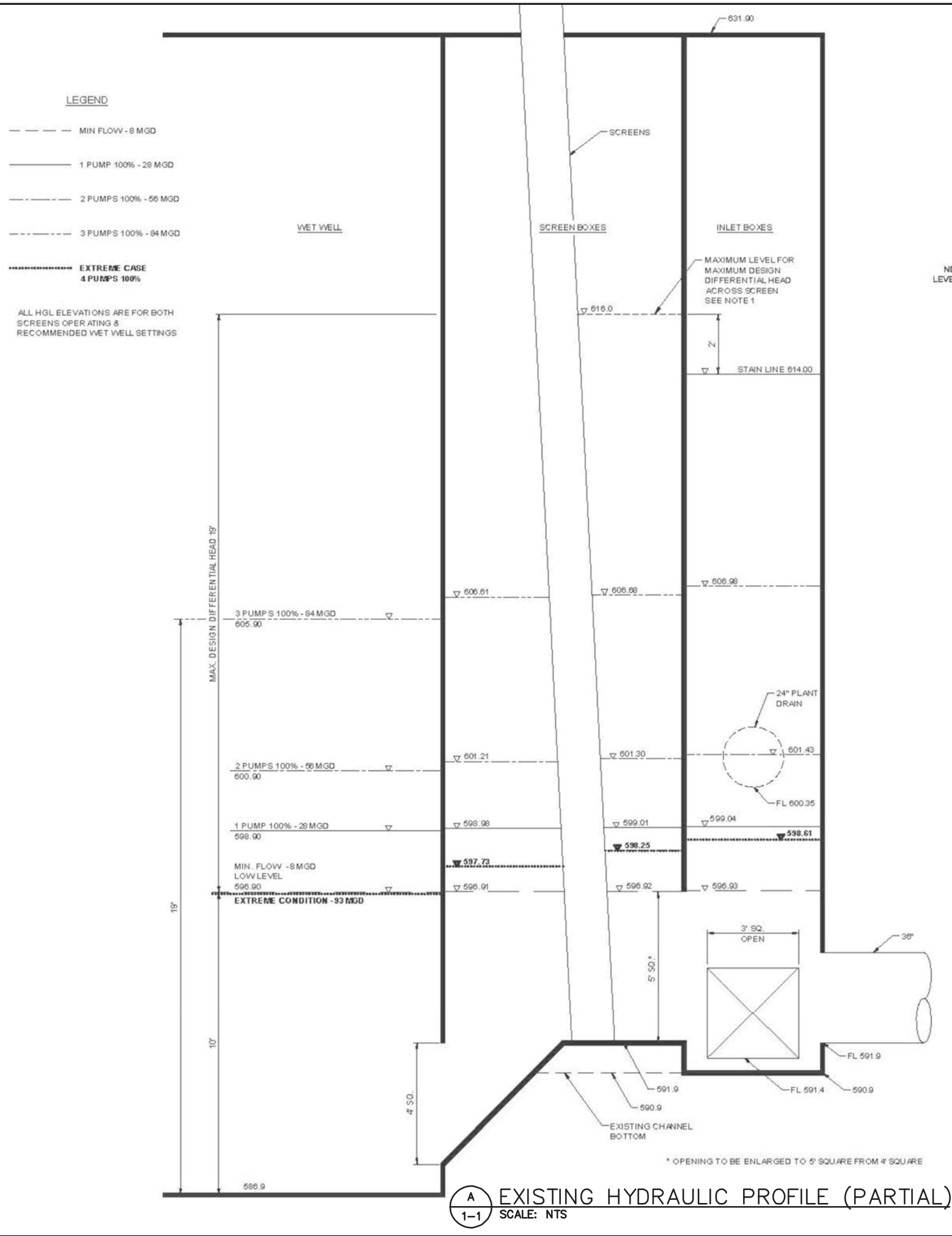
DRAWINGS

| Drawing | Title |
|-----------|--|
| 203.250.A | Hydraulic Profile & Schematic |
| 203.250.B | Demolition Plan |
| 203.250.C | Proposed Plan |
| 203.250.D | Proposed Section |
| 203.250.E | Proposed |
| 1-A | Supplemental Information |
| 1-B | Supplemental Information |
| 1-C | Supplemental Information |
| 1-D | Supplemental Information |
| 1-E | Supplemental Information |
| 1-F | Supplemental Information |
| 1-G | Supplemental Information |
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| 2-2 | Pipe Hanger Details, 1 of 3 |
| 2-3 | Pipe Hanger Details, 2 of 3 |
| 2-4 | Pipe Hanger Details, 3 of 3 |
| 2-5 | Pipe Elevation over Cherry Creek, 1 of 2 |
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| Drawing | Title |
|---------|---|
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| 13-6 | SCADA View of Proposed Scum Detecting Radar |



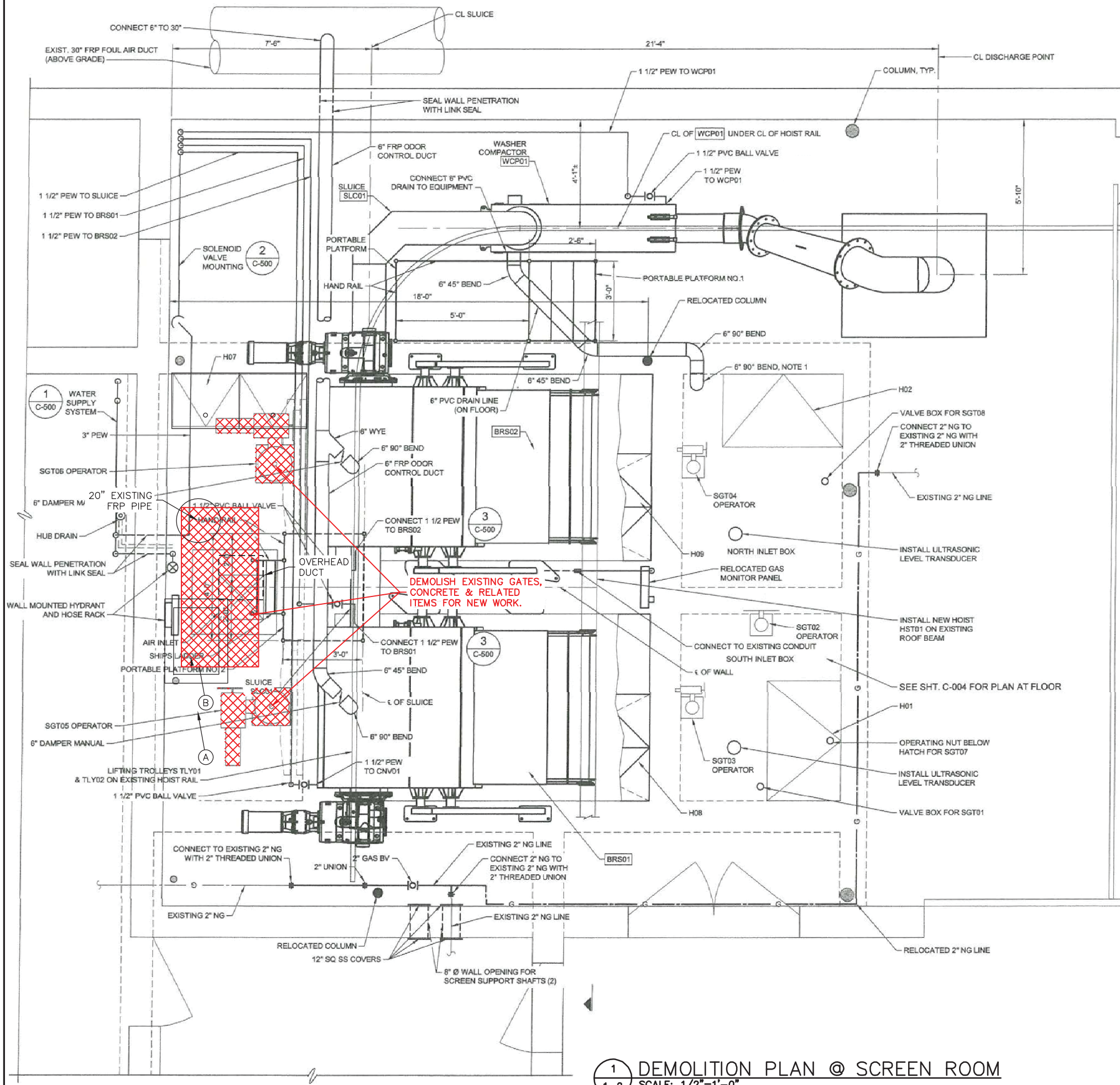
Project Locations



B EXISTING PROCESS SCHEMATIC
1-1 SCALE: NTS

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| REFERENCE ORIGINAL ES-2015-08 RECORD DRAWINGS FOR ADDITIONAL DETAILS & INFORMATION | | | |
| 203.250.A HYDRAULIC PROFILE & SCHEMATIC | | | |
| SSWWTP HEADWORKS WET WELL INFLUENT GATE REPLACEMENT TMA PROJECT WPC 21-4 | | | |
| CITY OF TULSA, OKLAHOMA TULSA METROPOLITAN UTILITY AUTHORITY | | | |
| PLANS AND ESTIMATES PREPARED BY: | |  HOLLOWAY, UPDIKE & BELLEN, Inc. <small>800-A & 9TH ST. BROOKHURST, OKLAHOMA 74108 (918)891-0757, FAX (918)891-0764</small> | |
| PLAN SCALE: 1"=X' | DRAWN | JME | APPROVED: _____ |
| | DESIGNED | LST | |
| | SURVEY | | |
| PROFILE SCALE: | FIELD MGR. | | |
| | SECT. MGR. | | |
| HORIZONTAL: 1"=X' | PROJ. MGR. | | |
| VERTICAL: 1"=X' | | | |
| FILE: | DRAWING: | | DATE: February 5, 2021 |
| ATLAS PAGE NO: --- | | | SHEET 1 - I OF 4 SHEETS |

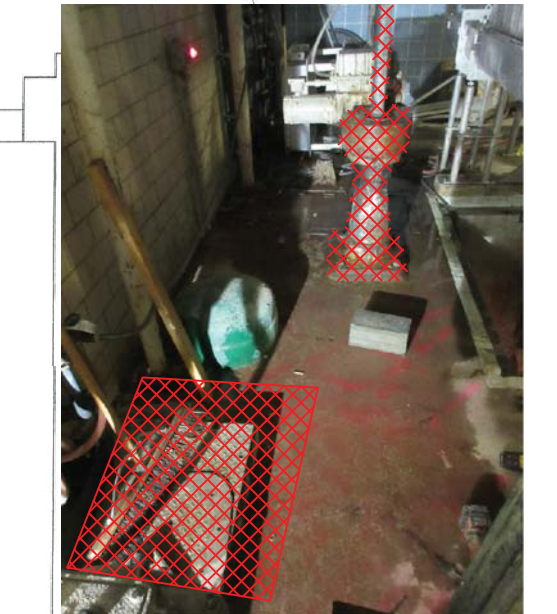
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NOTES:

1. THE EXISTING CONCRETE DECK HAS BEEN X-RAYED AND THE PRESENCE OF EXISTING CONDUITS WITHIN THE PROPOSED ACCESS HATCH OPENING HAS BEEN CONFIRMED. THESE CONDUITS ARE THOUGHT TO BE ABANDONED. CONTRACTOR SHALL CHIP BACK CONCRETE TO EXPOSE THESE CONDUITS AND PROVIDE AN ELECTRICIAN TO VERIFY THAT AC VOLTAGE IS NOT PRESENT PRIOR TO SAW CUTTING FOR THE PROPOSED HATCH OPENING.
2. THE DEMOLITION PLAN ONLY SHOWS ITEMS TO BE DEMOLISHED AND PERMANENTLY REMOVED. NOTE THAT THE UPPER WORK AREA HAS VERY LIMITED SPACE FOR MOVING AND POSITIONING GATES PRIOR TO LOWERING THEM THROUGH THE PROPOSED CONCRETE DECK OPENING. CONTRACTOR SHALL ANTICIPATE REMOVING AND REINSTALLING ANCILLARY ITEMS AS REQUIRED TO FACILITATE THE WORK.

A PHOTO @ SCREEN ROOM
SCALE: 1/2"=1'-0"



NOTES:

1. CORE HOLE IN EXISTING CONCRETE SLAB AND GROUT IN 6" DRAIN LINE DISCHARGE PIPE. CUT CONCRETE TO ALLOW 6" PIPING TO REST DIRECTLY ON FLOOR.

PORTABLE PLATFORMS:

NO. 1
PLATFORM AREA = 3'x5'
PLATFORM ABOVE FLOOR = 30"
STAIRS: 4 RISERS @ 7 1/2"
3 THREADS @ 10"
HANDRAIL: STAIRS & NORTH, SOUTH & WEST PLATFORM

NO. 2
PLATFORM AREA = 3'x4'
PLATFORM ABOVE FLOOR = 24"
STAIRS: SHIPS LADDER
HANDRAIL: LADDER & WEST PLATFORM

CONTRACTOR TO CONFIRM FIT OF EACH PLATFORM AND THERE SHALL BE NO CONFLICT WITH OTHER ITEMS. CONTRACTOR TO FABRICATE. SEE SPECIFICATIONS

B PHOTO @ SCREEN ROOM
SCALE: 1/2"=1'-0"

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REFERENCE ORIGINAL ES-2015-08
RECORD DRAWINGS FOR ADDITIONAL
DETAILS & INFORMATION

203.250.B
DEMOLITION PLAN

SSWWTP HEADWORKS WET WELL
INFLUENT GATE REPLACEMENT
TMAU PROJECT WPC 21-4

CITY OF TULSA, OKLAHOMA
TULSA METROPOLITAN UTILITY AUTHORITY

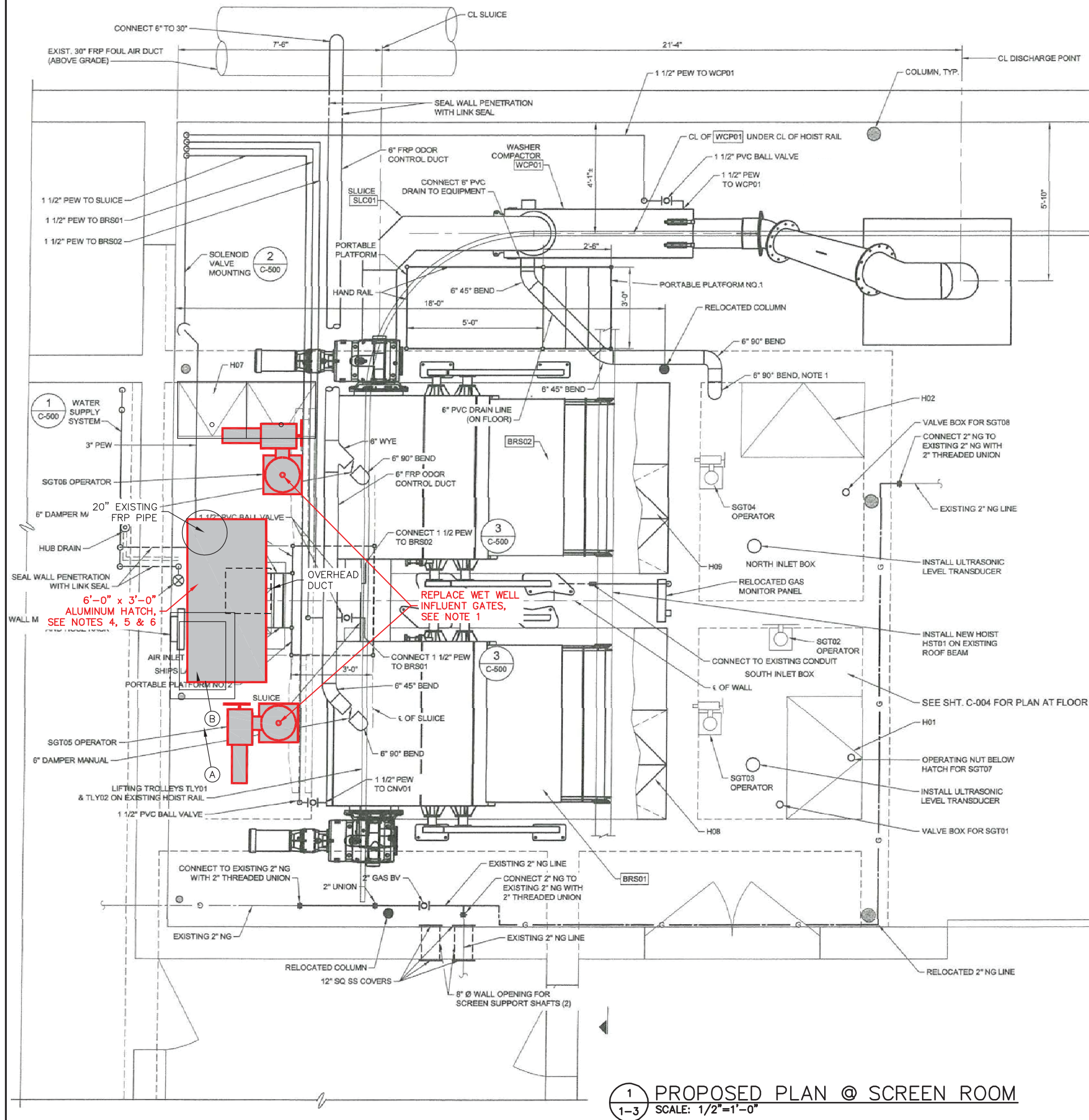
PLANS AND ESTIMATES
PREPARED BY: HOLLOWAY, UPDIKE + BELLEN, Inc.
200-A S. 4TH ST., BROCKTON AVE., OKLAHOMA 74106
(918) 251-4771, FAX (918) 251-0764

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| PLAN SCALE: 1"=X' | DRAWN DESIGNED SURVEY | JME LST | APPROVED: |
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| HORIZONTAL: 1"=X' | | | |
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1 DEMOLITION PLAN @ SCREEN ROOM
SCALE: 1/2"=1'-0"

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NOTES:

1. REMOVE EXISTING AND INSTALL TWO (2) NEW WET WELL INFLUENT GATES AS SHOWN. WORK INCLUDES NEW GATES, STEMS, SUPPORTS, ANCHOR BOLTS, MOTOR OPERATORS AND APPURTENANCES.
2. THE UPPER WORK AREA HAS VERY LIMITED SPACE FOR MOVING AND POSITIONING GATES PRIOR TO LOWERING THEM THROUGH THE PROPOSED CONCRETE DECK OPENING. CONTRACTOR SHALL ANTICIPATE REMOVING AND REINSTALLING ANCILLARY ITEMS AS REQUIRED TO FACILITATE THE WORK.
3. CONTRACTOR TO CONFIRM EXISTING ELECTRICAL SERVICE AND MATCH VOLTAGE FOR NEW ELECTRIC OPERATORS. CONTRACTOR SHALL INSTALL NEW CONDUIT AND WIRE BACK TO THE FIRST POINT OF TERMINATION FOR EACH OPERATOR.
4. CONTRACTOR SHALL COORDINATE FINAL LAYOUT OF HATCH WITH OWNERS REPRESENTATIVE. SLAB OPENING SHALL BE SAWCUT TO ACTUAL DIMENSIONS USING A CONCRETE CHAINSAW, OR EQUIVALENT METHOD. OVERCUTTING PAST REQUIRED HATCH DIMENSIONS USING A CIRCULAR SAW WILL NOT BE ALLOWED. EXPOSED REBAR SHALL BE GROUND BACK AND CONCRETE EDGE REPAIRED IN ACCORDANCE WITH DETAIL 2/5. CONTRACTOR SHALL NOT INSTALL HATCH UNTIL AFTER COMPLETING INSTALLATION OF BOTH NEW GATES.
5. CONTRACTOR SHALL APPLY A BITUMINOUS COATING TO THE HATCH FRAME EXTERIOR WHERE IT WILL COME IN CONTACT WITH CONCRETE PRIOR TO HATCH INSTALLATION.
6. ALUMINUM ACCESS HATCHES SHALL BE S1S (SINGLE LEAF) AND S2S (DOUBLE LEAF) SERIES ACCESS FRAMES AND COVERS AS MANUFACTURED BY HALLIDAY PRODUCTS, INC., OR APPROVED EQUAL. HATCHES SHALL MEET THE FOLLOWING REQUIREMENTS:

- HATCHES SHALL HAVE A MINIMUM 1/4" (7MM) THICK ONE-PIECE, MILL FINISH, EXTRUDED ALUMINUM FRAME
- DOOR PANEL SHALL BE 1/4" (7MM) ALUMINUM DIAMOND PLATE, REINFORCED TO WITHSTAND A UNIFORM LIVE LOAD OF 300 LBS. PSF.
- DOORS SHALL OPEN TO 90 DEGREES AND AUTOMATICALLY LATCH WITH A HOLD OPEN ARM WITH ALUMINUM RELEASE HANDLE
- HOLD OPEN ARM SHALL INCORPORATE AN ENCLOSED STAINLESS STEEL COMPRESSION SPRING ASSIST.
- DOORS SHALL CLOSE FLUSH WITH THE FRAME AND REST ON A BUILT-IN NEOPRENE CUSHION/GASKET.
- HATCHES SHALL HAVE FLUSH NON-REMOVABLE, NON-LOCKING, RECESSED HANDLES.
- PROVIDE INTERIOR SAFETY GRATING WITH 300 LB/SF UNIFORM LIVE LOAD RATING
- ALL HARDWARE SHALL BE 316 STAINLESS INCLUDING HINGES AND ALL FASTENERS
- UNIT SHALL CARRY A LIFETIME GUARANTEE AGAINST DEFECTS IN MATERIAL AND/OR WORKMANSHIP.

NOTES:
1. CORE HOLE IN EXISTING CONCRETE SLAB / LINE DISCHARGE PIPE. CUT CONCRETE TO REST DIRECTLY ON FLOOR.

PORTABLE PLATFORMS:
NO. 1
PLATFORM AREA = 3'x5'
PLATFORM ABOVE FLOOR = 30"
STAIRS: 4 RISERS @ 7 1/2"
3 THREADS @ 10"
HANDRAIL: STAIRS & NORTH, SOUTH & WEST PLATFORM
NO. 2
PLATFORM AREA = 3'x4'
PLATFORM ABOVE FLOOR = 24"
STAIRS: SHIPS LADDER
HANDRAIL: LADDER & WEST PLATFORM

CONTRACTOR TO CONFIRM FIT OF EACH PLATFORM AND THERE SHALL BE NO CONFLICT WITH OTHER ITEMS. CONTRACTOR TO FABRICATE. SEE SPECIFICATIONS

SEE SHT. C-004 FOR PLAN AT FLOOR

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REFERENCE ORIGINAL ES-2015-08 RECORD DRAWINGS FOR ADDITIONAL DETAILS & INFORMATION

203.250.C
PROPOSED PLAN

SSWWTP HEADWORKS WET WELL INFLUENT GATE REPLACEMENT
TMA PROJECT WPC 21-4

CITY OF TULSA, OKLAHOMA
TULSA METROPOLITAN UTILITY AUTHORITY

PLANS AND ESTIMATES
PREPARED BY: HOLLOWAY, UPDIKE + BELLEN, Inc.

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| PLAN SCALE: 1"=X' | DRAWN DESIGNED SURVEY | JME LST | APPROVED: |
| PROFILE SCALE: 1"=X' | FIELD MGR. SECT. MGR. PROJ. MGR. | | |
| HORIZONTAL: 1"=X' | | | |
| VERTICAL: 1"=X' | | | |
| FILE: | DRAWING: | DATE: February 5, 2021 | |
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1 PROPOSED PLAN @ SCREEN ROOM
1-3 SCALE: 1/2"=1'-0"

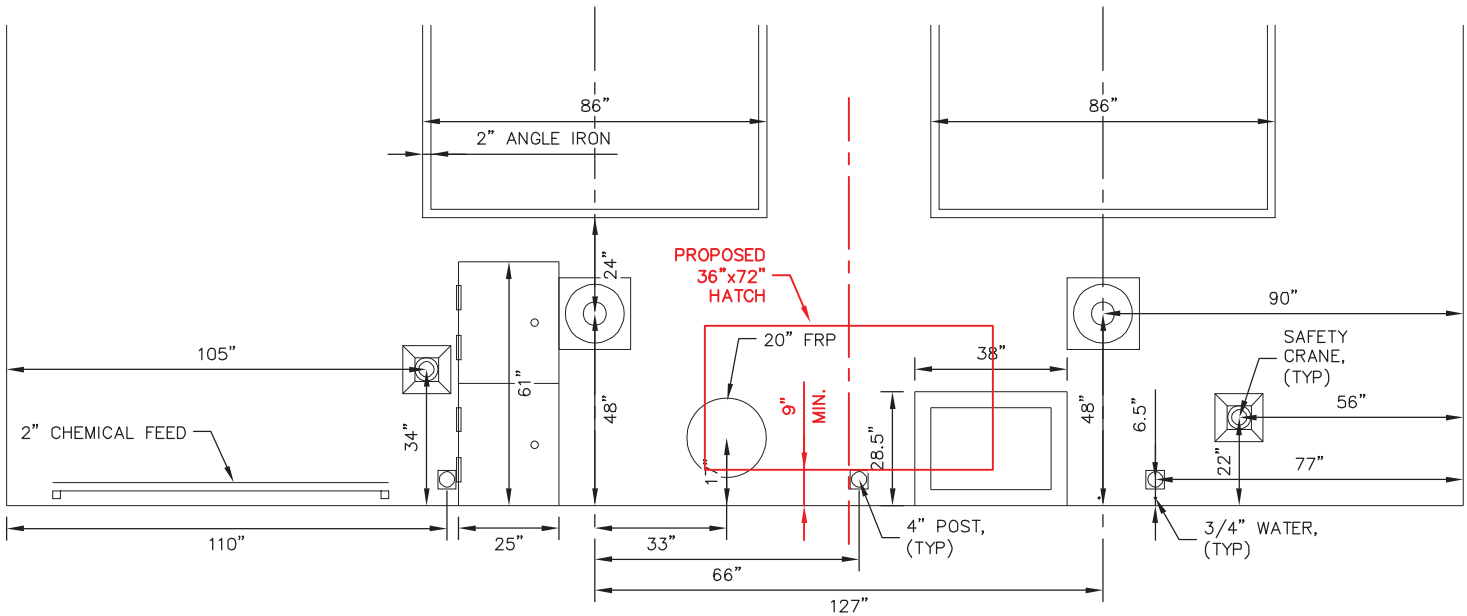
SECTION @ SCREEN CHANNEL
SCALE: 1/4"=1'-0"

SECTION @ SCREEN CHANNEL
SCALE: 1/4"=1'-0"

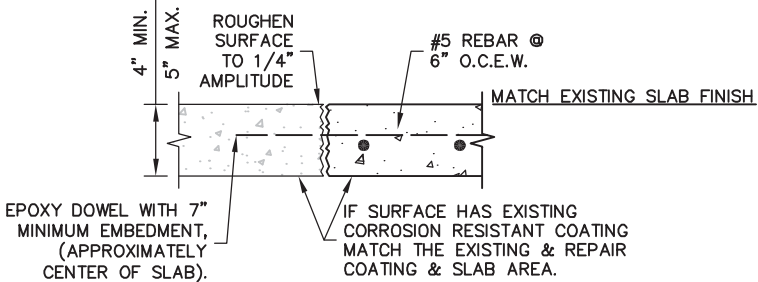
1. COORDINATE ALL COUPLINGS AND STEM SUPPORT BRACKET LOCATIONS WITH THE GATE MANUFACTURER. PREPARE SUBMITTAL DRAWINGS BASED ON ACTUAL MEASUREMENTS. NOTE THE TOP WALL OPENING AND DIMENSIONS SHOWN ON THE DRAWINGS. MANUFACTURER SHALL PROVIDE STEM DESIGNED FOR ACTUAL UNBRACED LENGTH AS SHOWN.
2. CONTRACTOR SHALL CORE DRILL NEW STEM HOLE IN EXISTING SLAB AS REQUIRED FOR NEW STEM LOCATION. HOLE AND STEM SHALL BE PLUMB WITH NEW GATE. EXISTING HOLE SHALL BE GROUTED FILLED FLUSH WITH TOP OF SLAB PRIOR TO INSTALLING NEW OPERATOR.
3. CONTRACTOR SHALL FIELD MEASURE EXISTING SCREEN SLUICE AND PROVIDE AN ELECTRIC OPERATOR THAT CAN BE INSTALLED WITHOUT INTERFERENCE WITH THE SLUICE. CONSIDER THE RISING STEM TRAVEL AS WELL.
4. ALL DIMENSIONS AND ELEVATIONS SHOWN SHALL BE CONSIDERED AS +/- . CONTRACTOR SHALL FIELD VERIFY ALL PRIOR TO CONSTRUCTION.



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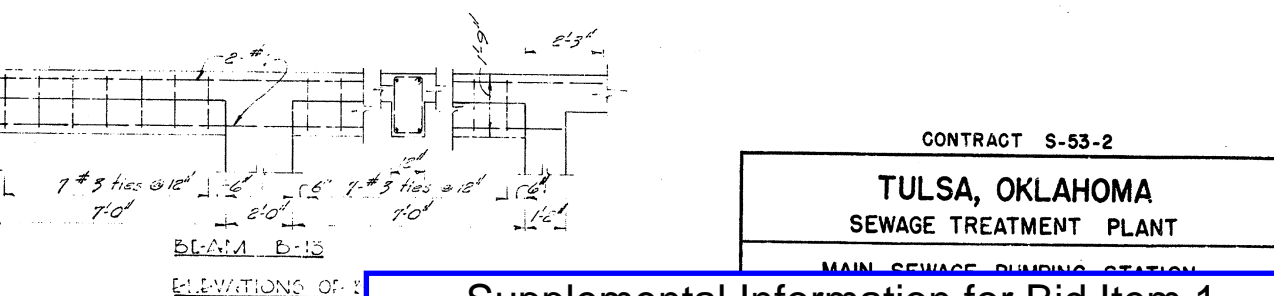
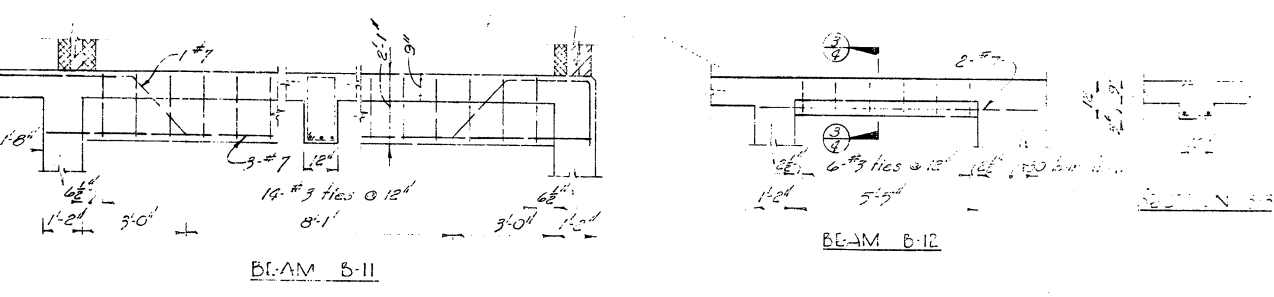
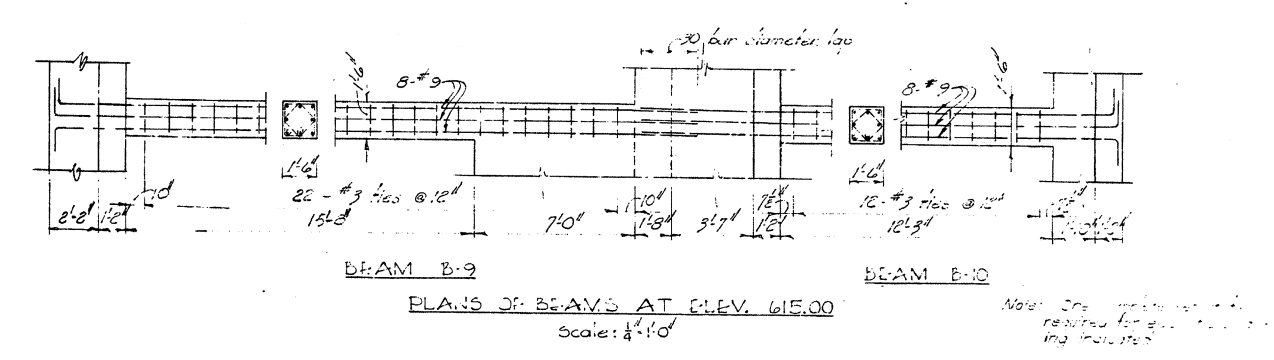
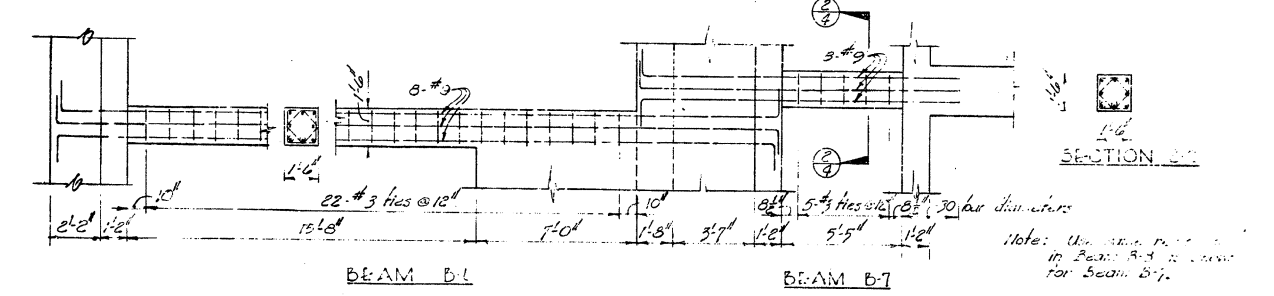
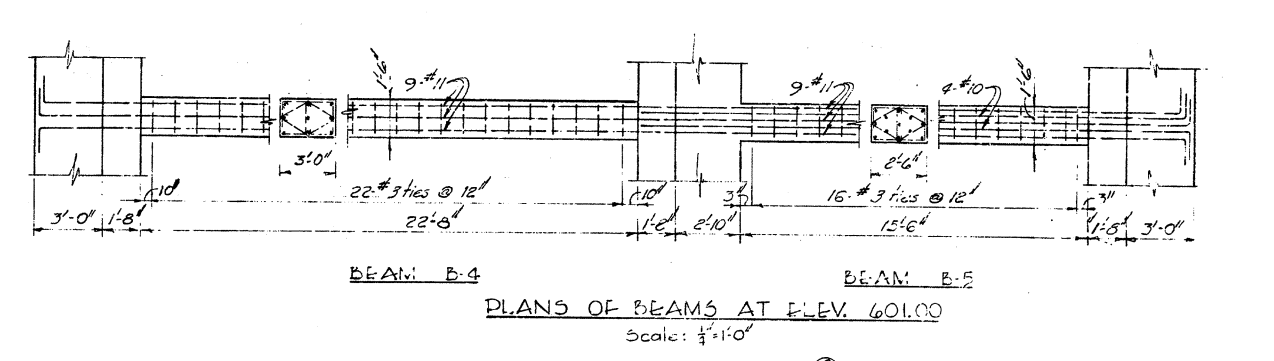
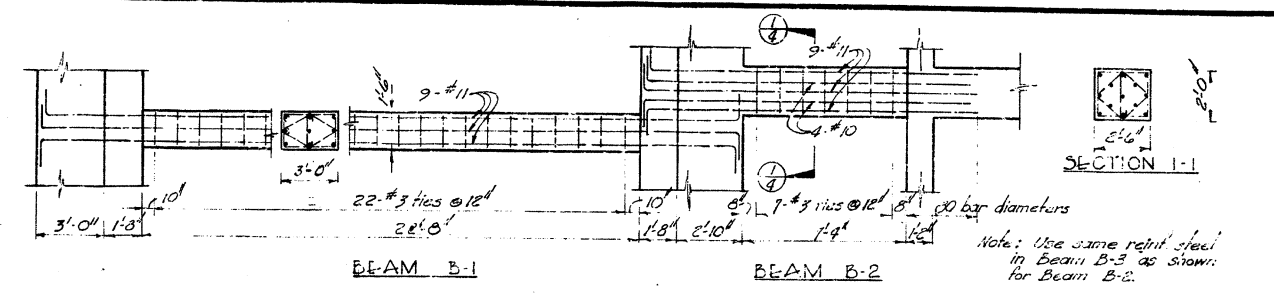
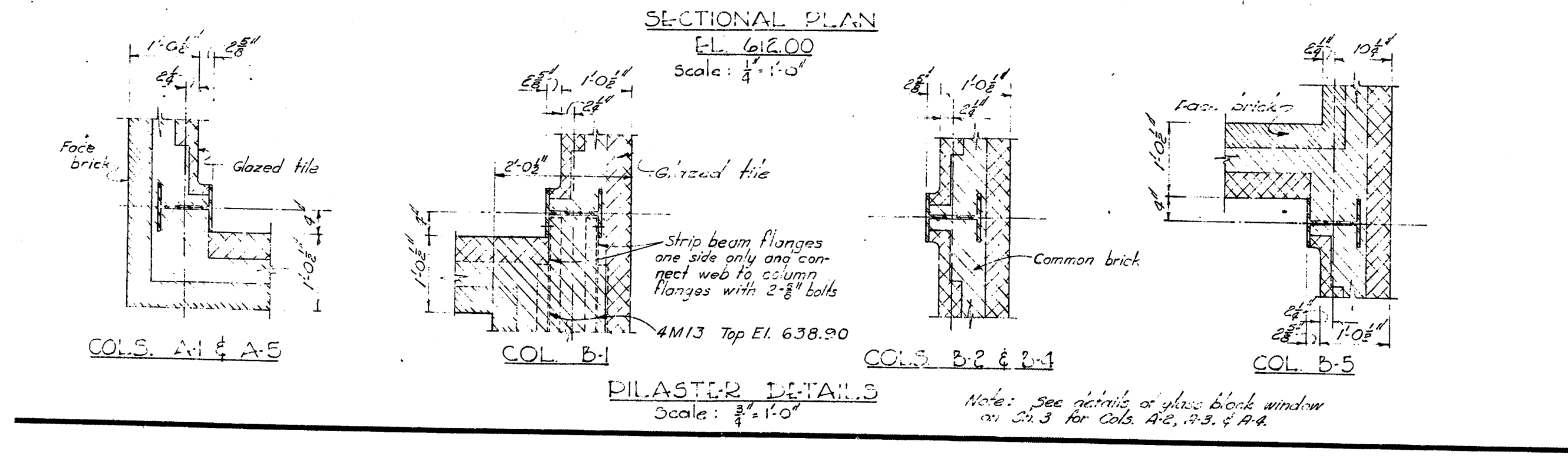
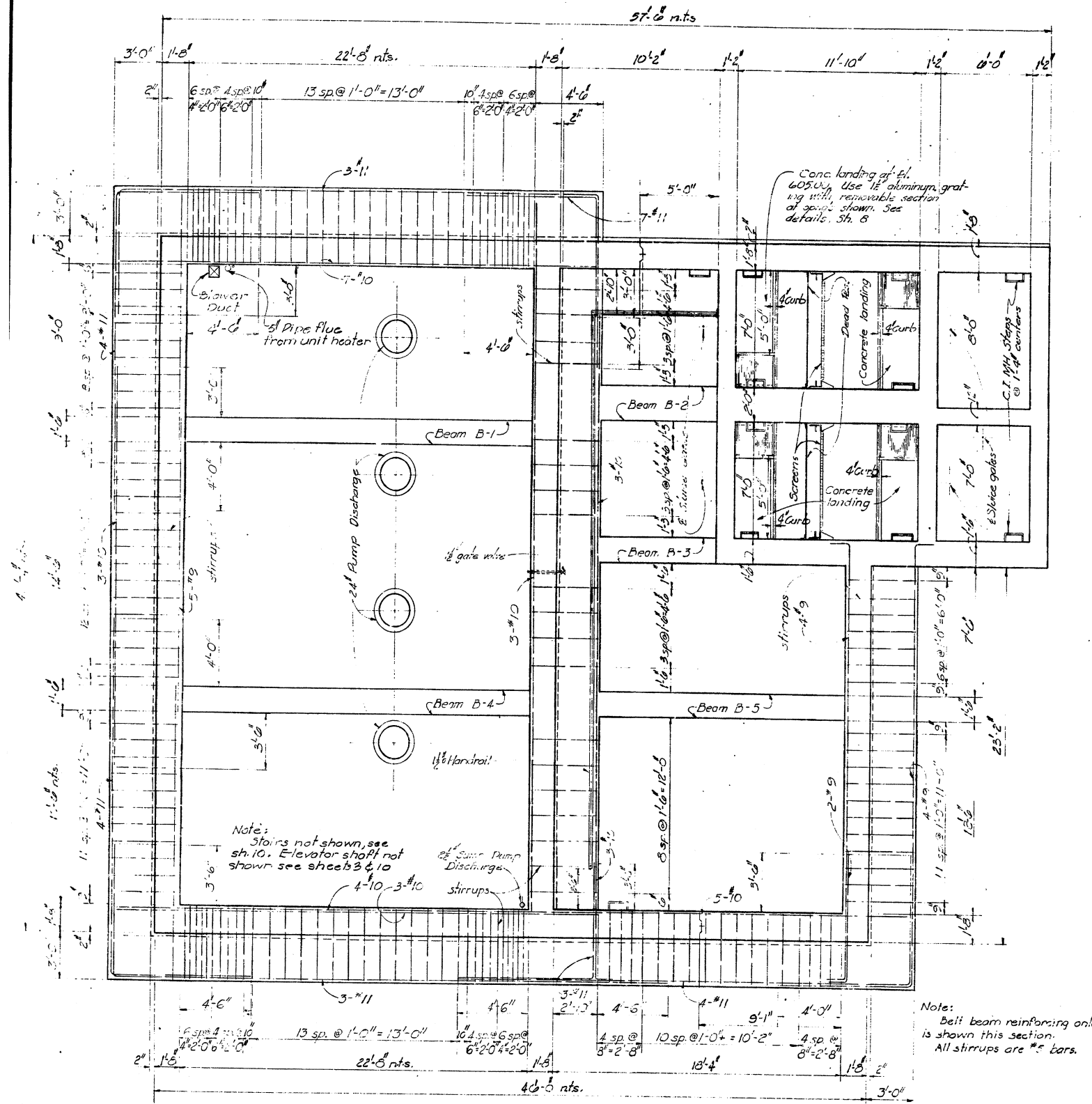
A PLAN @ SCREEN CHANNEL
1-5 SCALE: 1/4"=1'-0"



B DETAIL @ CONCRETE SLAB REPAIR
1-5 SCALE: 1 1/2" = 1'-0"

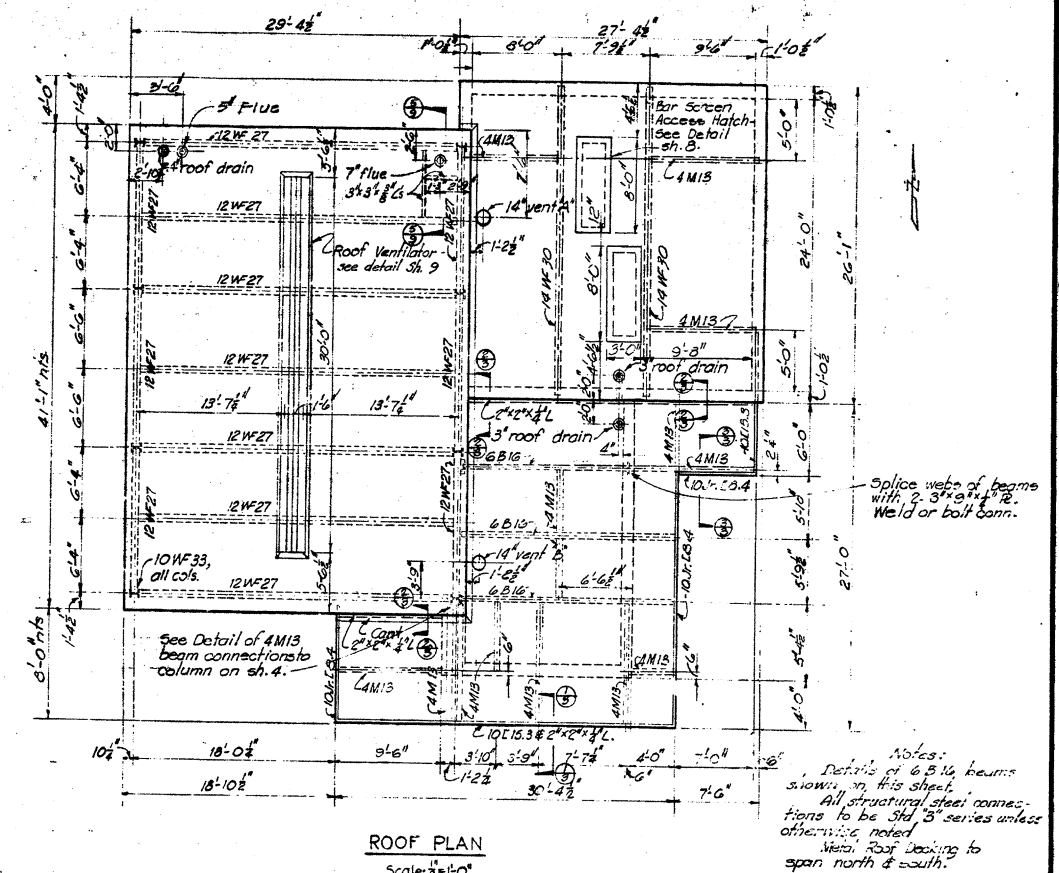


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| 203.250.E PROPOSED | | |
| SSWWTP HEADWORKS WET WELL INFLUENT GATE REPLACEMENT TMUA PROJECT WPC 21-4 | | |
| CITY OF TULSA, OKLAHOMA TULSA METROPOLITAN UTILITY AUTHORITY | | |
| PLANS AND ESTIMATES PREPARED BY:  HOLLOWAY, UPDIKE + BELLEN, Inc. 800-A & 9TH ST., BROCKTON APT. 101, OKLAHOMA 74108 (918) 477-1111, FAX (918) 477-1114 | | |
| PLAN SCALE: 1"=X' | DRAWN DESIGNED SURVEY | JME LST |
| PROFILE SCALE: 1"=X' | FIELD MGR. SECT. MGR. PROJ. MGR. | |
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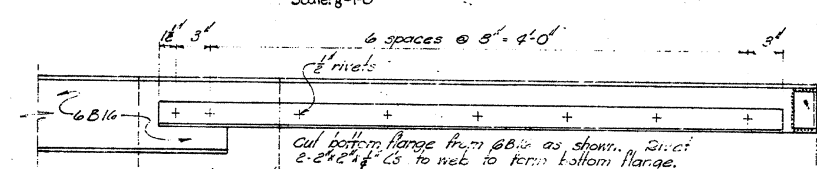


CONTRACT S-53-2
TULSA, OKLAHOMA
 SEWAGE TREATMENT PLANT
 MAIN SEWAGE PUMPING STATION

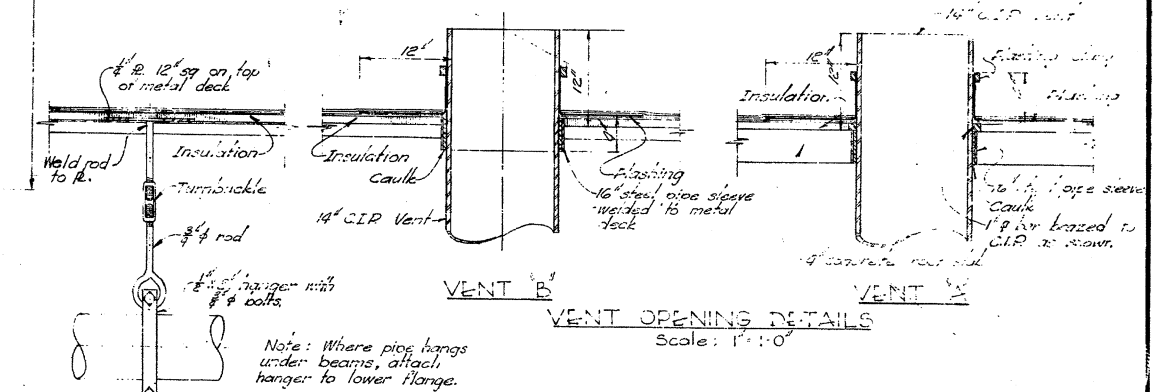
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 Reference Drawing: S-52-2, Sheet 4
 WPC 21-4, Bid Item 1, Drawing 1-B



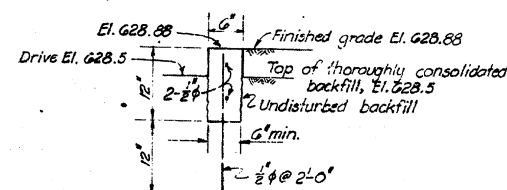
ROOF PLAN
Scale: $\frac{1}{8}'' = 1'-0''$



DETAIL OF 6 B16 BEAMS
Scale: 1/2" = 1'-0"
(2 Required thus)



PIPE HANGER DETAIL
Scale: 1" = 1'-0"

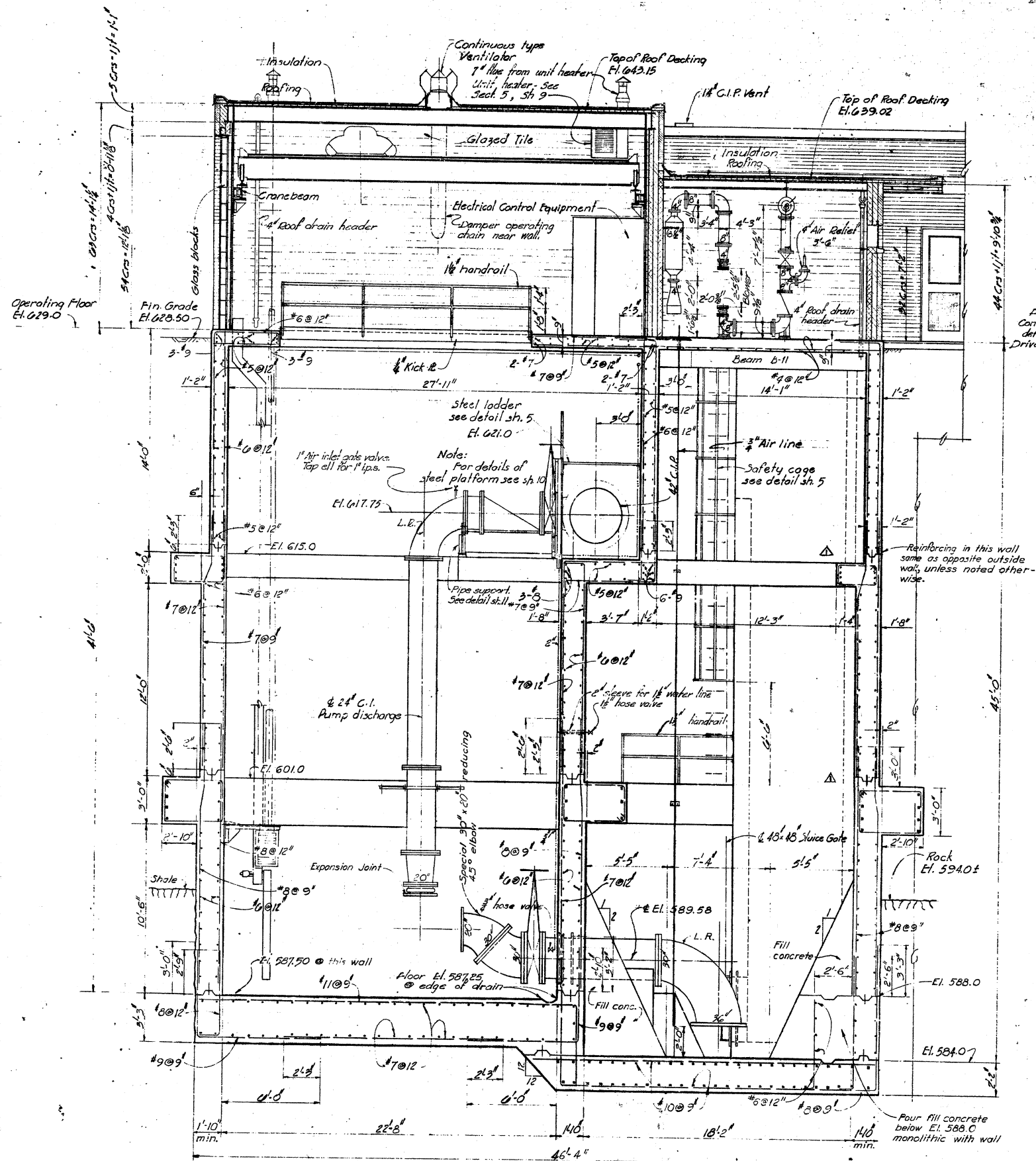


CURB DETAILS
Scale: $\frac{3}{4}'' = 1'-0''$

CONTRACT S-53-2

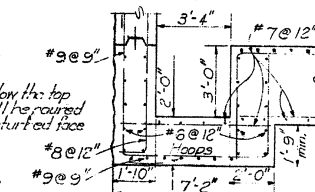
TULSA, OKLAHOMA
SEWAGE TREATMENT PLANT

Supplemental Information for Bid Item 1
Reference Drawing: S-52-2, Sheet 6
WPC 21-4, Bid Item 1, Drawing 1-D



SECTION 1-1
Scale 1/4"=1'-0"
(See Sh. 6)

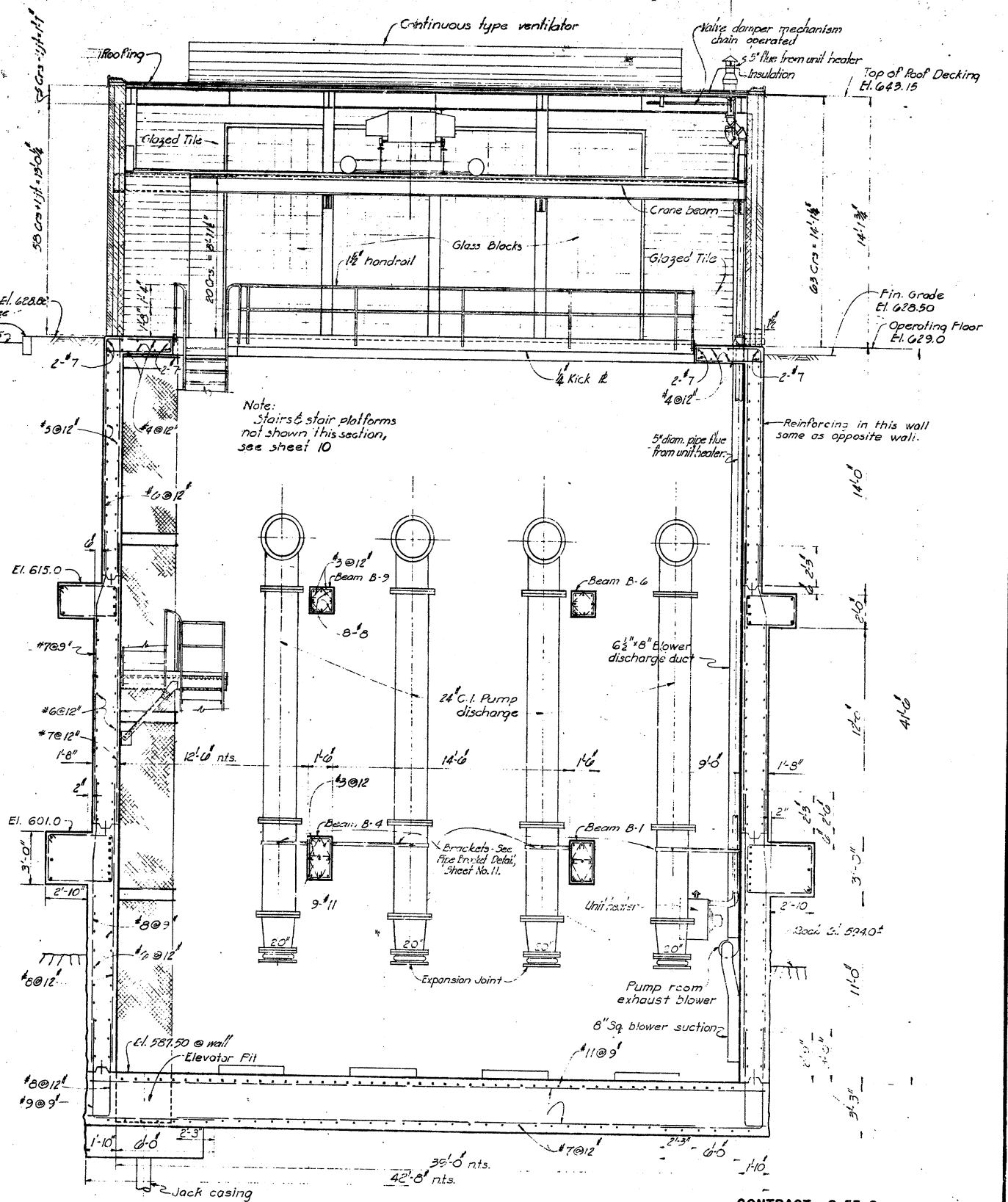
Note: Exterior walls, below the top elevation of slabs, shall be poured against the rough, undisturbed face of the slabs.



SECTION 3-3
Scale 1/4"=1'-0"
(See Sh. 3)

Note: Truss to be bent steel show

△ TWC
11a. Dwn

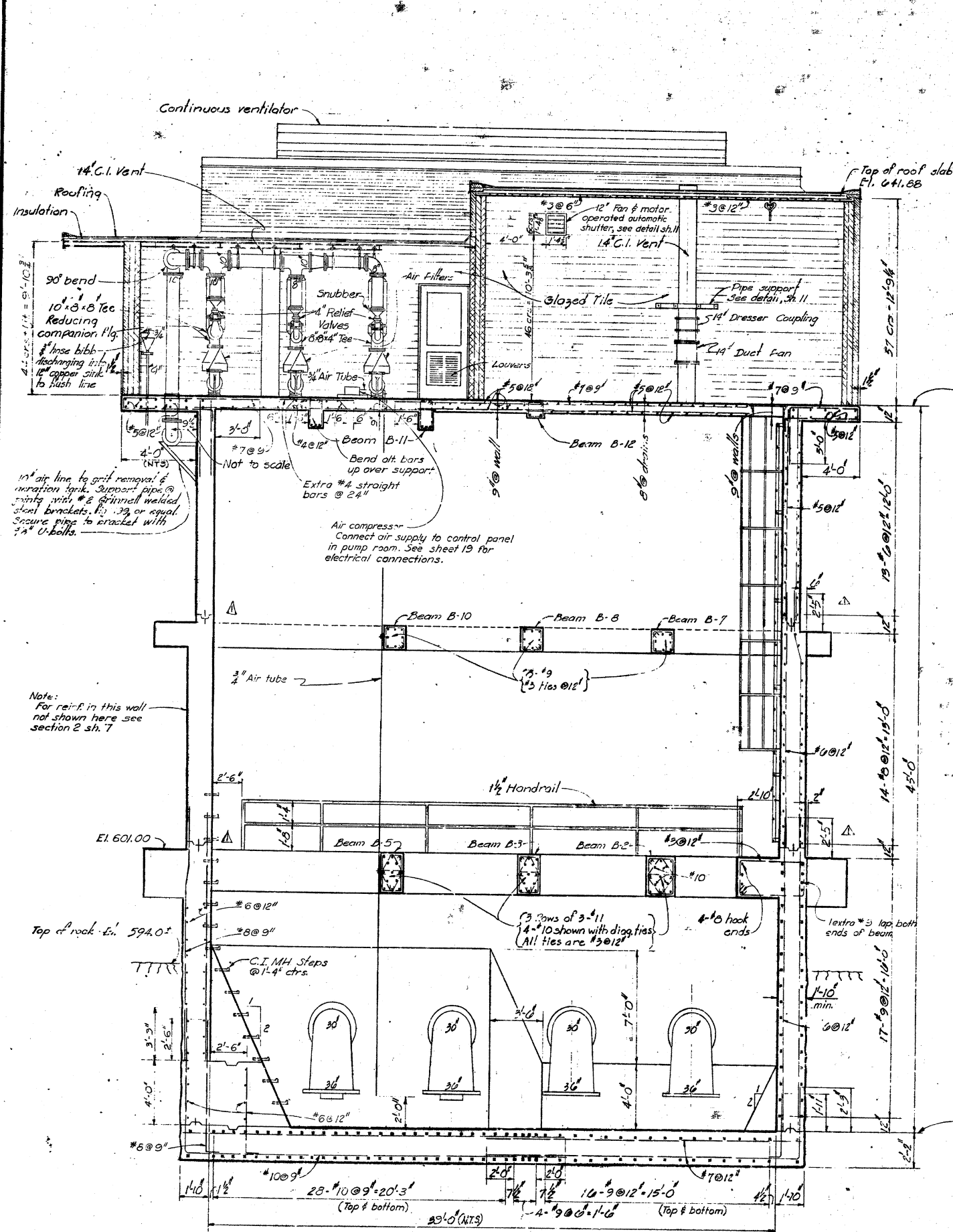


SECTION 2-2
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(See Sh. 6)

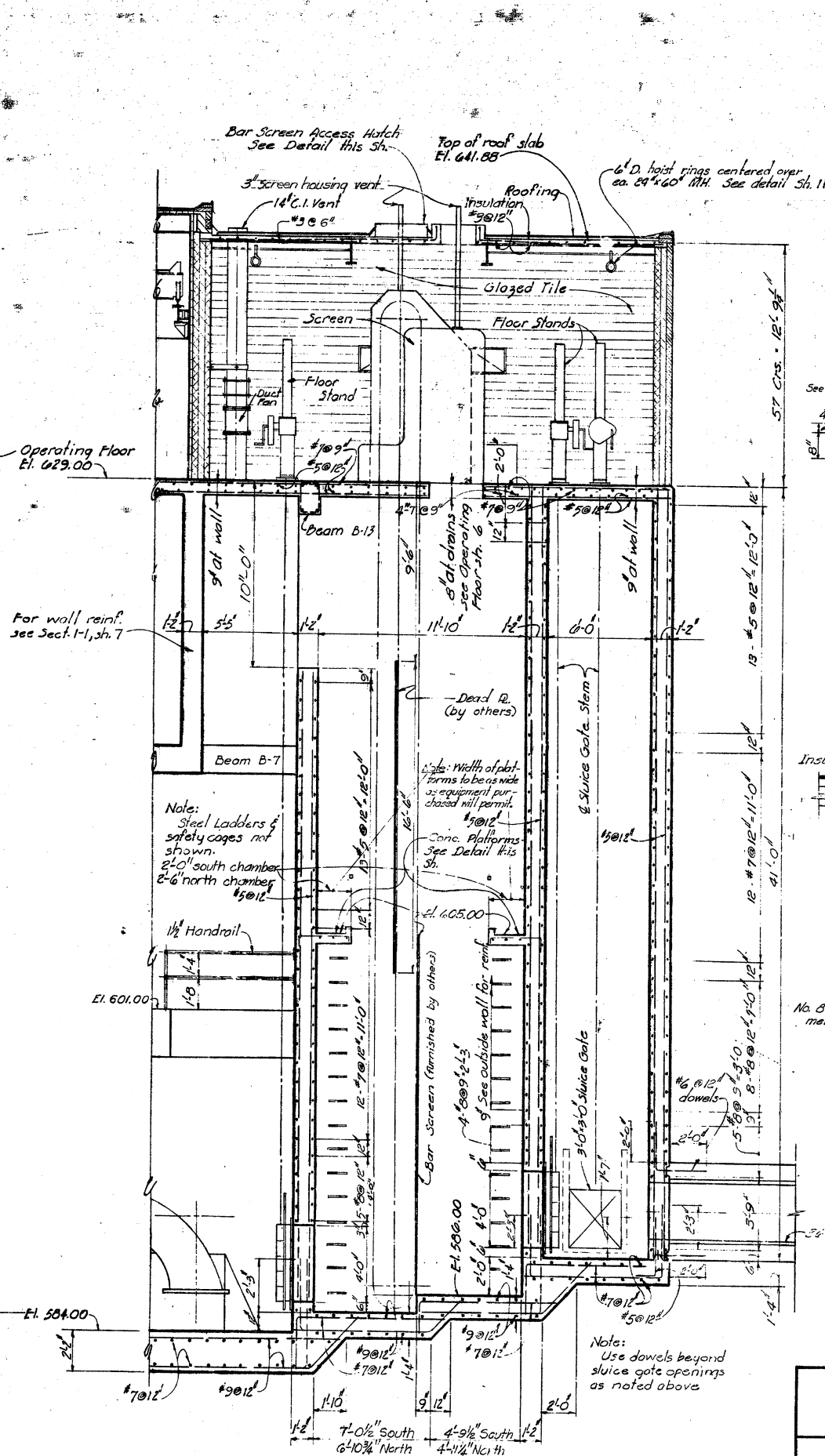
CONTRACT S-53-2

TULSA, OKLAHOMA
SEWAGE TREATMENT PLANT

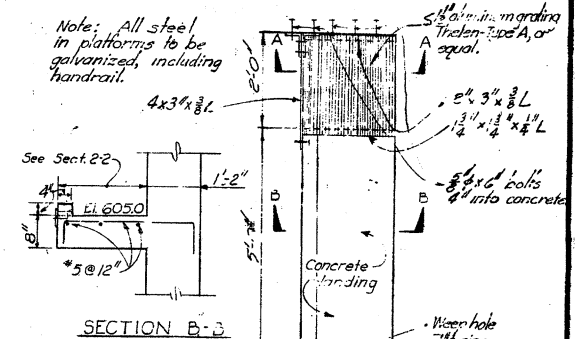
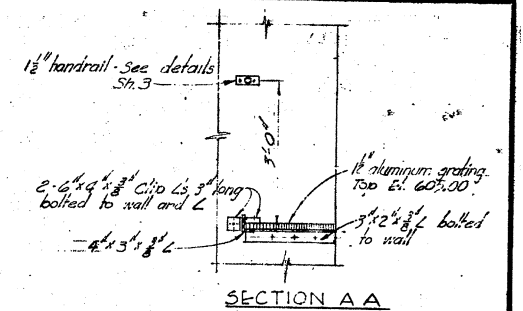
Supplemental Information for Bid Item 1
Reference Drawing: S-52-2, Sheet 7
WPC 21-4, Bid Item 1, Drawing 1-E



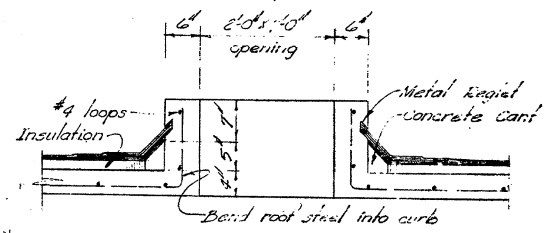
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(See Sh. 6)



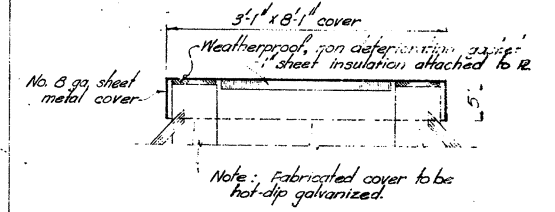
SECTION 2-2
Scale: 1/4" = 1'-0"
(See Sh. 6)



PLAN
SCREEN PIT PLATFORM DETAILS
Scale: 1/4" = 1'-0"



BAR SCREEN ACCESS HATCH DETAIL
Scale: 1/4" = 1'-0"



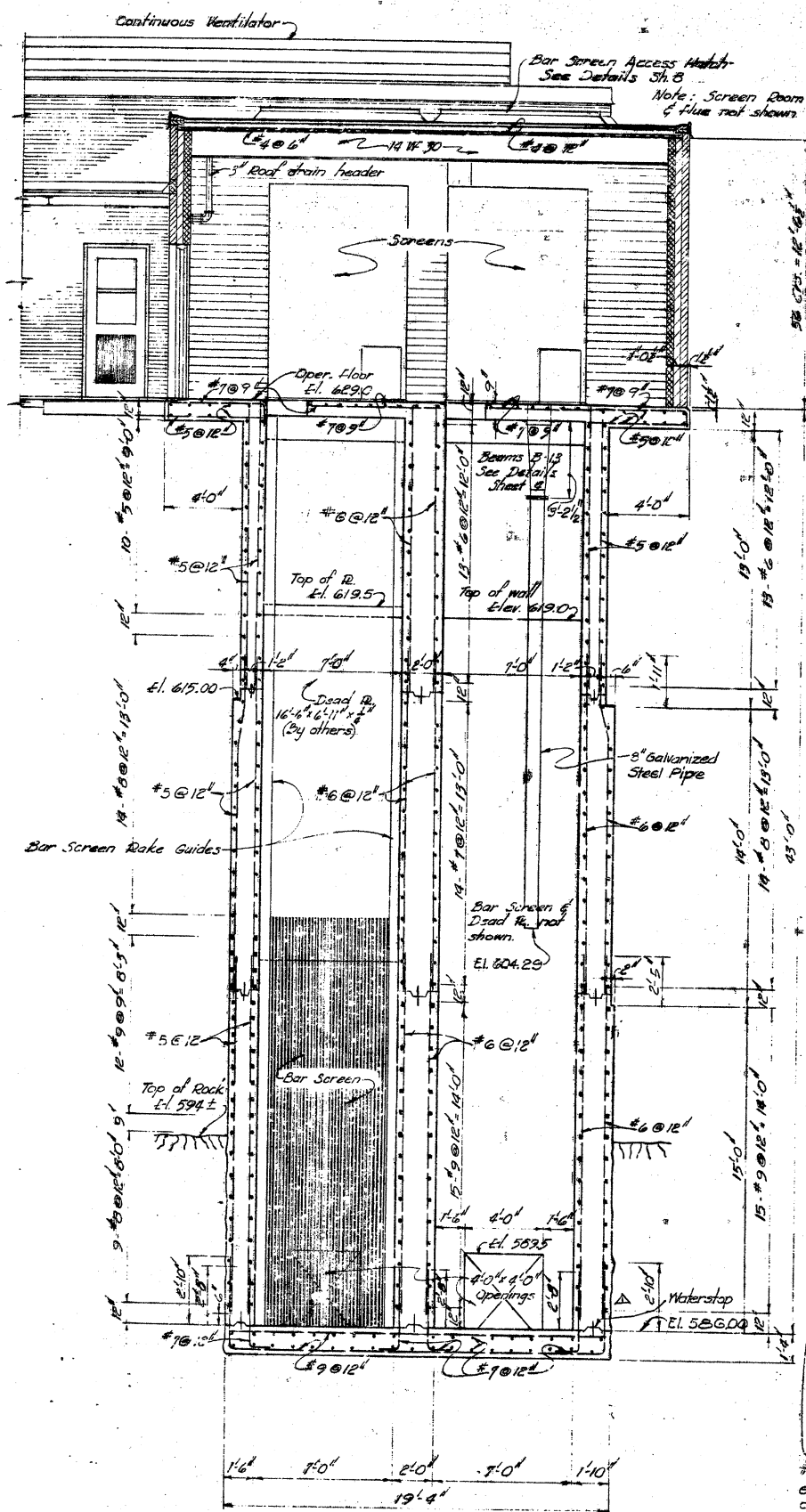
ACCESS HATCH COVER DETAIL
Scale: 1/4" = 1'-0"

CONTRACT S-53-2

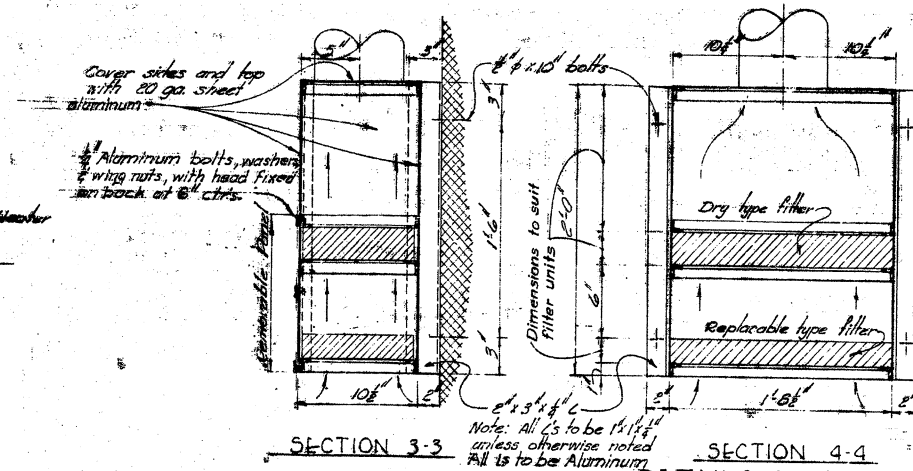
TULSA, OKLAHOMA
SEWAGE TREATMENT PLANT

MAIN SEWAGE PUMPING STATION

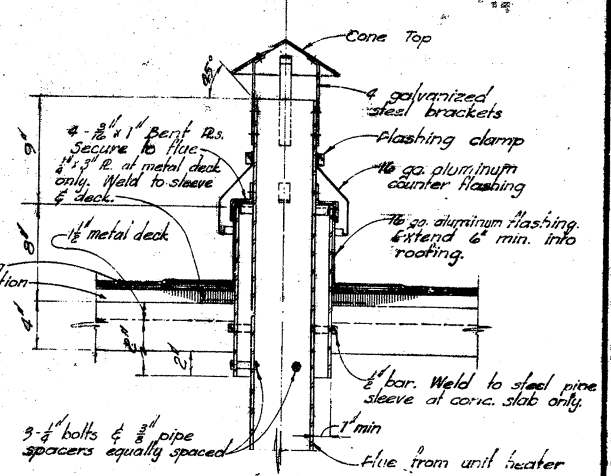
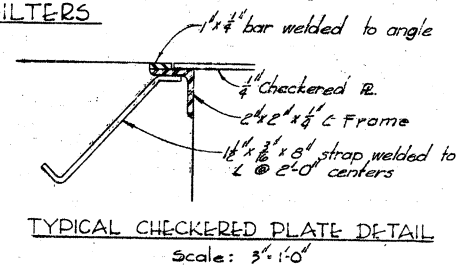
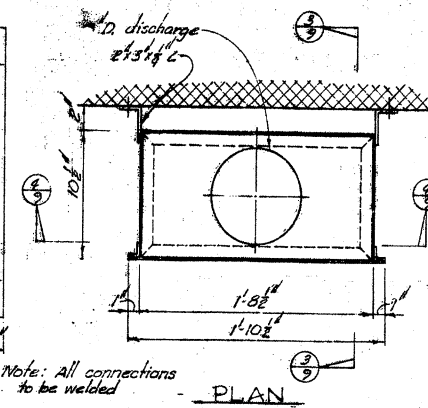
Supplemental Information for Bid Item 1
Reference Drawing: S-52-2, Sheet 8
WPC 21-4, Bid Item 1, Drawing 1-F



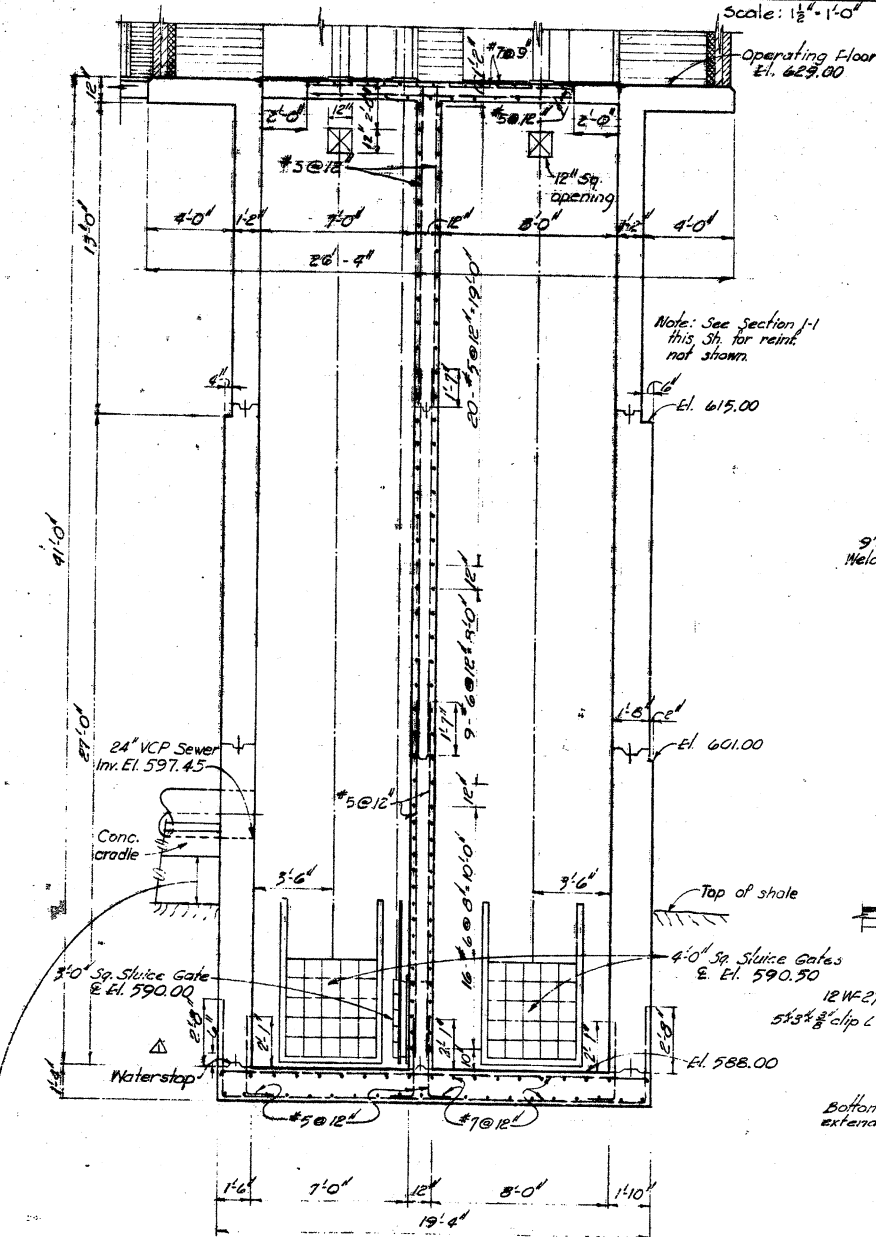
SECTION 1-1
Scale: $\frac{1}{4}'' = 1'-0''$
(See Sh. 6)



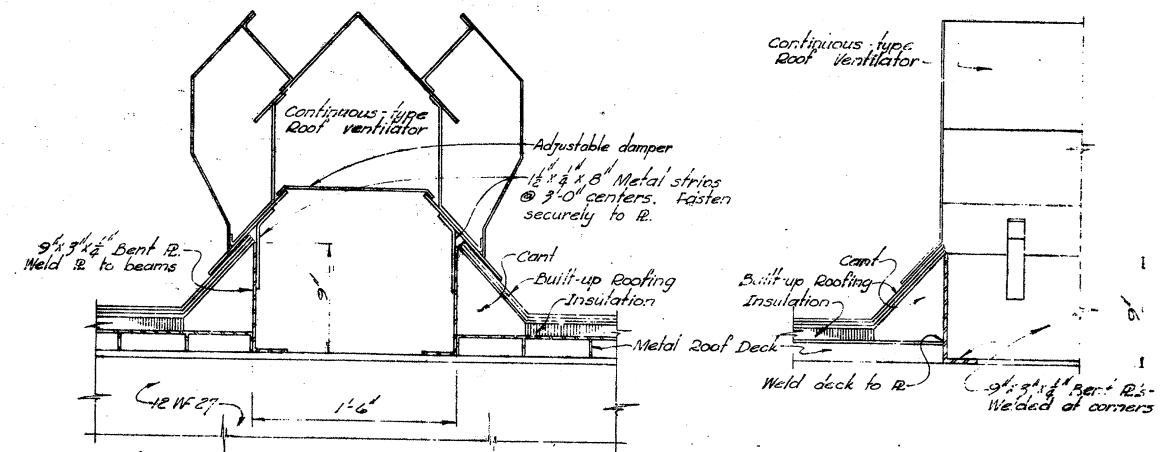
SECTION 3-3
SECTION 4-4
DETAILS OF AIR FILTERS
Scale: $\frac{1}{2}'' = 1'-0''$



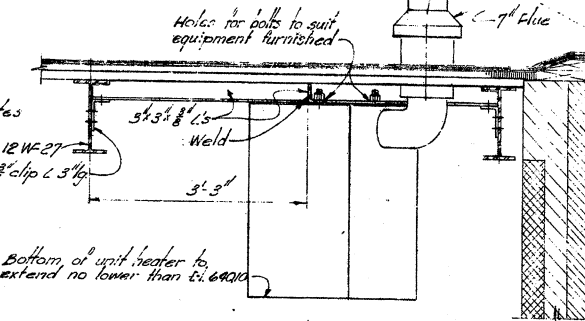
TYPICAL UNIT HEATER FLUE DETAIL
Scale: $\frac{1}{2}'' = 1'-0''$



SECTION 2-2
Scale: $\frac{1}{4}'' = 1'-0''$
(See Sh. 6)



CENTER SECTION
END SECTION
DETAILS OF CONTINUOUS-TYPE ROOF VENTILATOR
Scale: $\frac{1}{2}'' = 1'-0''$



SECTION 5-5
Scale: $\frac{3}{4}'' = 1'-0''$
See Sh. 6

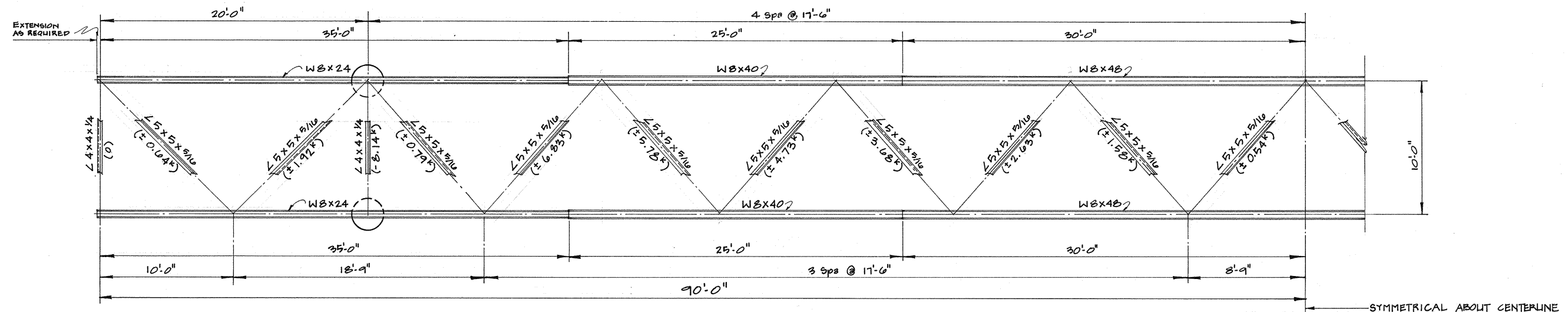
CONTRACT S-53-2

TULSA, OKLAHOMA
SEWAGE TREATMENT PLANT

MAIN SEWAGE PUMPING STATION

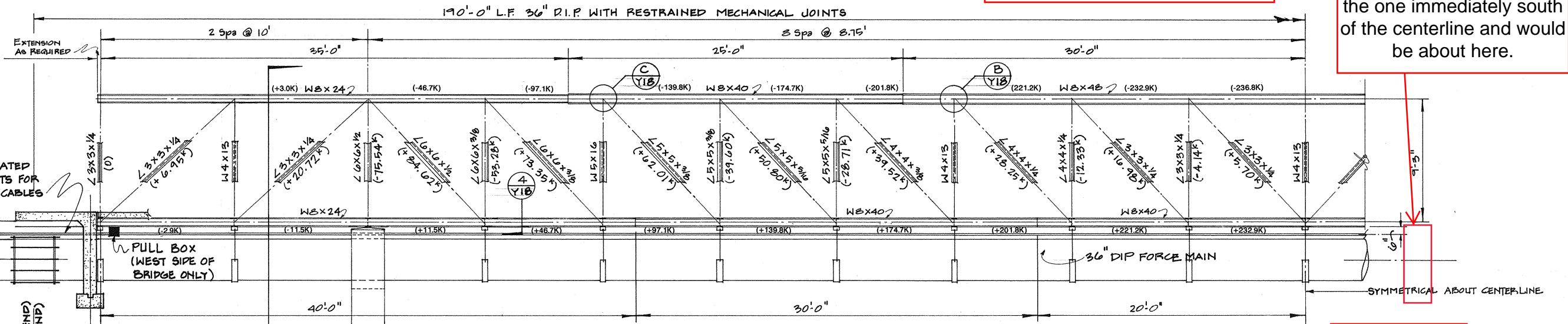
Supplemental Information for Bid Item 1
Reference Drawing: S-52-2, Sheet 9
WPC 21-4, Bid Item 1, Drawing 1-G

△ TWO
No. Dwn.



This drawing only shows half of the bridge because it is symmetrical about the centerline.

The broken pipe hanger is the one immediately south of the centerline and would be about here.



Looking East

NOTES:

1. ALL CONNECTIONS NOT DETAILED ARE TO BE DESIGNED BY THE FABRICATOR/CONTRACTOR AND APPROVED BY THE ENGINEER.
2. ALL BOLTS NOT SPECIFIED SHOULD BE A307 BOLTS. MINIMUM SIZE BOLTS TO BE 5/8" DIAMETER.
3. (+) DESIGNATES TENSION
(-) DESIGNATES COMPRESSION
4. ALL STRUCTURAL STEEL, INCLUDING ANCHOR PLATES, BOLTS, PIPE HANGERS, PECKING, ETC. TO BE HOT DIPPED GALVANIZED AFTER FABRICATION AND PAINTED AFTER ERECTION PER SPECS.

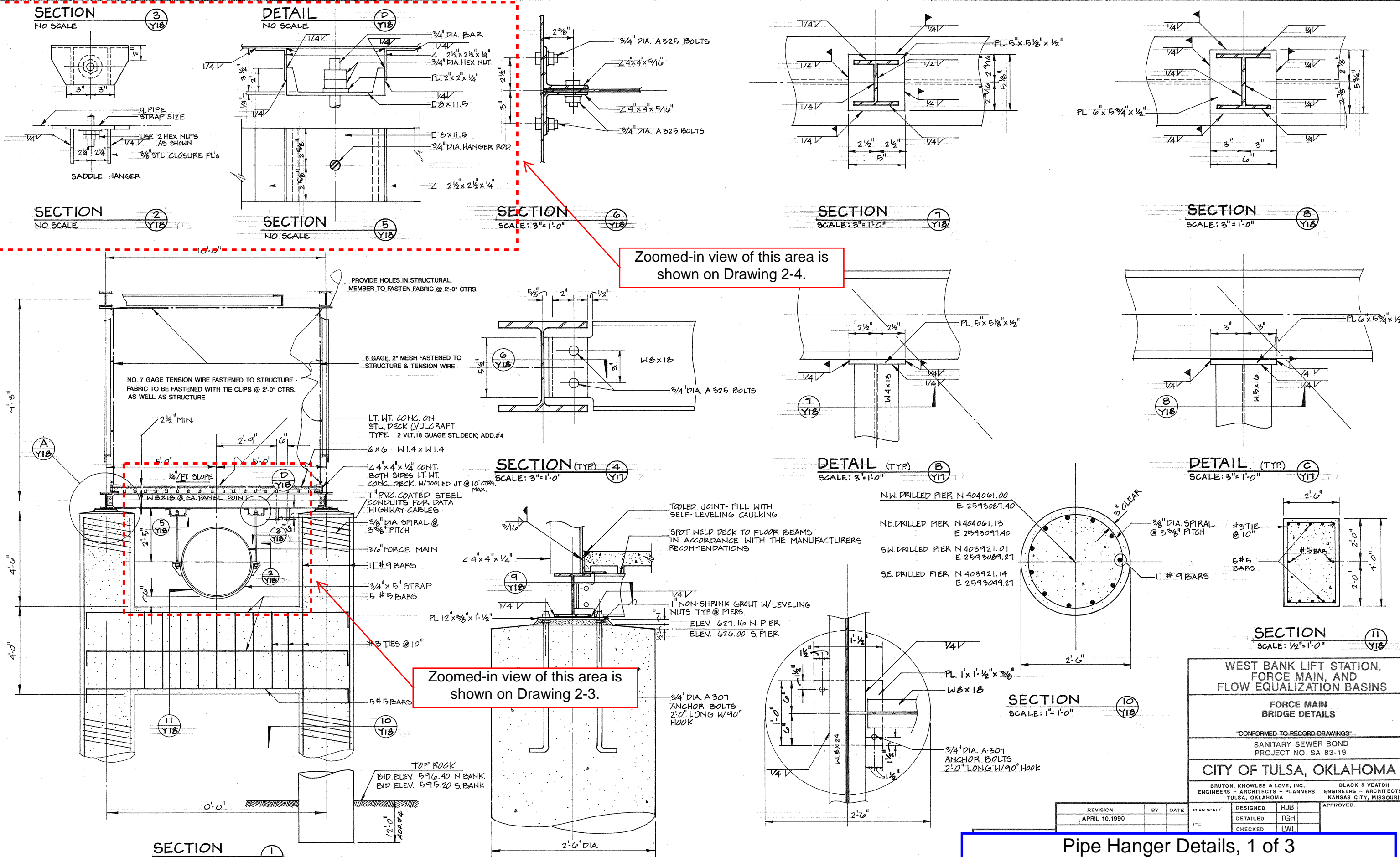
WEST BANK LIFT STATION,
 FORCE MAIN, AND
 FLOW EQUALIZATION BASINS
 FORCE MAIN
 BRIDGE DETAILS
 "CONFORMED TO RECORD DRAWINGS"
 SANITARY SEWER BOND
 PROJECT NO. SA 83-19
 CITY OF TULSA, OKLAHOMA
 BRUTON, KNOWLES & LOVE, INC. ENGINEERS - ARCHITECTS - PLANNERS
 TULSA, OKLAHOMA
 BLACK & VEATCH ENGINEERS - ARCHITECTS
 KANSAS CITY, MISSOURI

| | | | | | | | |
|----------------|----------------------|-----|------|-------------|----------|-----|-----------|
| APRIL 10, 1990 | REVISION | BY | DATE | PLAN SCALE: | DESIGNED | RJB | APPROVED: |
| | ADDED CHORD STRESSES | BCK | 4-90 | 1"= | DETAILED | TGH | |
| | ON WEST ELEV | | | | CHECKED | LWI | |

Modified from: SA 83-19, Sheet 70

See Section 4.2.3 of Technical Specifications

Bridge over Cherry Creek
 (Existing)
 WPC 21-4, Bid Item 2, Drawing 2-1



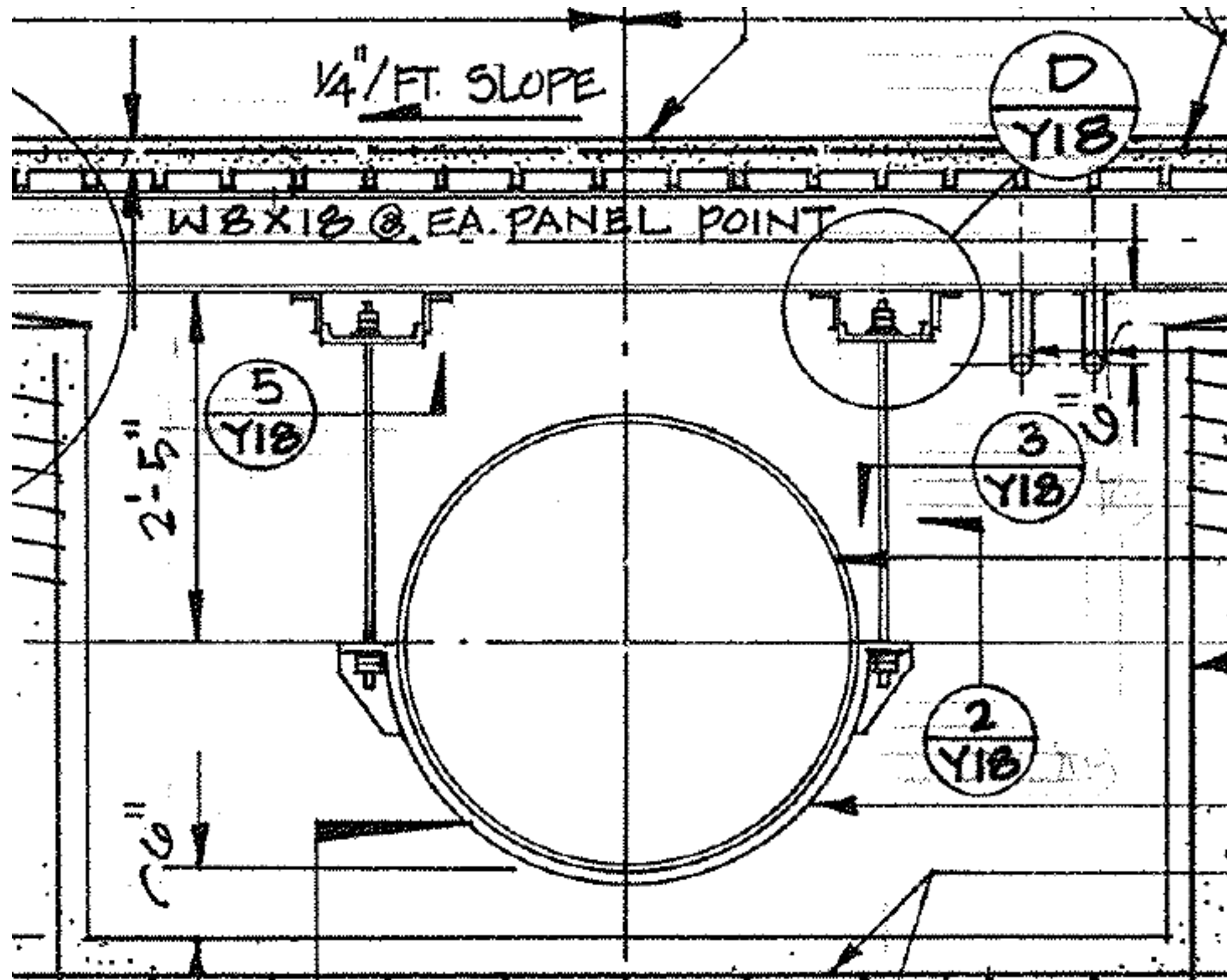
Modified from: SA 83-19, Sheet 71

See Section 4.2.3 of Technical Specifications

Pipe Hanger Details, 1 of 3

WPC 21-4, Bid Item 2, Drawing 2-2

| | | | |
|--|-----|---|-------------|
| WEST BANK LIFT STATION, FORCE MAIN, AND FLOW EQUALIZATION BASINS | | | |
| FORCE MAIN BRIDGE DETAILS | | | |
| "CONFORMED TO RECORD DRAWINGS" | | | |
| SANITARY SEWER BOND PROJECT NO. SA 83-19 | | | |
| CITY OF TULSA, OKLAHOMA | | | |
| BRUTON, KNOWLES & LOVE, INC. ENGINEERS - ARCHITECTS - PLANNERS TULSA, OKLAHOMA | | BLACK & VEATCH ENGINEERS - ARCHITECTS KANSAS CITY, MISSOURI | |
| REVISION | BY | DATE | PLAN SCALE: |
| APRIL 10, 1990 | | | 1"=1'-0" |
| DESIGNED | RJB | APPROVED: | |
| DETAILED | TGH | | |
| CHECKED | LWL | | |



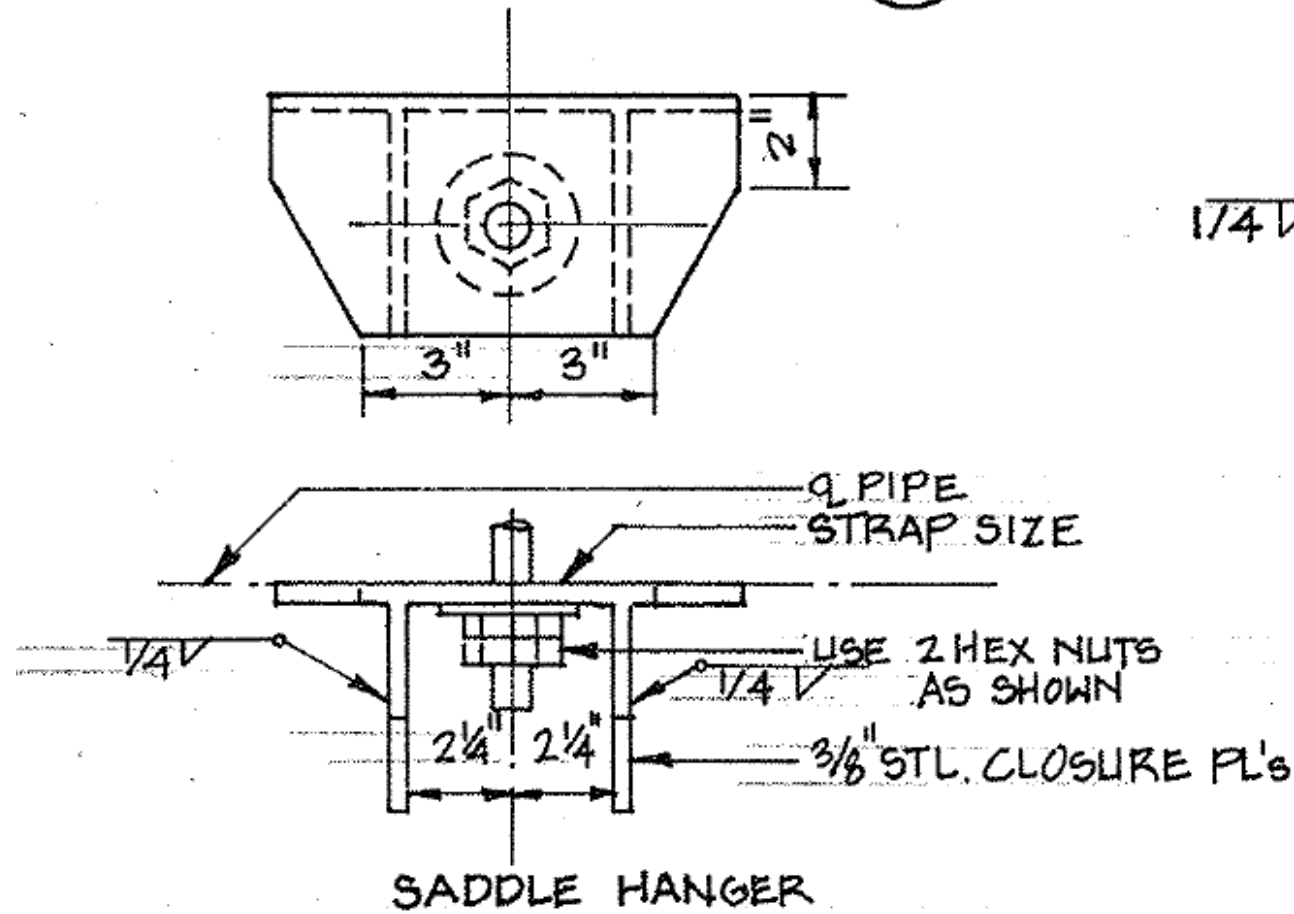
See Section 4.2.3 of Technical Specifications

Pipe Hanger Details, 2 of 3
WPC 21-4, Bid Item 2, Drawing 2-3

SECTION

NO SCALE

3
Y18



SECTION

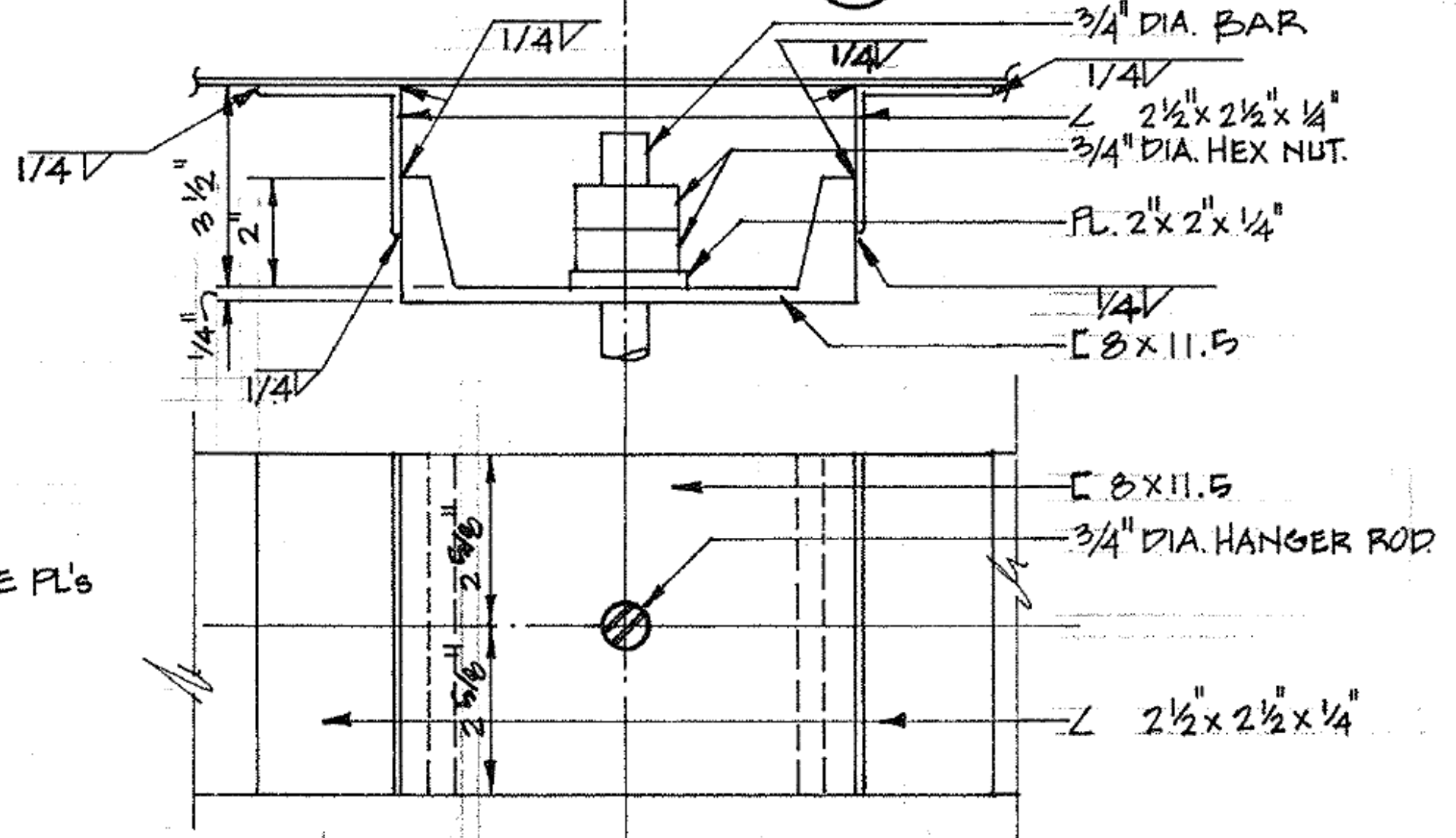
NO SCALE

2
Y18

DETAIL

NO SCALE

D
Y18



SECTION

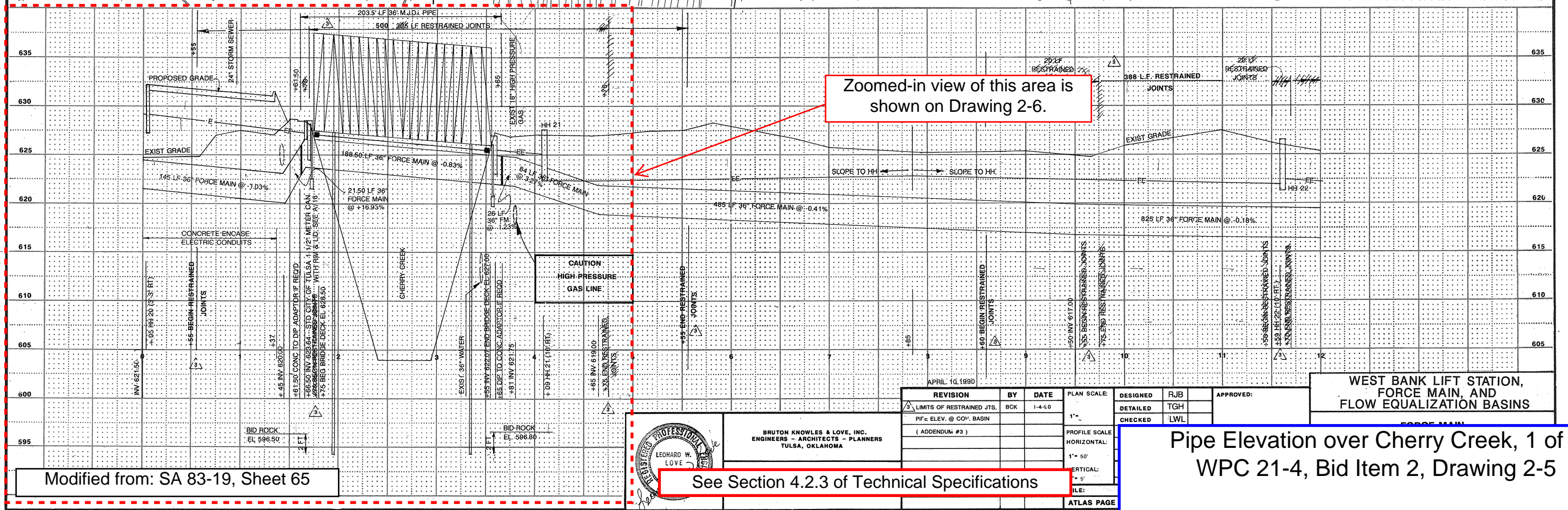
NO SCALE

5
Y18

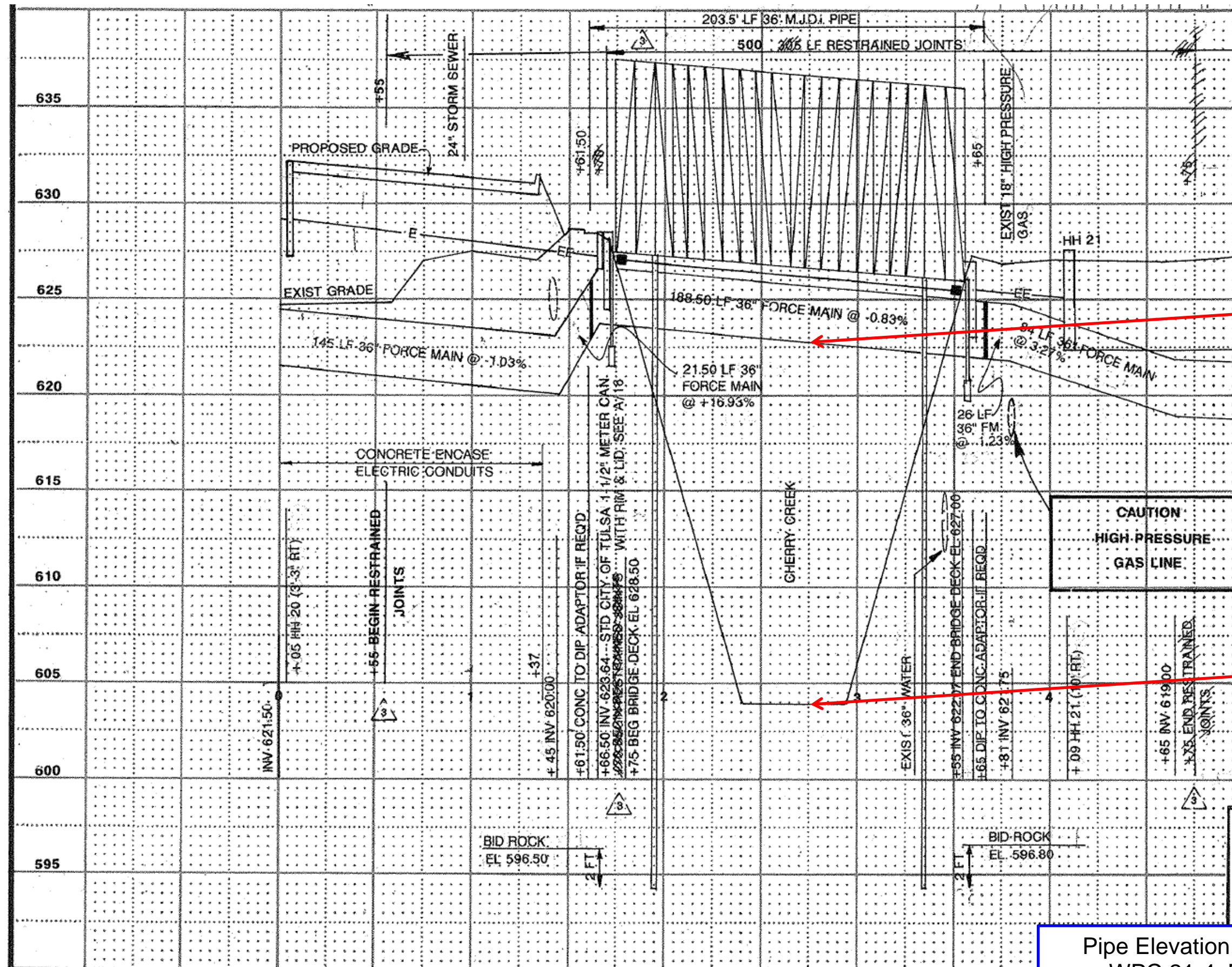
See Section 4.2.3 of Technical Specifications

Pipe Hanger Details, 3 of 3
WPC 21-4, Bid Item 2, Drawing 2-4

| | | | | |
|----------------|--------------------------------|--|----|------|
| PROFILE | SURVIVED _____ | | ST | DATE |
| | PLOTTED _____ | | | |
| NOTE BOOK | GRADES CHECKED _____ | | | |
| NO. _____ | B. M.s NOTED _____ | | | |
| | STRUCTURE NOTATIONS CHD. _____ | | | |



2187



Approximate elevation of broken pipe hanger: 623 to 624 feet

Approximate elevation of creek bed: 604 feet

See Section 4.2.3 of Technical Specifications

Pipe Elevation over Cherry Creek, 2 of 2
WPC 21-4, Bid Item 2, Drawing 2-6

Advanced warning signs to be positioned 300 feet prior to the location where vehicles will come into contact with bikes and pedestrians.

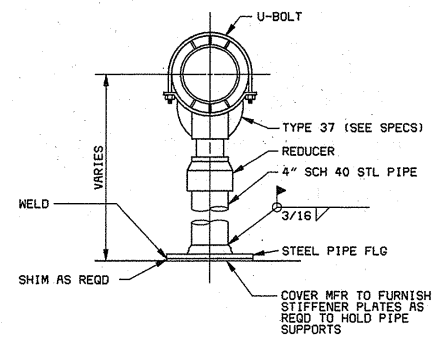
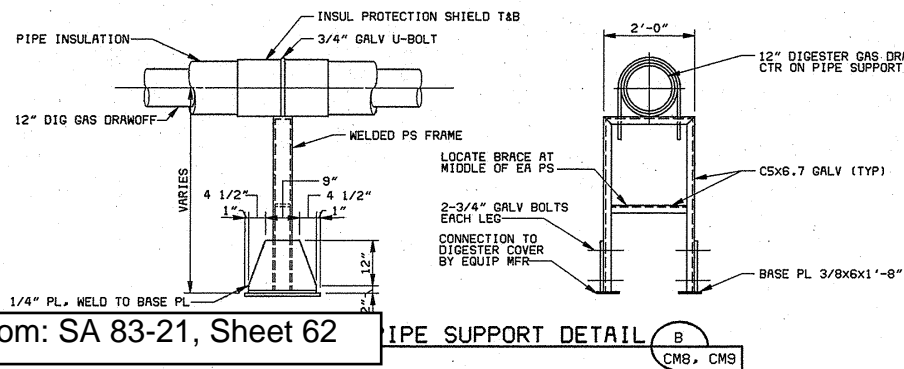
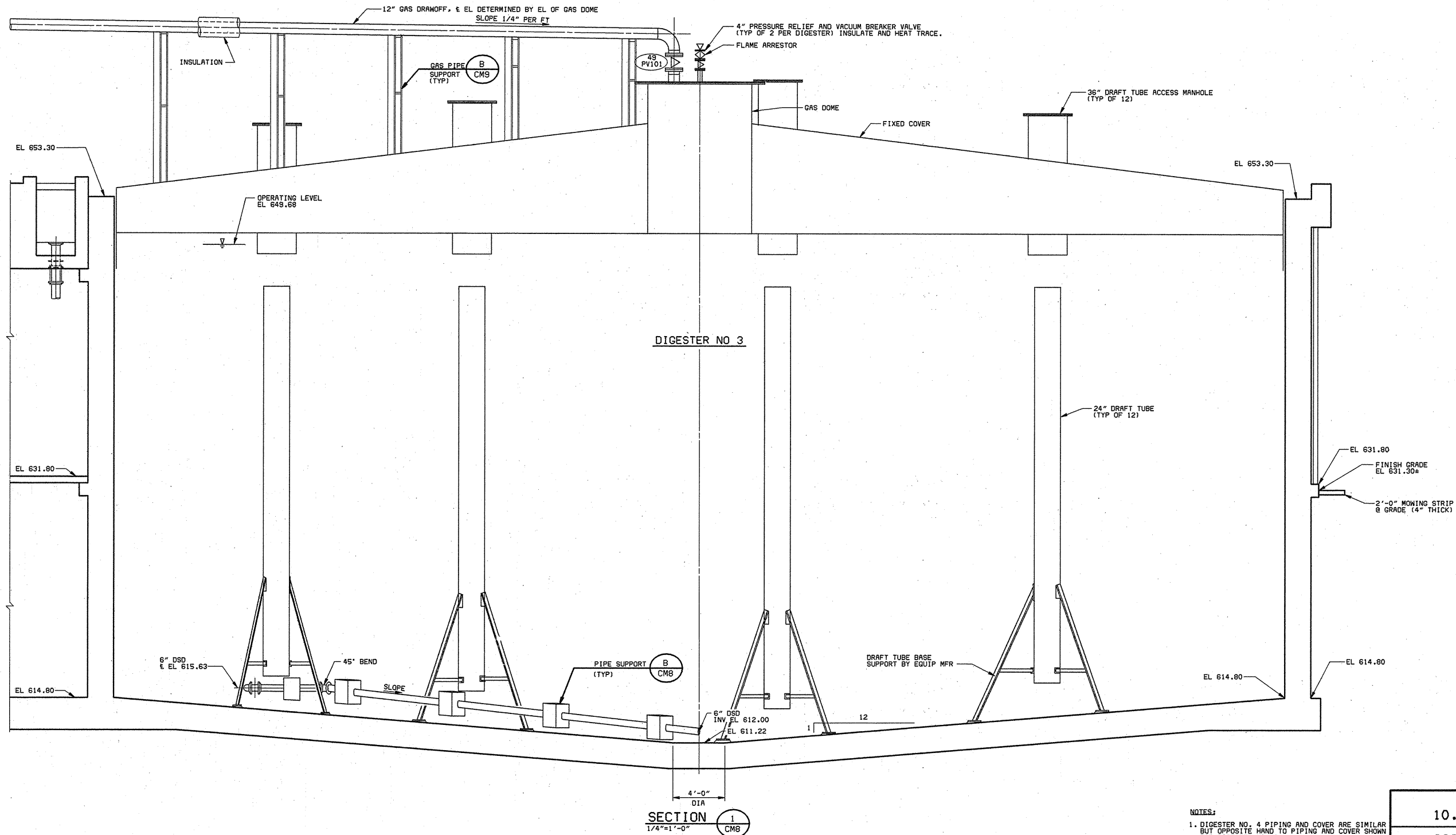


See Section 4.2.5 of Technical Specifications

Signage and Barricades for Detour of Bridge
(Proposed)
WPC 21-4, Bid Item 2, Drawing 2-7

03/08/95 11:00:40 VPL
03/08/95 06:31:55 ATSSK

CBG14814_VPL
FCBG14814_300_JTB_VPL



- NOTES:
1. DIGESTER NO. 4 PIPING AND COVER ARE SIMILAR BUT OPPOSITE HAND TO PIPING AND COVER SHOWN FOR DIGESTER NO. 3
 2. 2 INCH GAS SUPPLY LINES NOT SHOWN

| | | | |
|--|----------|---|------------|
| SOUTHSIDE WWTP 10.5 MGD IMPROVEMENTS | | | |
| COGENERATION FACILITY MECHANICAL DIGESTER SECTION AND DETAILS | | | |
| SANITARY SEWER BOND PROJECT NO. SA 83-21 | | | |
| CITY OF TULSA, OKLAHOMA | | | |
| BRUTON, KNOWLES & LOVE, INC. ENGINEERS - ARCHITECTS - PLANNERS TULSA, OKLAHOMA | | BLACK & VEATCH ENGINEERS - ARCHITECTS KANSAS CITY, MISSOURI | |
| REVISION | BY | DATE | PLAN SCALE |
| CONFORMED TO | RLZ | 2-94 | AS NOTED |
| DESIGNED | DRS | APPROVED: | |
| DETAILED | CRJ | | |
| CHECKED | AEH, RAR | | |

Digester 3, Elevation View
(Existing)
WPC 21-4, Bid Item 5, Drawing 5-1

CCG. DWG. NO: 14814-300-371-C128

DRAWING NUMBER

DRAWING NUMBER

DRAWING NUMBER
SA 83-21

DRAWING NUMBER

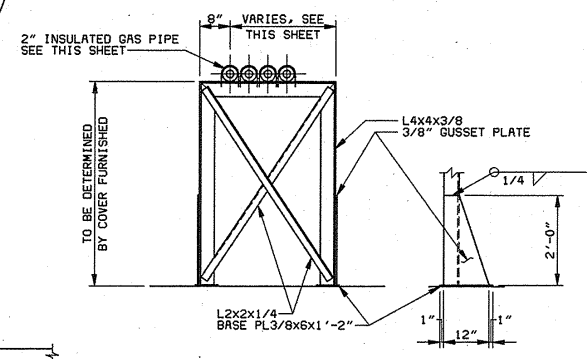
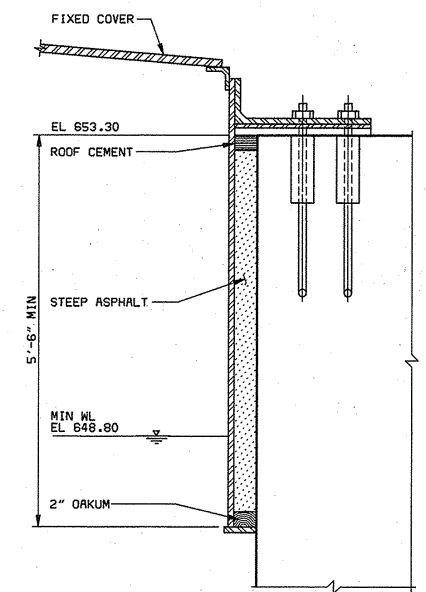
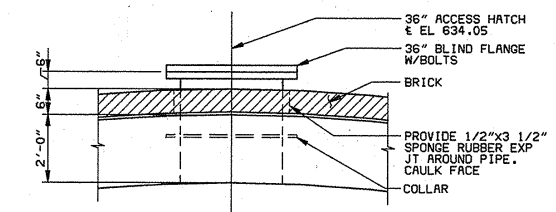
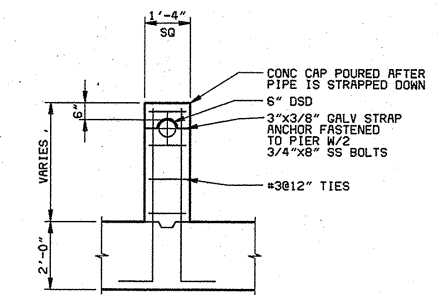
DRAWING NUMBER

DRAWING NUMBER

PLAN HOLD CORPORATION • IRVINE, CALIFORNIA
REGISTERED PROFESSIONAL ENGINEER
PROFESSIONAL SEAL OF IRVINE, CALIFORNIA

PLAN HOLD CORPORATION • IRVINE, CALIFORNIA
REGISTERED PROFESSIONAL ENGINEER
PROFESSIONAL SEAL OF IRVINE, CALIFORNIA

PLAN HOLD CORPORATION • IRVINE, CALIFORNIA
REGISTERED PROFESSIONAL ENGINEER
PROFESSIONAL SEAL OF IRVINE, CALIFORNIA



| | | | |
|--|----------|-----------|--|
| SOUTHSIDE WMTF 10.5 MGD IMPROVEMENTS | | | |
| COGENERATION FACILITY MECHANICAL DIGESTER PLAN AND DETAILS | | | |
| SANITARY SEWER BOND PROJECT NO. SA 83-21 | | | |
| CITY OF TULSA, OKLAHOMA | | | |
| BRUTON, KNOWLES & LOVE, INC. ENGINEERS - ARCHITECTS - PLANNERS TULSA, OKLAHOMA | | | |
| BLACK & VEATCH ENGINEERS - ARCHITECTS KANSAS CITY, MISSOURI | | | |
| DESIGNED | DRS | APPROVED: | |
| DETAILED | CRJ | | |
| CHECKED | RAR, AEH | | |

| REVISION | BY | DATE | PLAN SCALE: |
|----------------------|-----|------|-------------|
| CONFORMED TO | RLZ | 2-94 | AS NOTED |
| CONSTRUCTION RECORDS | | | |

- NOTES:
- DIGESTER NO. 4 PIPING AND COVER ARE SIMILAR BUT OPPOSITE HAND TO PIPING AND COVER SHOWN FOR DIGESTER NO. 3.
 - ANTISLIP WALKWAY NOT SHOWN.

Digester 3 Access Hatches, Plan View
(Existing)
WPC 21-4, Bid Item 5, Drawing 5-2

See Section 4.5.3 of Technical Specifications

36-inch top-access hatch to be opened by Contractor (typical 11 places)

36-inch side-access hatch, near ground level

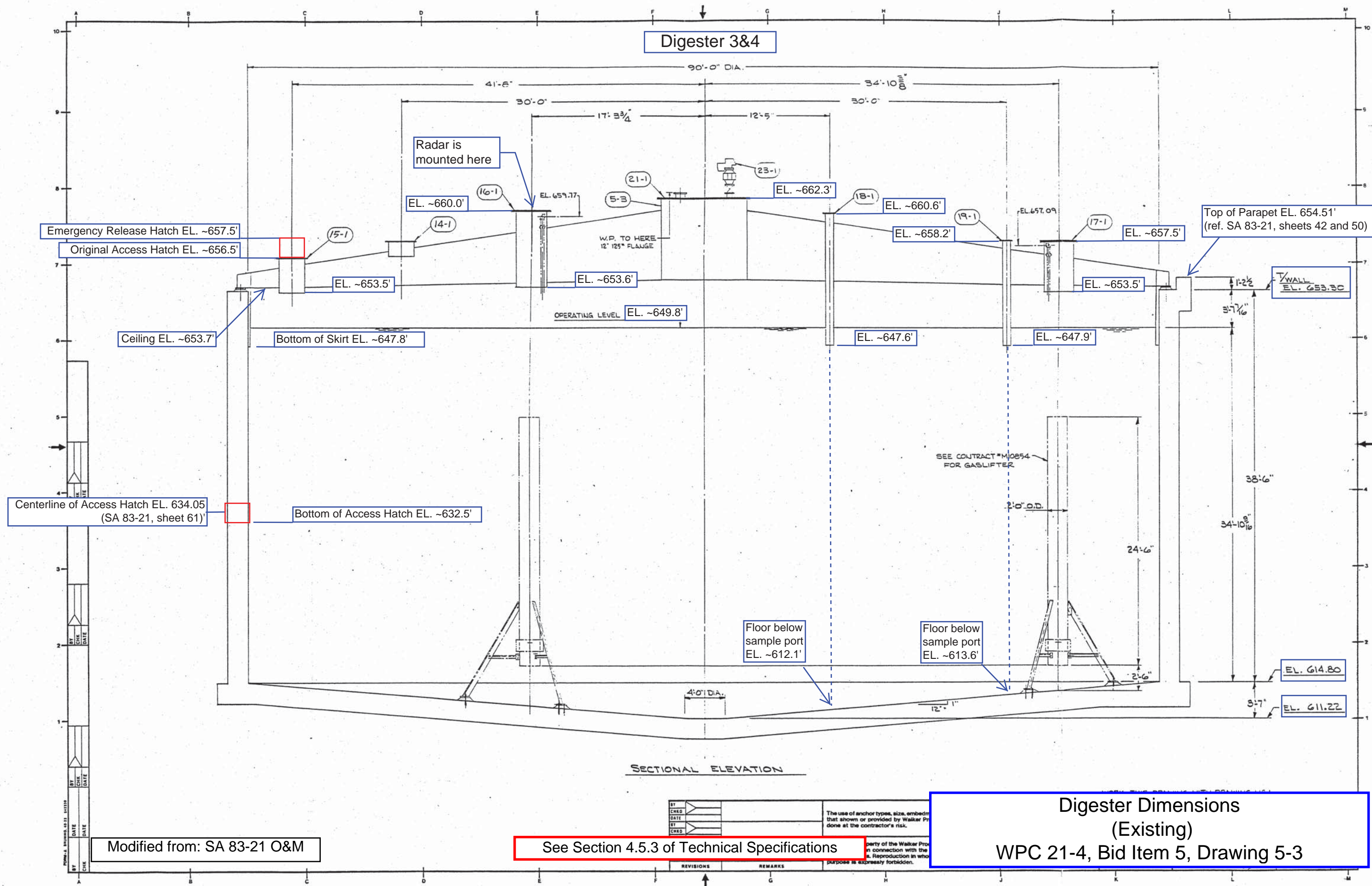
One top-access hatch (with radar) to remain shut.

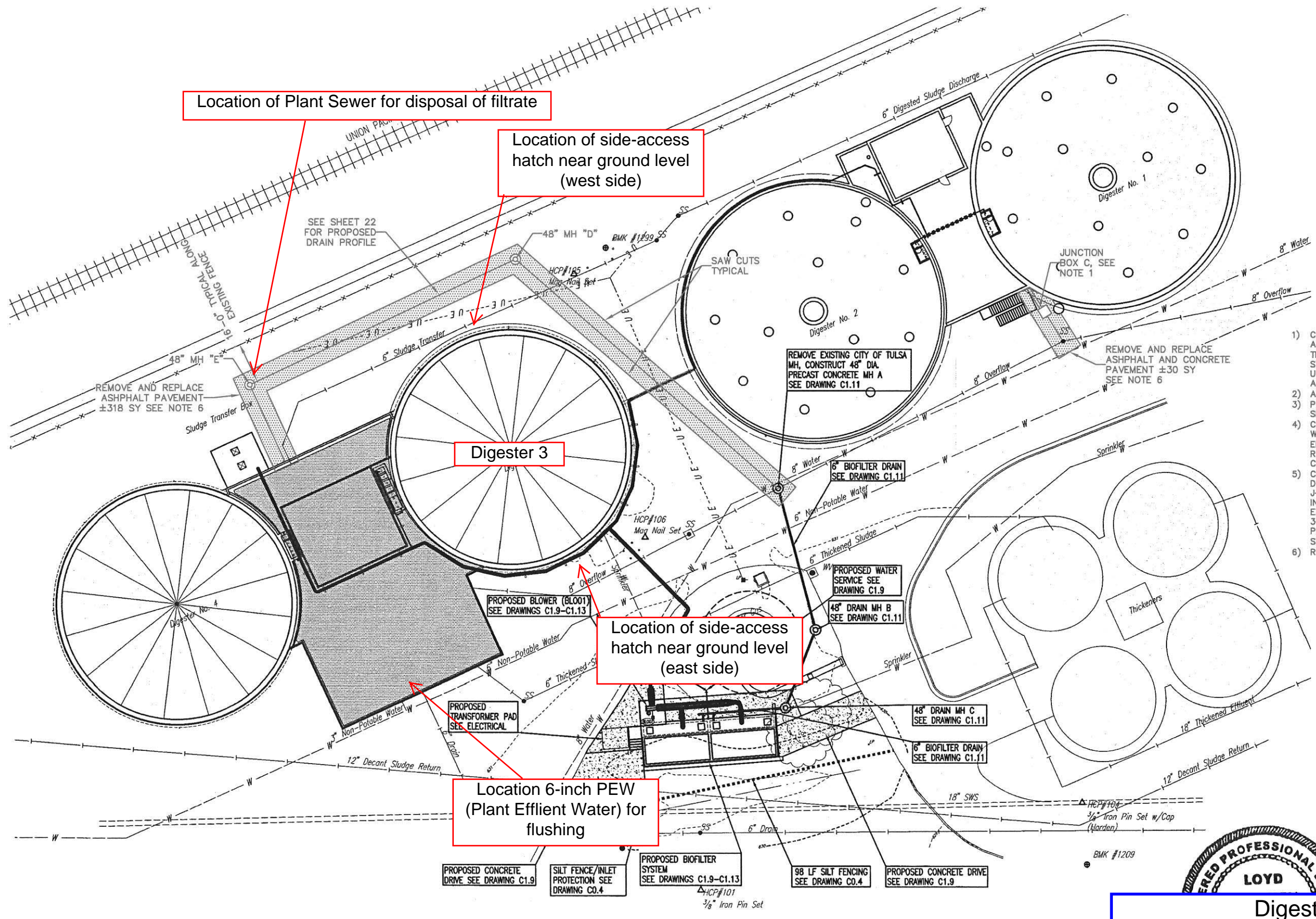
30-inch top-access hatch. Mounting location for future hardware. See Bid Item 10.

36-inch side-access hatch, near ground level

30-inch top-access hatch with hinged emergency pressure relief cover

Modified from: SA 83-21, Sheet 61





Location of Plant Sewer for disposal of filtrate

Location of side-access hatch near ground level (west side)

Digester 3

Location of side-access hatch near ground level (east side)

Location 6-inch PEW (Plant Effluent Water) for flushing

- 1) CONTRACTOR TO COORDINATE FINAL JUNCTION BOX PLACEMENT ADJACENT TO STAIRS AND DIGESTER #1 MIXING CANON. TEMPORARILY SUPPORT STAIRS AS NECESSARY AND REPAIR/REPLACE STAIR FOOTING AS REQUIRED. PROTECT ELECTRICAL DUCT BANK UNDER STAIRS AND OTHER AREA SERVICES. BACKFILL WITH ODOT AGGREGATE BASE TO 98% MODIFIED PROCTOR.
- 2) ALL NEW YARD PIPING IS TO BE GLASS LINED CLASS 51 DIP.
- 3) PROVIDE CORROSION RESISTANT COATINGS AS SPECIFIED IN SPECIFICATION SECTION 204.6 AT THE MANHOLES AND JUNCTION BOX.
- 4) COORDINATE AND INSTALL THE DIGESTER 1-2 COMPLEX BASEMENT WALL CONNECTION ELEVATION AND J-BOX "C" INLET PIPING ELEVATION WITH THE INTERIOR BASEMENT PIPING (PROFILE) WORK AS REQUIRED. PROVIDE SIMILAR COORDINATION AT DIGESTER 3-4 COMPLEX CONNECTION WITH MH "E".
- 5) CONTRACTOR TO POT HOLE EXISTING SERVICES AND DETERMINE DIGESTER COMPLEX CONNECTIONS PRIOR TO THE MANHOLE AND J-BOX SUBMITTALS. SEQUENCE OF YARD PIPING AND MANHOLE INSTALLATION FOR DIGESTER 3-4 COMPLEX SHALL START AT EXISTING MH "A" AND PLACE PIPING MANHOLES UPHILL TO DIGESTER 3-4 COMPLEX PRIOR TO DIGESTER 3-4 BASEMENT PIPE WORK. PROVIDE BYPASS PUMPING OR TEMPORARY MEASURES FOR DRAIN SYSTEM(S) AS REQUIRED.
- 6) REFERENCE CITY OF TULSA 2013 STANDARDS, INCLUDING STD 730

| REVISION | BY | DATE |
|---|--------------|-----------|
| | | |
| | | |
| | | |
| BAR IS ONE INCH ON ORIGINAL DRAWING 0 1" IF NOT ONE INCH ON THIS SHEET, ADJUST SCALES ACCORDINGLY | | |
| REFERENCE ORIGINAL SA-05-01 RECORD DRAWINGS FOR ADDITIONAL DETAILS & INFORMATION | | |
| DRAWING 203.900A SOUTHSIDE WWTP DIGESTER COMPLEX DRAIN REHABILITATION PLAN WATER POLLUTION CONTROL FY '16 NORTHSLOPE & SOUTHSLOPE CAPITAL EQUIPMENT REPLACEMENTS PROJECT WPC 16-1 | | |
| CITY OF TULSA, OKLAHOMA TULSA METROPOLITAN UTILITY AUTHORITY | | |
| PLANS AND ESTIMATES PREPARED BY: HOLLOWAY, UPDIKE & BELLEN, Inc. 400-A S. 9TH ST., BROKEN ARROW, OKLAHOMA 74012 (918)888-0707, FAX (918)888-0704 | | |
| PLAN SCALE: | DRAWN JME | APPROVED: |
| | DESIGNED LST | |



Modified from: WPC 16-1, Sheet 29

See Section 4.5.3 of Technical Specifications

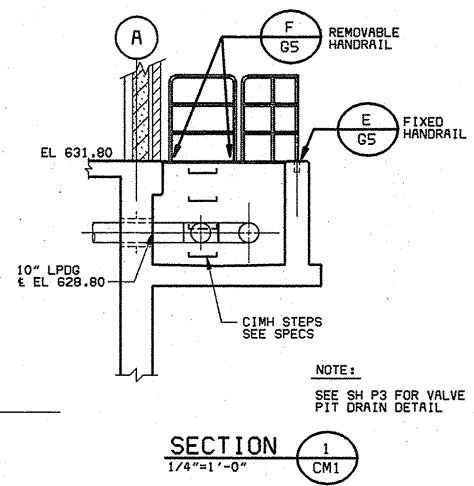
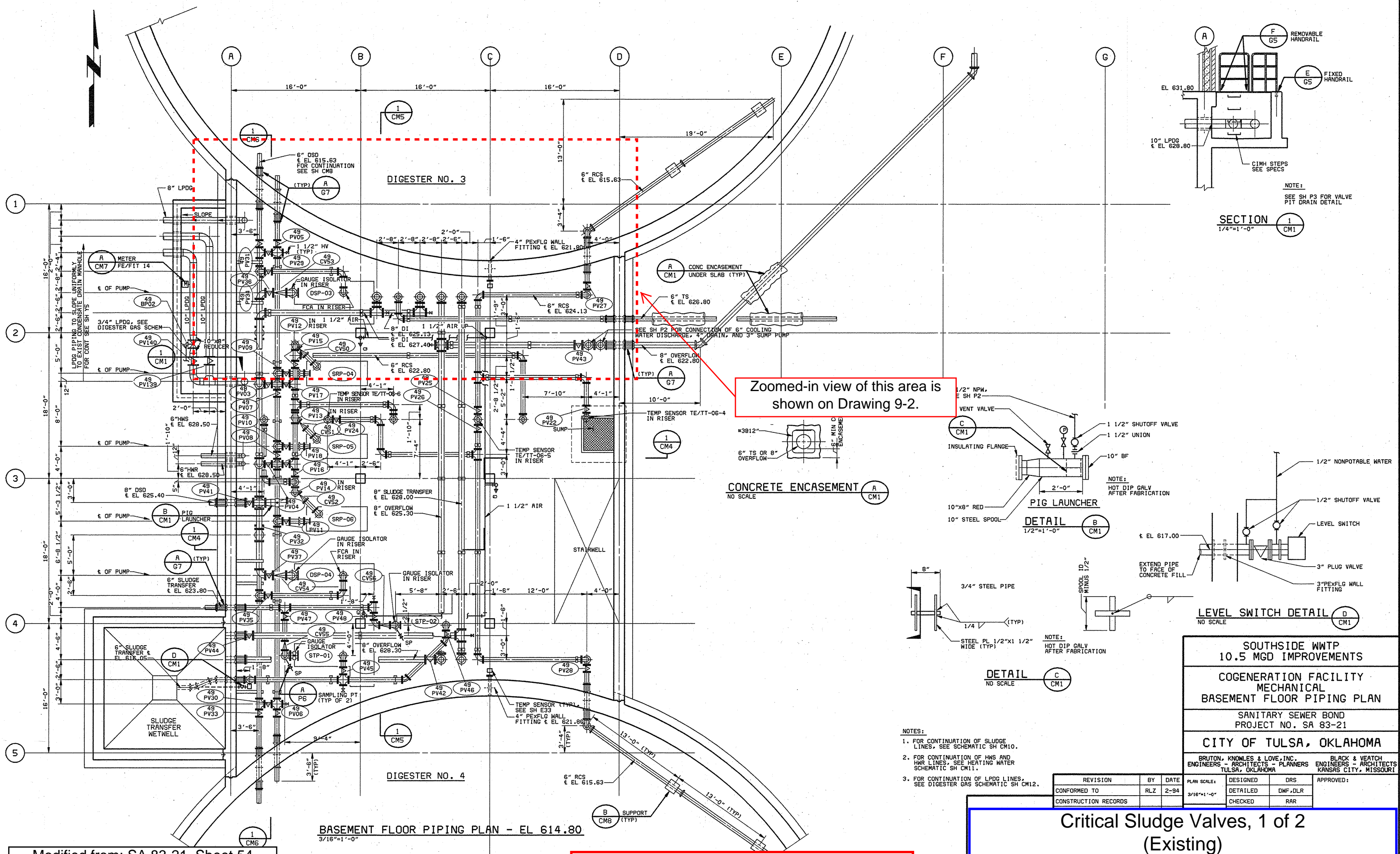
Digester 3, Area View
(Existing)
WPC 21-4, Bid Item 5, Drawing 5-4

Z:\Projects\2015\15TULJAWPC161\Design\PRODUCTION PLAN\203.900A.DL SITE SOUTHSIDE.dwg, 1/27/2016 11:42:32 AM

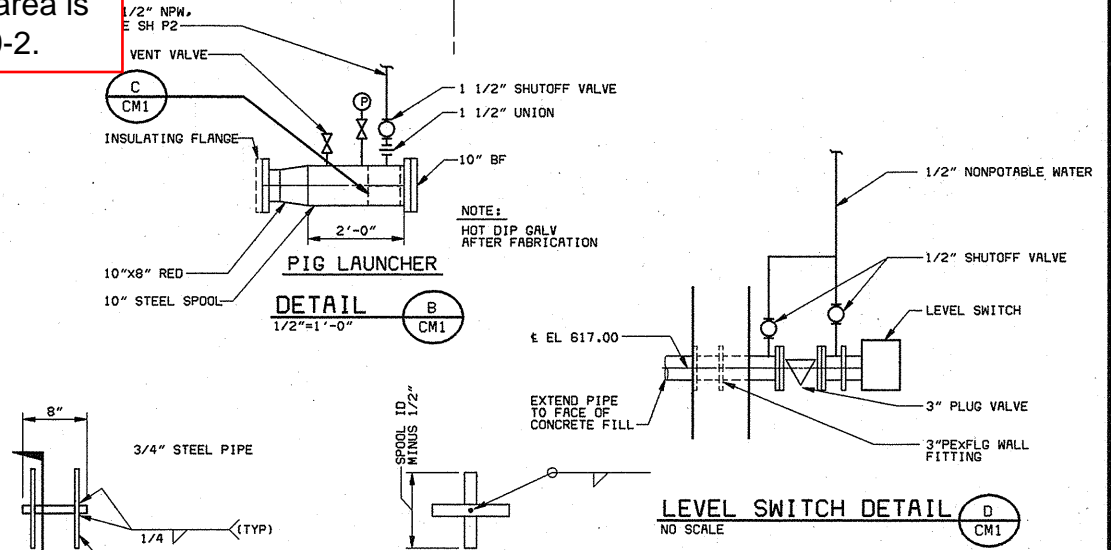
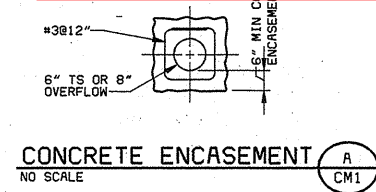
INCLUDED
ADDITIVE ALTERNATE NO.

03/08/95 11:01:37 VPL
03/06/95 12:42:19 ATSSK

CBG14814_VPL
FCBG14814_300_ATB_VPL



Zoomed-in view of this area is shown on Drawing 9-2.



- NOTES:
- 1. FOR CONTINUATION OF SLUDGE LINES, SEE SCHEMATIC SH CM10.
 - 2. FOR CONTINUATION OF HWS AND HWP LINES, SEE HEATING WATER SCHEMATIC SH CM11.
 - 3. FOR CONTINUATION OF LPDG LINES, SEE DIGESTER GAS SCHEMATIC SH CM12.

SOUTHSIDE WWT
10.5 MGD IMPROVEMENTS

COGENERATION FACILITY
MECHANICAL
BASEMENT FLOOR PIPING PLAN

SANITARY SEWER BOND
PROJECT NO. SA 83-21

CITY OF TULSA, OKLAHOMA

BRUTON, KNOWLES & LOVE, INC.
ENGINEERS - ARCHITECTS - PLANNERS
TULSA, OKLAHOMA

BLACK & VEATCH
ENGINEERS - ARCHITECTS
KANSAS CITY, MISSOURI

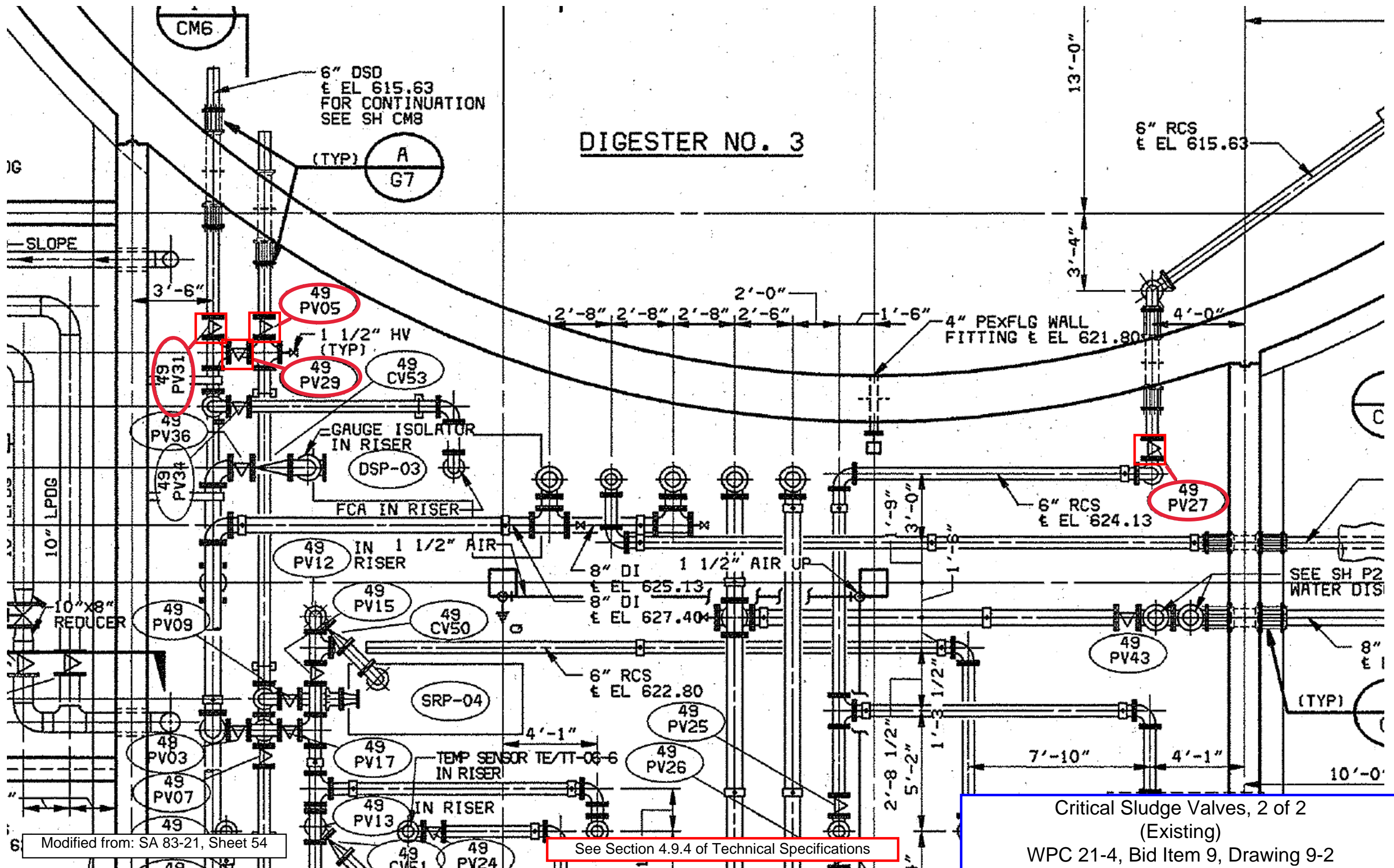
| REVISION | BY | DATE | PLAN SCALE | DESIGNED | DRS | APPROVED: |
|----------------------|-----|------|-------------|----------|---------|-----------|
| CONFORMED TO | RLZ | 2-94 | 3/16"=1'-0" | DETAILED | DWF/DLR | |
| CONSTRUCTION RECORDS | | | | CHECKED | RAR | |

Modified from: SA 83-21, Sheet 54

See Section 4.9.4 of Technical Specifications

Critical Sludge Valves, 1 of 2
(Existing)
WPC 21-4, Bid Item 9, Drawing 9-1

CCG, DWG, NO: 14814-300-371-C120

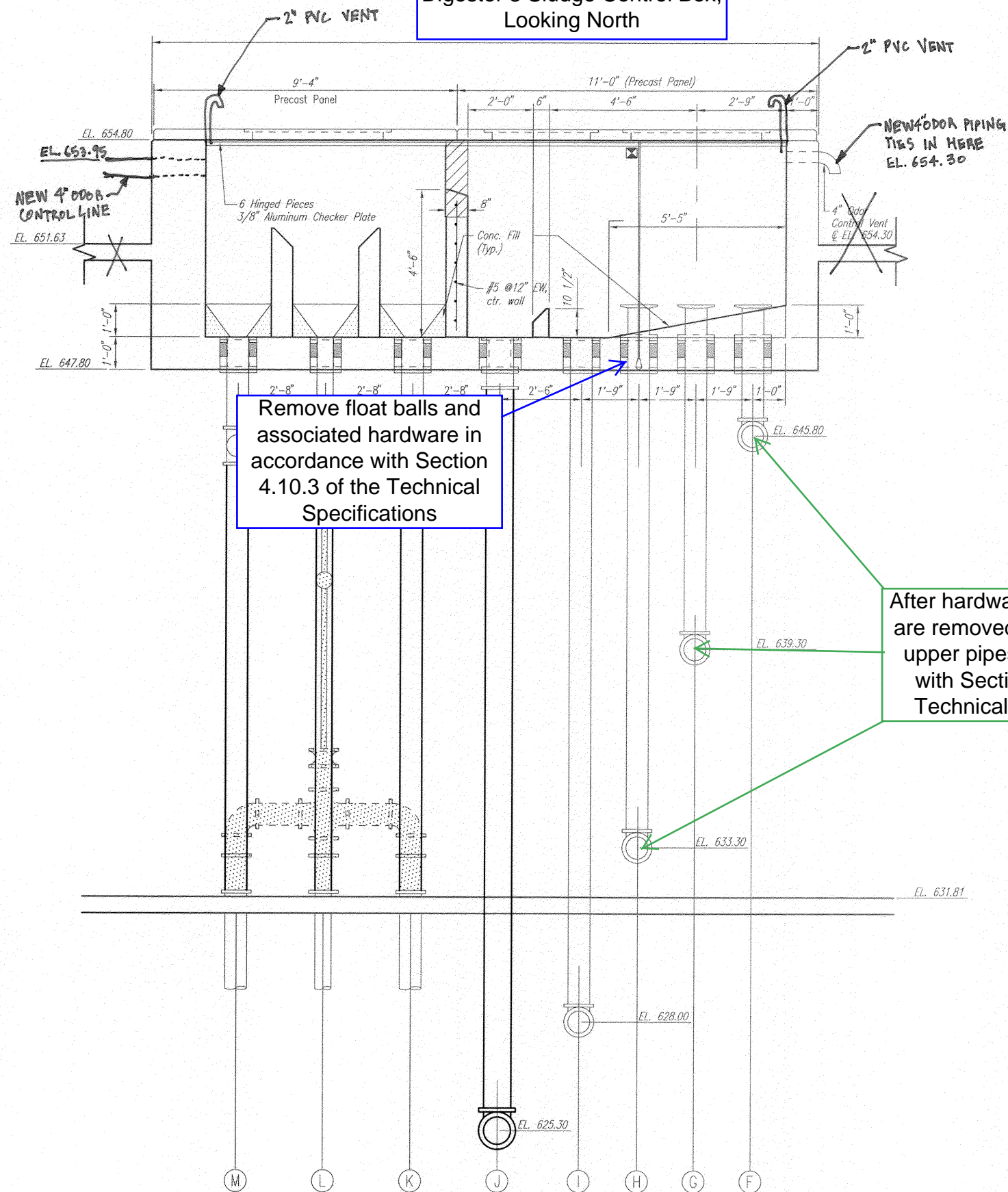


Modified from: SA 83-21, Sheet 54

See Section 4.9.4 of Technical Specifications

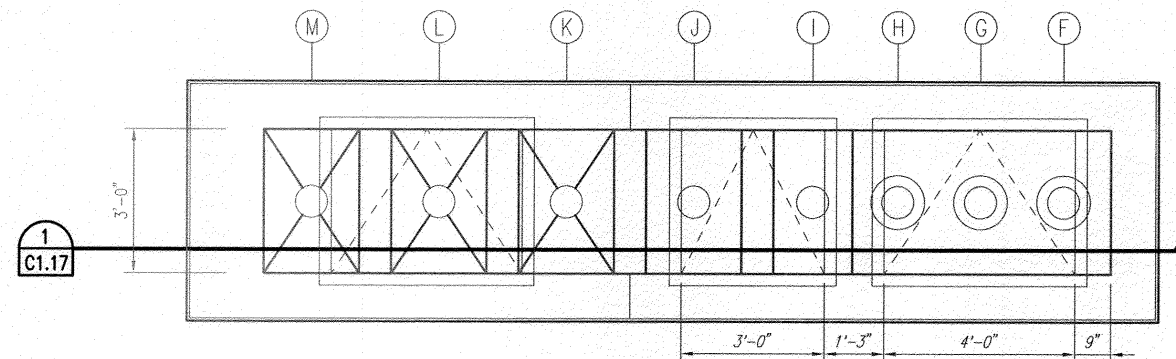
Critical Sludge Valves, 2 of 2
(Existing)
WPC 21-4, Bid Item 9, Drawing 9-2

Digester 3 Sludge Control Box, Looking North



Remove float balls and
associated hardware in
accordance with Section
4.10.3 of the Technical
Specifications

After hardware and float balls
are removed, clean three (3)
upper pipes in accordance
with Section 4.5.9 of the
Technical Specifications



DIGESTER NO. 3 CONTROL BOX - PLAN

SCALE: 1/2" = 1'-0"
0 2 4

| DIGESTER NO. 3 CONTROL BOX PIPING IMPROVEMENTS TABLE | | | |
|---|---------------------|------|--|
| MARK | DESCRIPTION | SIZE | REMARKS |
| J | OVERFLOW LINE | 10" | Install 22 LF of Glass Lined DIP to Flange from New 90° Bend |
| K | RECIRCULATED SLUDGE | 8" | Install 13 LF of Glass Lined DIP to Valve |
| L | THICKENED SLUDGE | 6" | Install 14 LF of Glass Lined DIP to Flange |
| M | RECIRCULATED SLUDGE | 8" | Install 13 LF of Glass Lined DIP to Valve |



ADN Date: 4/18/14

DIGESTER 3 BOX PIPING MODIFICATIONS
PROJECT NUMBER: SA 05-01 CONTRACT #3

SOUTHSIDE WWTP ANAEROBIC DIGESTER & 71st STREET
SOLIDS HANDLING COMPLEX ODOR CONTROL IMPROVEMENTS

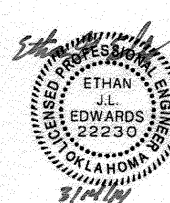
CITY OF TULSA, OKLAHOMA
ENGINEERING SERVICES DEPARTMENT

PLANS AND
ESTIMATES
PREPARED BY: Professional Engineering Consultants, P.A.
CHRISTOPHER BURNING: 4150 SOUTH 100th EAST AVENUE, SUITE 401
TULSA, OKLAHOMA 74146 • 918-666-5400 • FAX 918-666-0200

| REVISION | BY | DATE | PLAN SCALE: | DRAWN | EMB | 12/2013 | APPROVED: |
|----------|----|------|-------------|----------|-----|---------|-----------|
| | | | 1" = | DESIGNED | ABK | 12/2013 | |
| | | | | SURVEY | ABK | 12/2013 | |

RECORD DRAWING

THESE RECORD DRAWINGS HAVE BEEN PREPARED BASED
ON INFORMATION PROVIDED BY OTHERS. THE ENGINEER
HAS NOT VERIFIED THE ACCURACY OF THIS INFORMATION
AND SHALL NOT BE RESPONSIBLE FOR ANY ERRORS OR
OMISSIONS WHICH MAY BE INCORPORATED HEREIN AS A
RESULT.
Ethan J. Edwards November 17, 2015



LEGEND



DENOTES EQUIPMENT, PIPING AND STRUCTURE REMOVAL.
COMPONENTS REMOVED SHALL BE DISPOSED OF
OFF-SITE BY THE CONTRACTOR UNLESS NOTED
OTHERWISE.

NOTE:

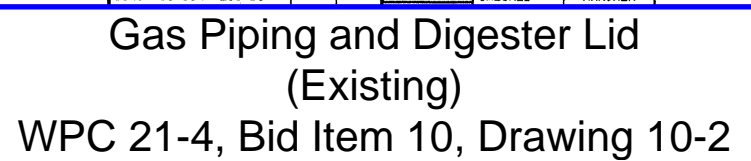
- ALL PROPOSED PIPE LENGTHS ARE
APPROXIMATE, CONTRACTOR SHALL FIELD
VERIFY BEFORE INSTALLATION.

See Section 4.10.3 and 4.5.9 of Technical Specifications

1 SECTION
C1.17 SCALE: 1/2" = 1'-0"

Modified from: SA 05-01, Contract 3, Sheet 23

Sludge Control Box
(Existing)
WPC 21-4, Bid Item 10, Drawing 10-1



DRAWING NUMBER

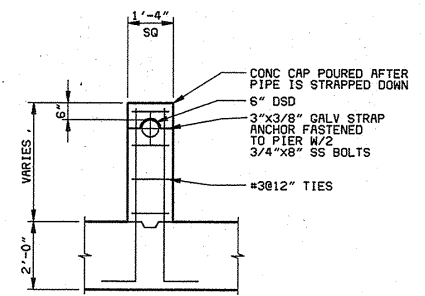
DRAWING NUMBER

DRAWING NUMBER
SA 83-21

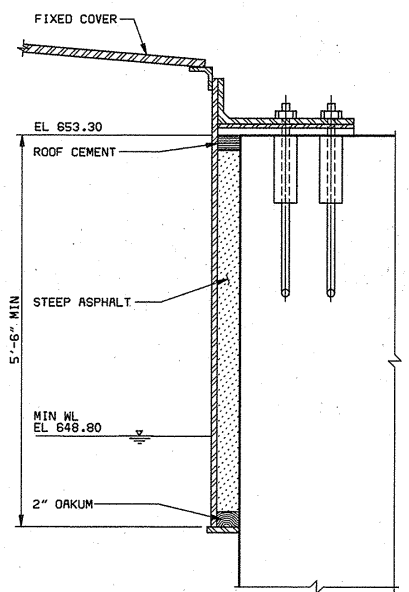
PLAN HOLD CORPORATION • IRVINE, CALIFORNIA
REGISTERED PROFESSIONAL ENGINEER
PROFESSIONAL SEAL OF IRVINE, CALIFORNIA

PLAN HOLD CORPORATION • IRVINE, CALIFORNIA
REGISTERED PROFESSIONAL ENGINEER
PROFESSIONAL SEAL OF IRVINE, CALIFORNIA

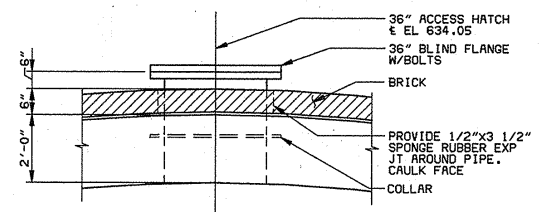
PLAN HOLD CORPORATION • IRVINE, CALIFORNIA
REGISTERED PROFESSIONAL ENGINEER
PROFESSIONAL SEAL OF IRVINE, CALIFORNIA



PIPE SUPPORT DETAIL (B)
NO SCALE
CM1, CM8, CM9

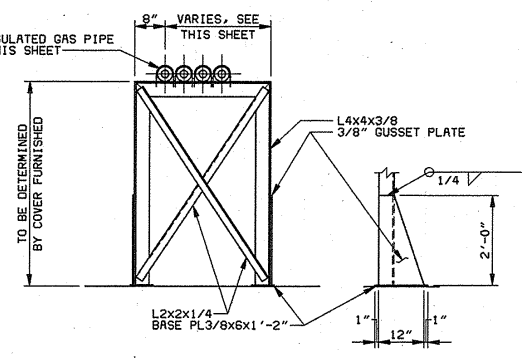


COVER SEAL DETAIL (C)
NO SCALE
CM8



ACCESS HATCH DETAIL (A)
NO SCALE
CM8

ACCESS HATCH (TYP 2 PLCS)
EL 634.05
CM8



MULTI-PIPE SUPPORT DETAIL (D)
NO SCALE
CM8

- NOTES:
- DIGESTER NO. 4 PIPING AND COVER ARE SIMILAR BUT OPPOSITE HAND TO PIPING AND COVER SHOWN FOR DIGESTER NO. 3.
 - ANTISLIP WALKWAY NOT SHOWN.

ANAEROBIC DIGESTER PLAN
3/16"=1'-0"

See Section 4.10.5 of Technical Specifications

Groundwater Pressure Relief Valves
(Existing)
WPC 21-4, Bid Item 10, Drawing 10-3

| REVISION | BY | DATE | PLAN SCALE: | DESIGNED | DRS | APPROVED: |
|----------------------|-----|------|-------------|----------|----------|-----------|
| CONFORMED TO | RLZ | 2-94 | AS NOTED | DETAILED | CRJ | |
| CONSTRUCTION RECORDS | | | | CHECKED | RAR, AEH | |

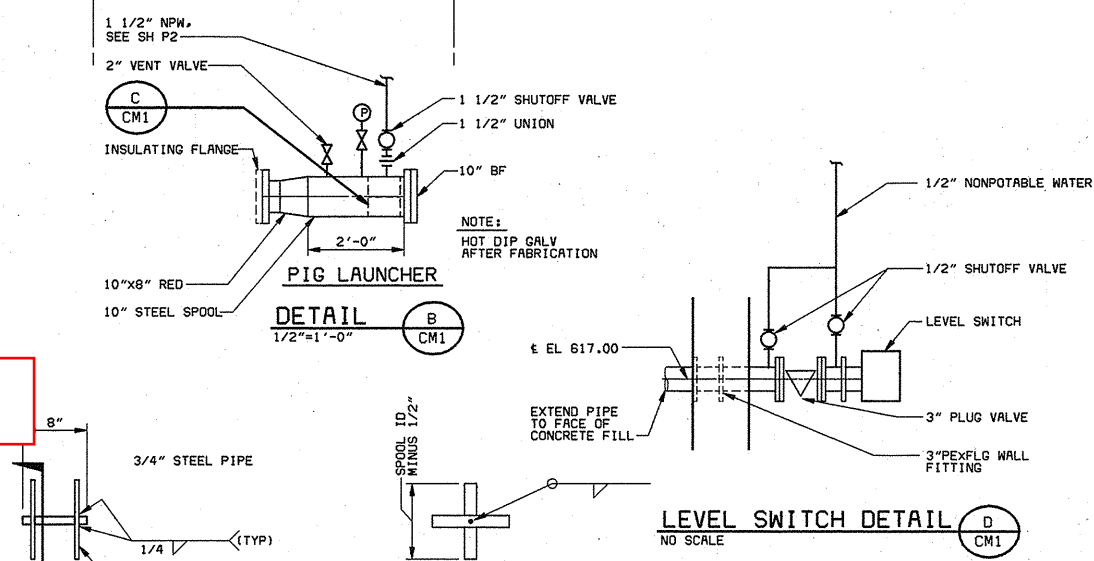
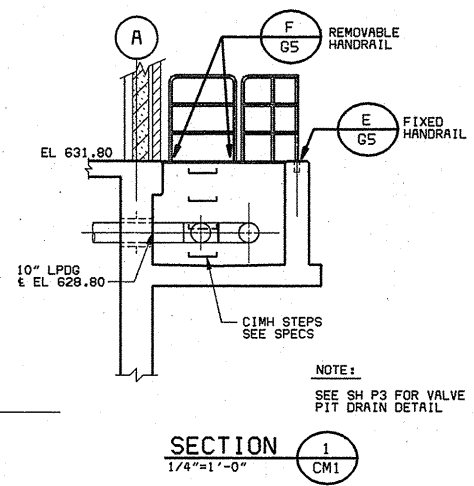
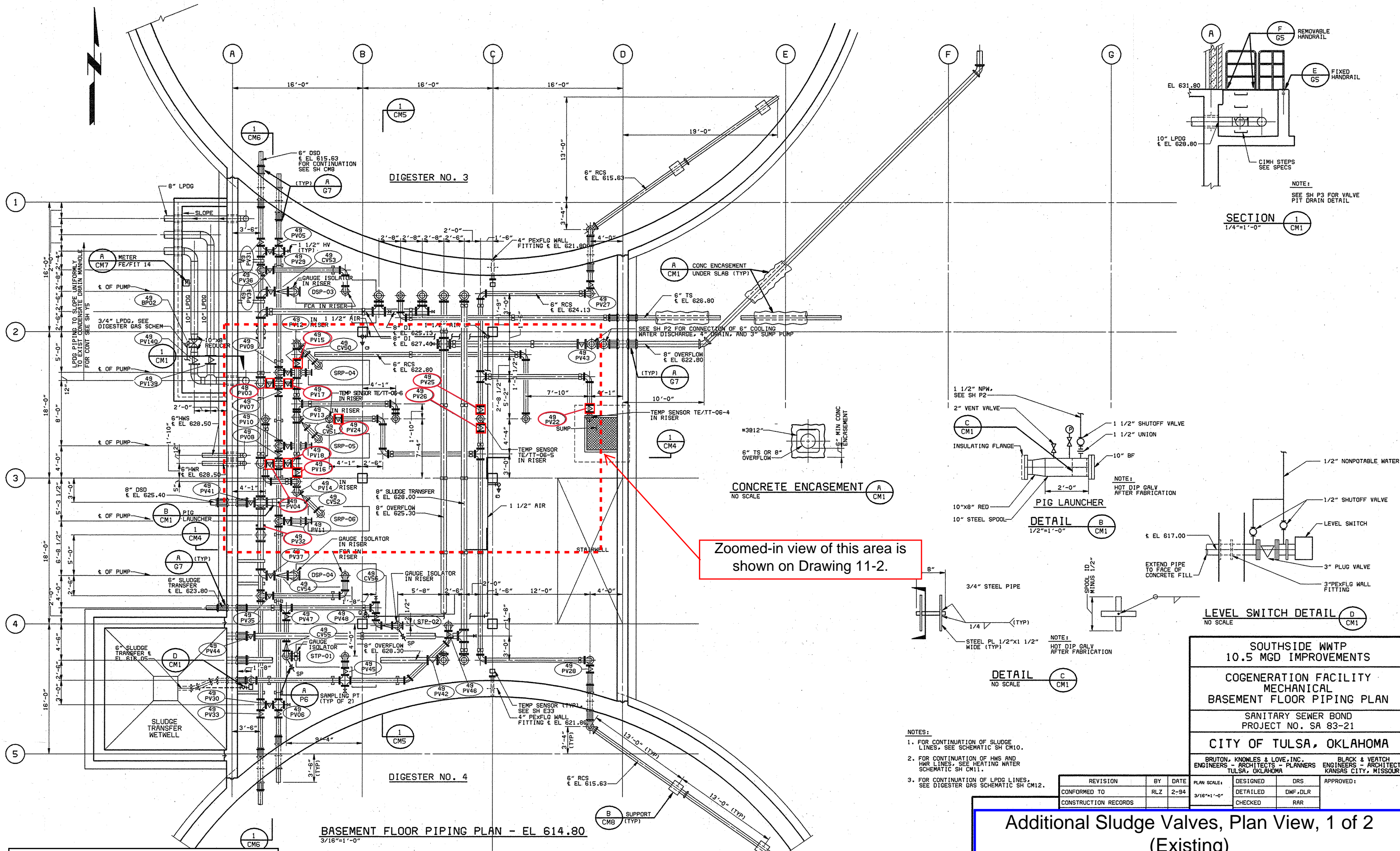
SOUTHSIDE WMTF
10.5 MGD IMPROVEMENTS
COGENERATION FACILITY
MECHANICAL
DIGESTER PLAN AND DETAILS
SANITARY SEWER BOND
PROJECT NO. SA 83-21
CITY OF TULSA, OKLAHOMA
BRUTON, KNOWLES & LOVE, INC.
ENGINEERS - ARCHITECTS - PLANNERS
TULSA, OKLAHOMA
BLACK & VEATCH
ENGINEERS - ARCHITECTS
KANSAS CITY, MISSOURI

03/07/95 12:56:56 VPL
03/07/95 12:32:29 ATSK

CGS14814-VPL
1300-ATB-VPL

Modified from: SA 83-21, Sheet 61

03/08/95 11:01:37 VPL
03/06/95 12:42:19 ATSSK



- NOTES:
- 1. FOR CONTINUATION OF SLUDGE LINES, SEE SCHEMATIC SH CM10.
 - 2. FOR CONTINUATION OF HWS AND HWR LINES, SEE HEATING WATER SCHEMATIC SH CM11.
 - 3. FOR CONTINUATION OF LPDG LINES, SEE DIGESTER GAS SCHEMATIC SH CM12.

| | | | |
|--|--|---|--|
| SOUTHSIDE WWT 10.5 MGD IMPROVEMENTS | | | |
| COGENERATION FACILITY MECHANICAL BASEMENT FLOOR PIPING PLAN | | | |
| SANITARY SEWER BOND PROJECT NO. SA 83-21 | | | |
| CITY OF TULSA, OKLAHOMA | | | |
| BRUTON, KNOWLES & LOVE, INC. ENGINEERS - ARCHITECTS - PLANNERS TULSA, OKLAHOMA | | BLACK & VEATCH ENGINEERS - ARCHITECTS KANSAS CITY, MISSOURI | |

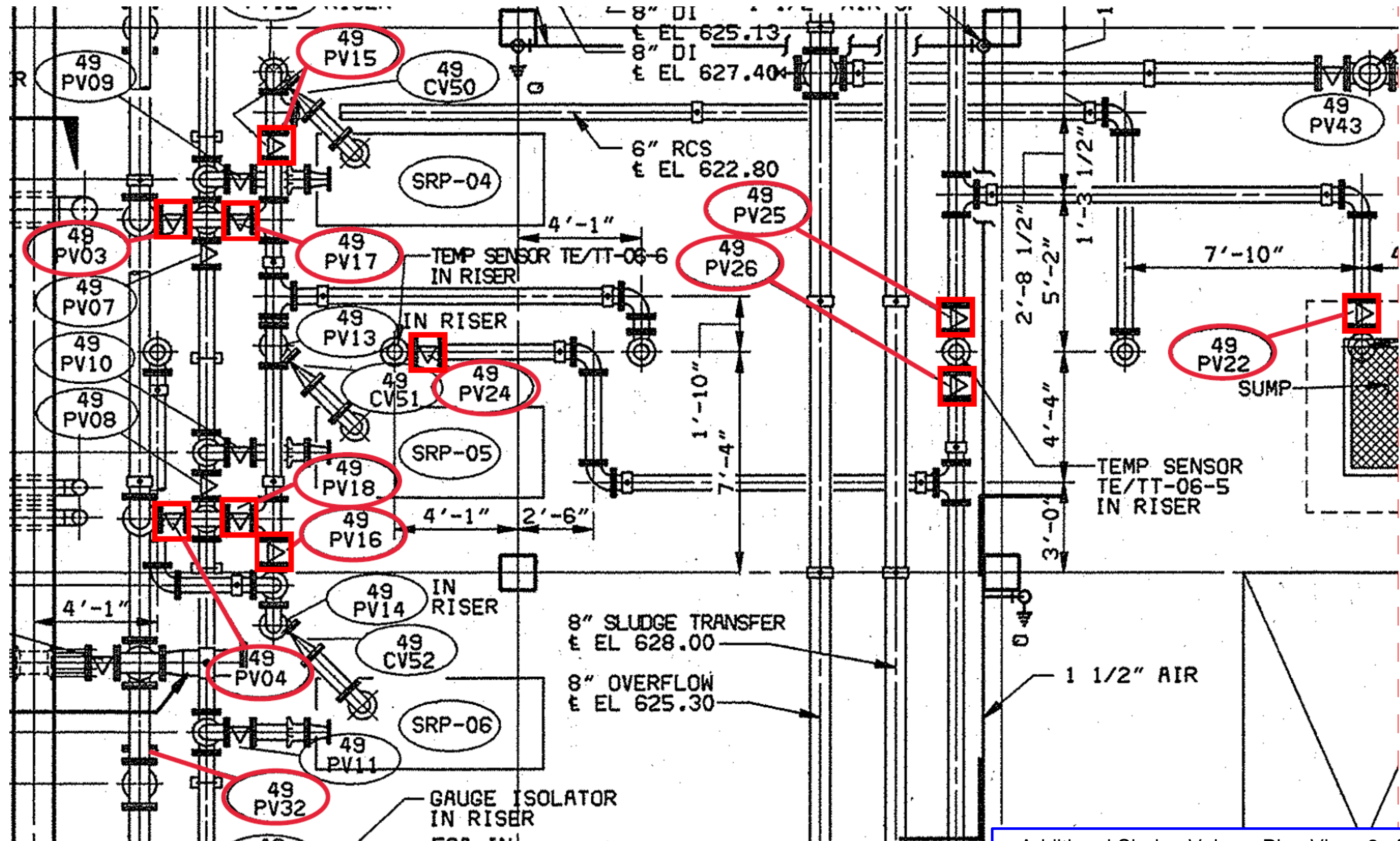
| REVISION | BY | DATE | PLANNED | DESIGNED | DRS | APPROVED |
|----------------------|-----|------|---------|----------|---------|----------|
| CONFORMED TO | RLZ | 2-94 | 3/16/94 | DETAILED | DWF/DLR | |
| CONSTRUCTION RECORDS | | | | CHECKED | RAR | |

Additional Sludge Valves, Plan View, 1 of 2
(Existing)
WPC 21-4, Bid Item 11, Drawing 11-1

See Section 4.11.4 of Technical Specifications

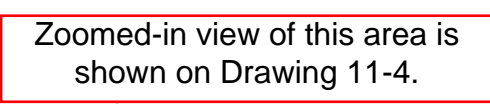
Modified from: SA 83-21, Sheet 54

CBG14814_VPL
FCBG14814_300_ATB_VPL



See Section 4.11.4 of Technical Specifications

Additional Sludge Valves, Plan View, 2 of 2
(Existing)
WPC 21-4, Bid Item 11, Drawing 11-2

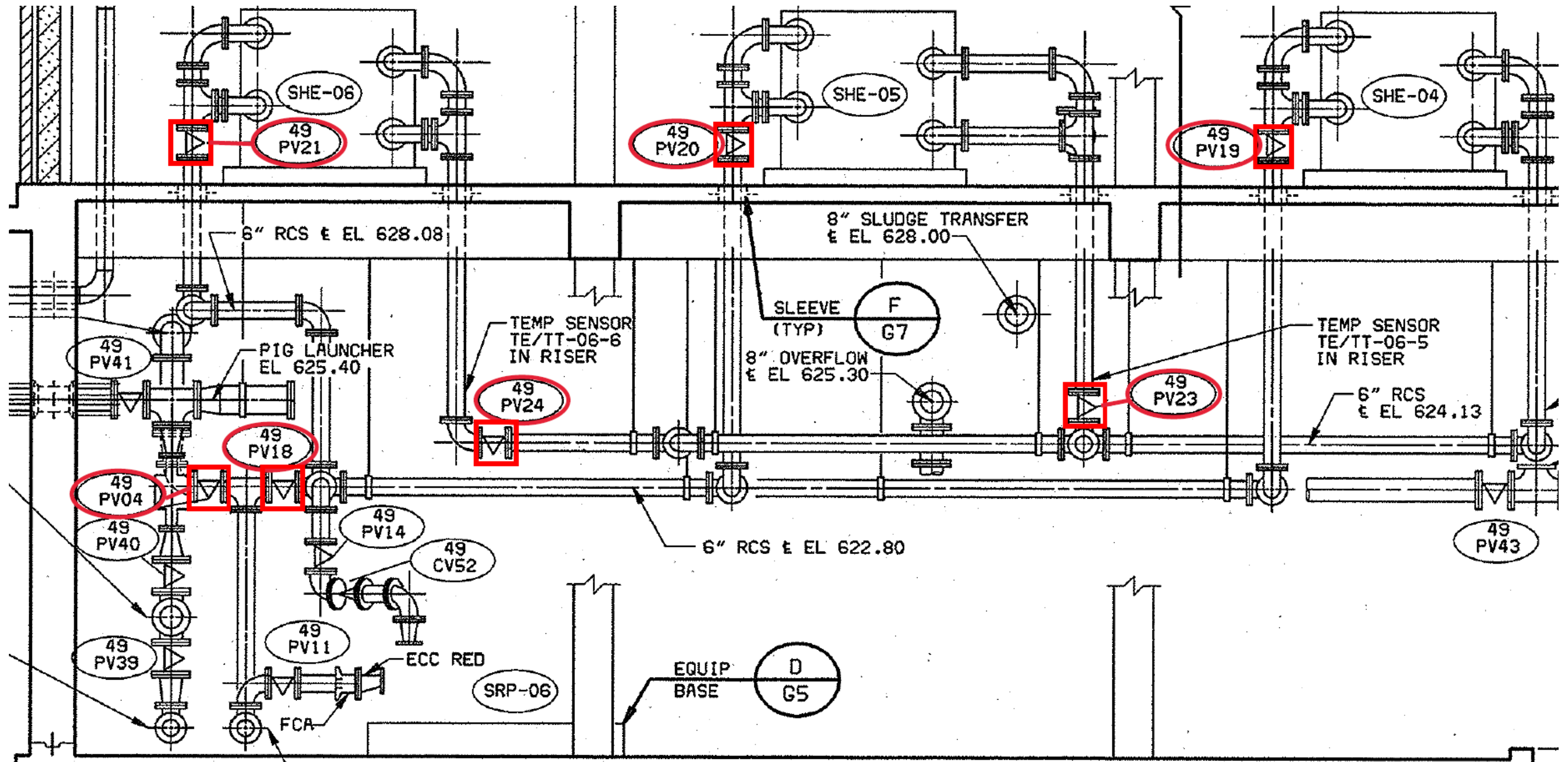


See Section 4.11.4 of Technical Specifications

Additional Sludge Valves, Elevation View, 1 of 2
(Existing)
WPC 21-4, Bid Item 11, Drawing 11-3

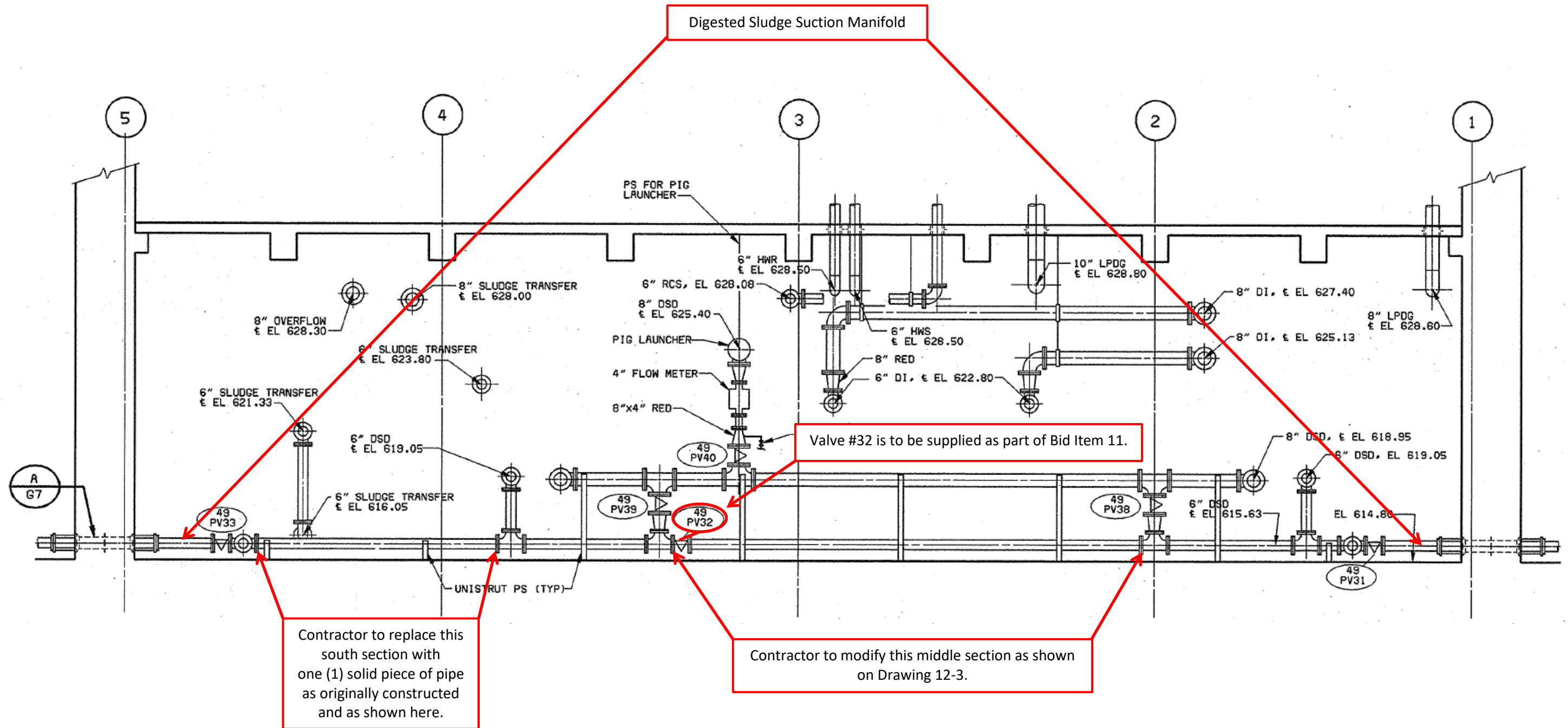
THIS DRAWING WAS
ORIGINALLY SEALED
FOR CONSTRUCTION
BY RICK L. ZILA, A
LICENSED PROFESSIONAL
ENGINEER IN THE
STATE OF OKLAHOMA
NO. 15946

CCG. DWG. NO: 14814-300-371-C125



See Section 4.11.4 of Technical Specifications

Additional Sludge Valves, Elevation View, 2 of 2
(Existing)
WPC 21-4, Bid Item 11, Drawing 11-4

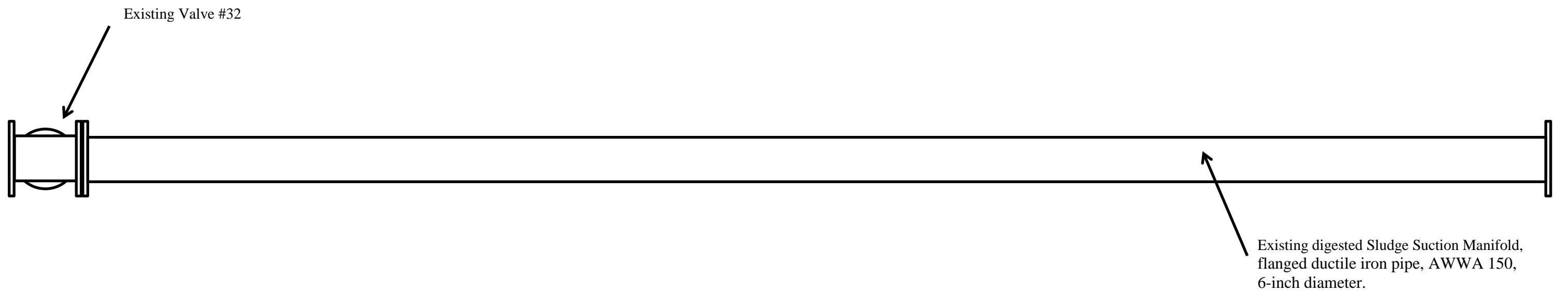


View looking West

Modified from: SA 83-21 Sheet 59

See Section 4.12.4 of Technical Specifications

Digested Sludge Suction Manifold
(Existing)
WPC 21-4, Bid Item 12, Drawing 12-1

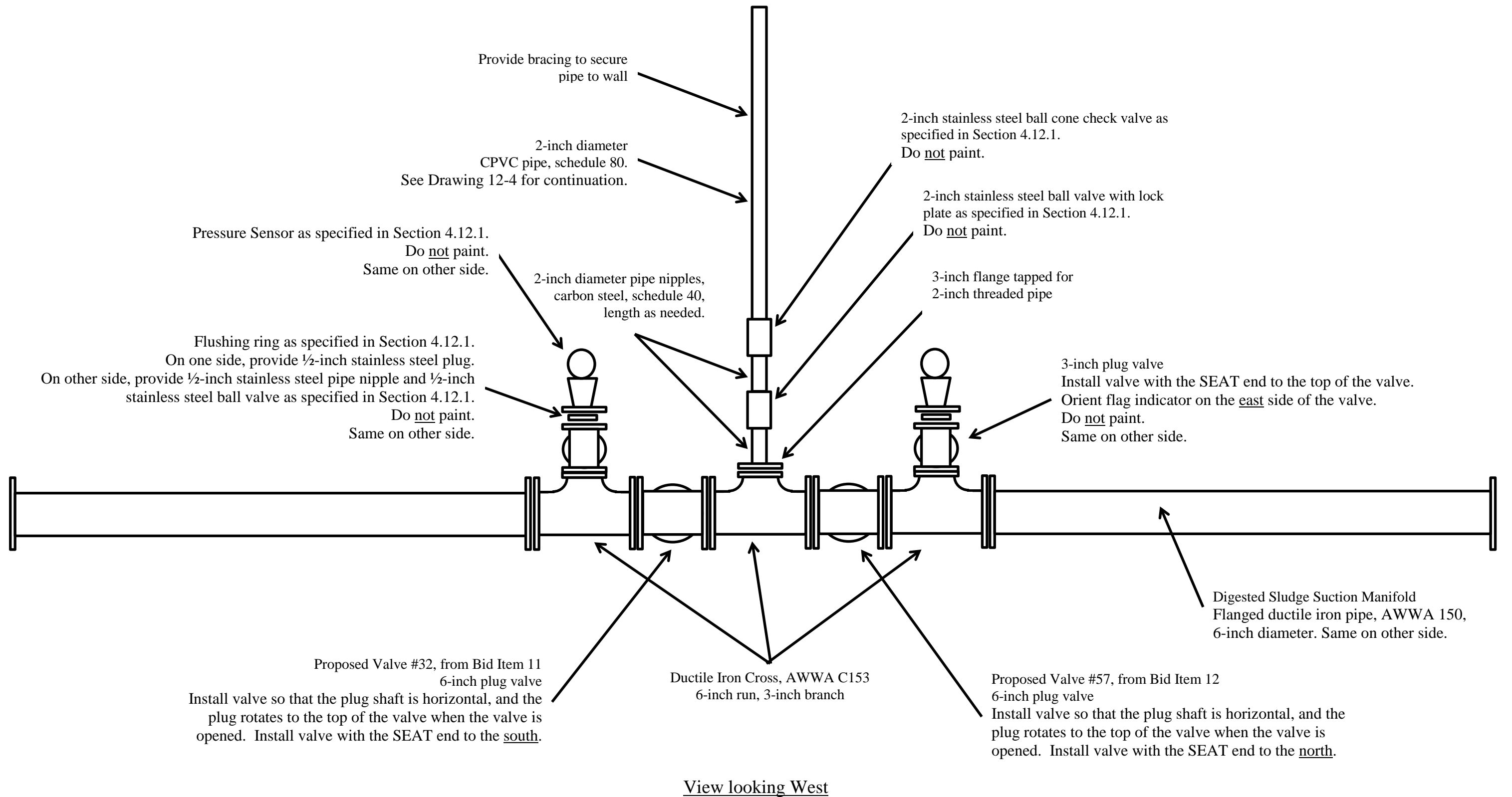


View looking West

Not to Scale

See Section 4.12.4 of Technical Specifications

Middle Section of Digested Sludge
Suction Manifold (Existing)
WPC 21-4, Bid Item 12, Drawing 12-2



Not to Scale

See Section 4.12 of Technical Specifications

Middle Section of Digested Sludge
Suction Manifold (Proposed)
WPC 21-4, Bid Item 12, Drawing 12-3

DRAWING NUMBER

DRAWING NUMBER

DRAWING NUMBER

PLAN HOLD CORPORATION • IRVINE, CALIFORNIA
REVISION NO. 07/24/04
REVISION DATE OF PLAN OR THIS LINE

PLAN HOLD CORPORATION • IRVINE, CALIFORNIA
REVISION NO. 07/24/04
REVISION DATE OF PLAN OR THIS LINE

PLAN HOLD CORPORATION • IRVINE, CALIFORNIA
REVISION NO. 07/24/04
REVISION DATE OF PLAN OR THIS LINE

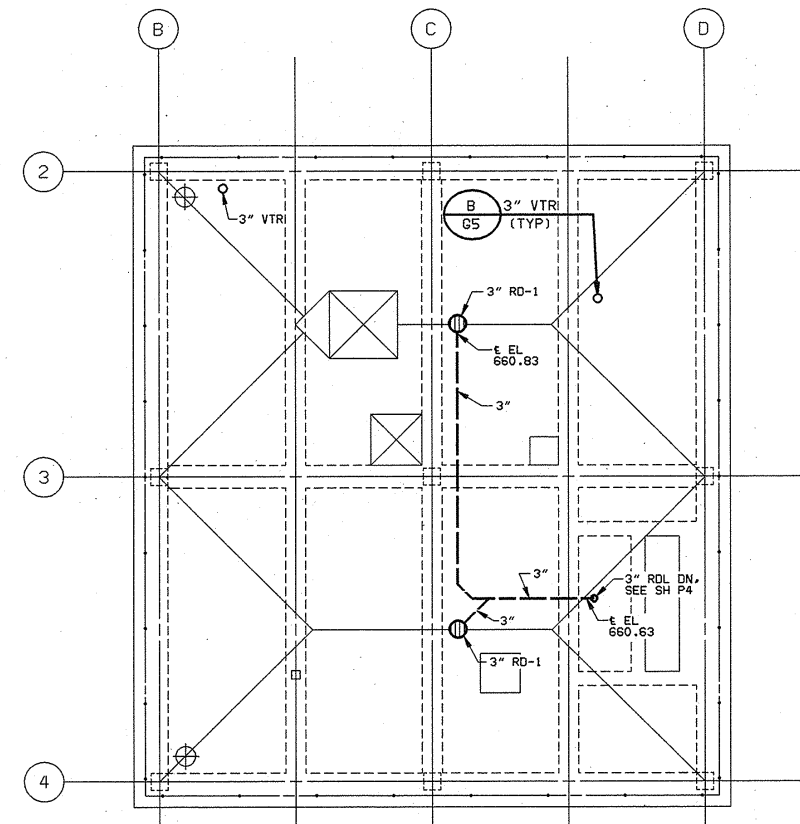
SA 83-21

Contractor to plumb 2-inch PEW into Digested Sludge Suction Manifold as shown on Drawing 12-3

Contractor to provide 2-inch PEW plumbing overhead.

Provide 2-inch ball-valve in the overhead pipe near the tee connection.

Brace the pipe to this column and to this wall.



NOTES:
1. FOR MECHANICAL LEGEND, AND ABBREVIATIONS, SEE M1
2. FOR GENERAL PLUMBING NOTES AND SCHEDULES, SEE P1

GAS CONTROL ROOM
ROOF PLAN
3/16" = 1'-0"

SOUTHSIDE WWTP
10.5 MGD IMPROVEMENTS

PLUMBING
COGENERATION FACILITY
PLANS

SANITARY SEWER BOND
PROJECT NO. SA 83-21

CITY OF TULSA, OKLAHOMA

BRUTON, KNOWLES & LOVE, INC. BLACK & VEATCH
ENGINEERS - ARCHITECTS - PLANNERS ENGINEERS - ARCHITECTS
TULSA, OKLAHOMA KANSAS CITY, MISSOURI

| REVISION | BY | DATE | PLAN SCALE | DESIGNED | RWC | APPROVED: |
|----------------------|-----|------|-------------|----------|-----|-----------|
| CONFORMED TO | RWC | 2-94 | 3/16"=1'-0" | DETAILED | GDC | |
| CONSTRUCTION RECORDS | | | | CHECKED | JTK | |

THIS DRAWING
ORIGINALLY
FOR CONSTR.
GORDON RUS
FRUST, JR.
LICENSED P.E.
ENGINEER IN
STATE OF OK
NO. 16126

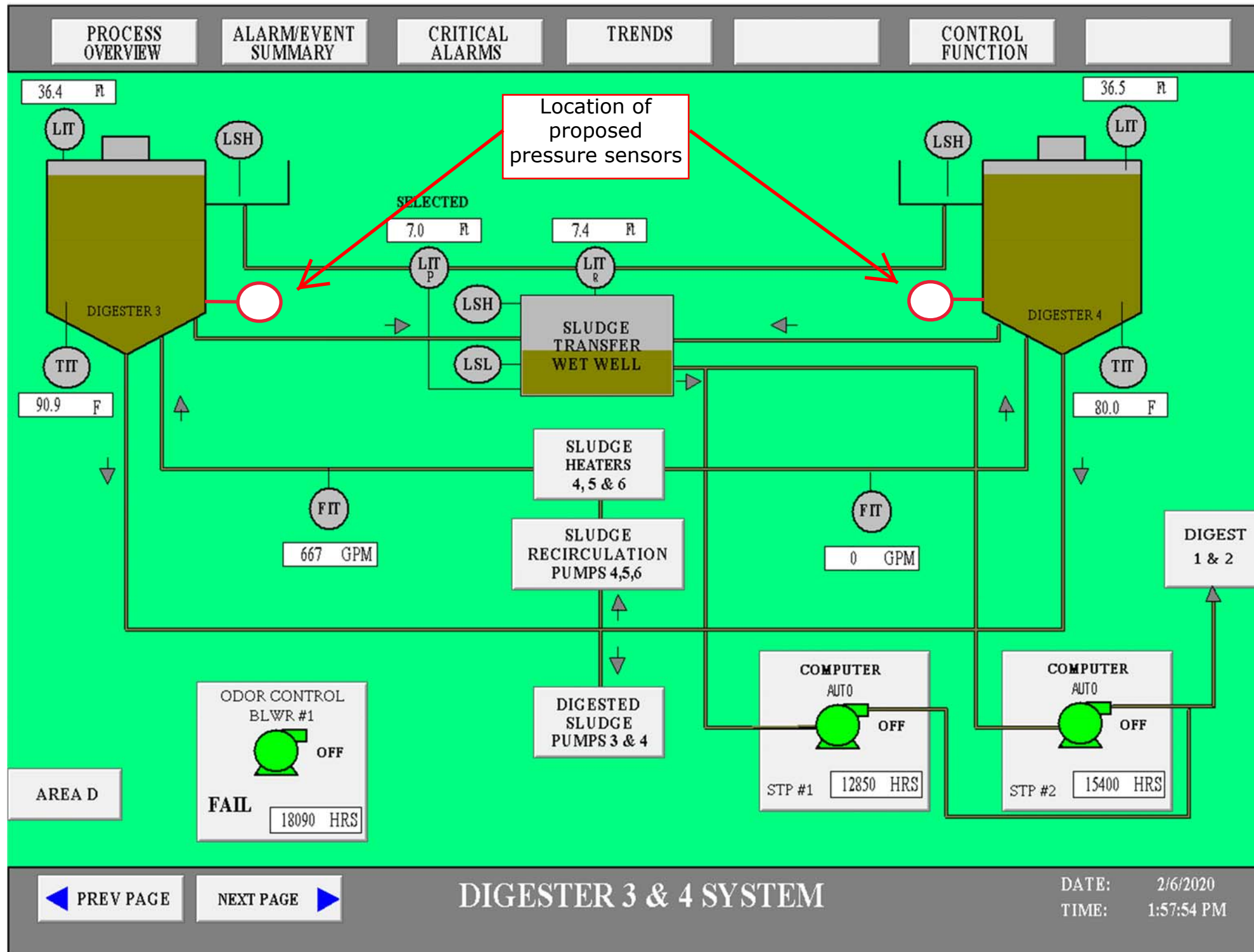
PEW Plumbing Modifications, Plan View
WPC 21-4, Bid Item 12, Drawing 12-4

Modified from: SA 83-21, Sheet 126

See Section 4.12.8 and 4.12.9 of Technical Specifications

BASEMENT FLOOR PLAN
3/16"=1'-0"

03/23/95 10:49:23 VPL
02/06/95 11:35:08 ATSSK
CBG14814.VPL
FCBG14814_300_RTB.VPL



See Section 4.12.6 of Technical Specifications

SCADA View of Proposed Pressure Sensors
WPC 21-4, Bid Item 12, Drawing 12-5

DRAWING NUMBER

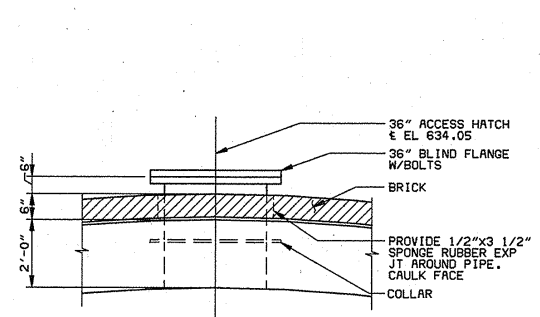
DRAWING NUMBER

DRAWING NUMBER
SA 83-21

PLAN HOLD CORPORATION • IRVINE, CALIFORNIA
REGISTERED PROFESSIONAL ENGINEER
PROFESSIONAL SEAL OF IRVINE, CALIFORNIA

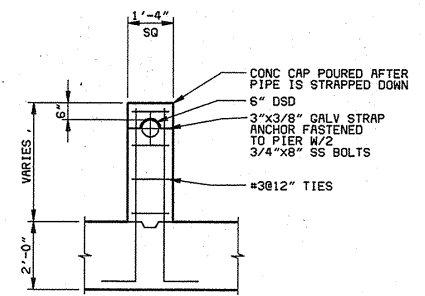
PLAN HOLD CORPORATION • IRVINE, CALIFORNIA
REGISTERED PROFESSIONAL ENGINEER
PROFESSIONAL SEAL OF IRVINE, CALIFORNIA

PLAN HOLD CORPORATION • IRVINE, CALIFORNIA
REGISTERED PROFESSIONAL ENGINEER
PROFESSIONAL SEAL OF IRVINE, CALIFORNIA

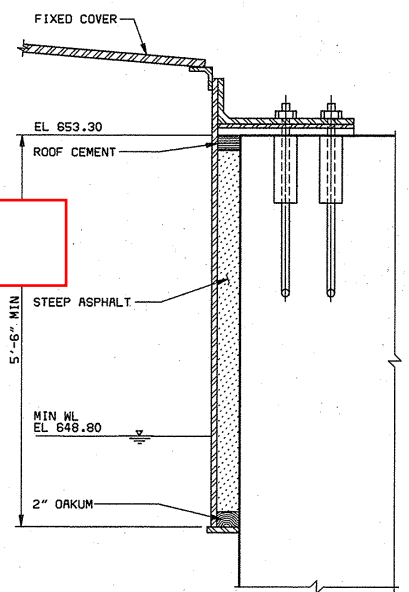


NOTE:
FOR EXTRA REINF AROUND
OPENING SEE SH G4

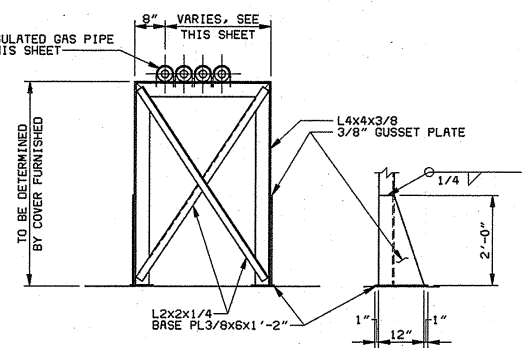
ACCESS HATCH DETAIL A
NO SCALE



PIPE SUPPORT DETAIL B
NO SCALE



COVER SEAL DETAIL C
NO SCALE



MULTI-PIPE SUPPORT DETAIL D
NO SCALE

- NOTES:
1. DIGESTER NO. 4 PIPING AND COVER
ARE SIMILAR BUT OPPOSITE HAND
TO PIPING AND COVER SHOWN FOR
DIGESTER NO. 3.
2. ANTISLIP WALKWAY NOT SHOWN.

ANAEROBIC DIGESTER PLAN
3/16"=1'-0"

See Section 4.13.4 of Technical Specifications

Mounting location for
Scum Detecting Radar

SOUTHSIDE WTMP
10.5 MGD IMPROVEMENTS
COGENERATION FACILITY
MECHANICAL
DIGESTER PLAN AND DETAILS
SANITARY SEWER BOND
PROJECT NO. SA 83-21
CITY OF TULSA, OKLAHOMA
BRUTON, KNOWLES & LOVE, INC.
ENGINEERS - ARCHITECTS - PLANNERS
TULSA, OKLAHOMA
BLACK & VEATCH
ENGINEERS - ARCHITECTS
KANSAS CITY, MISSOURI

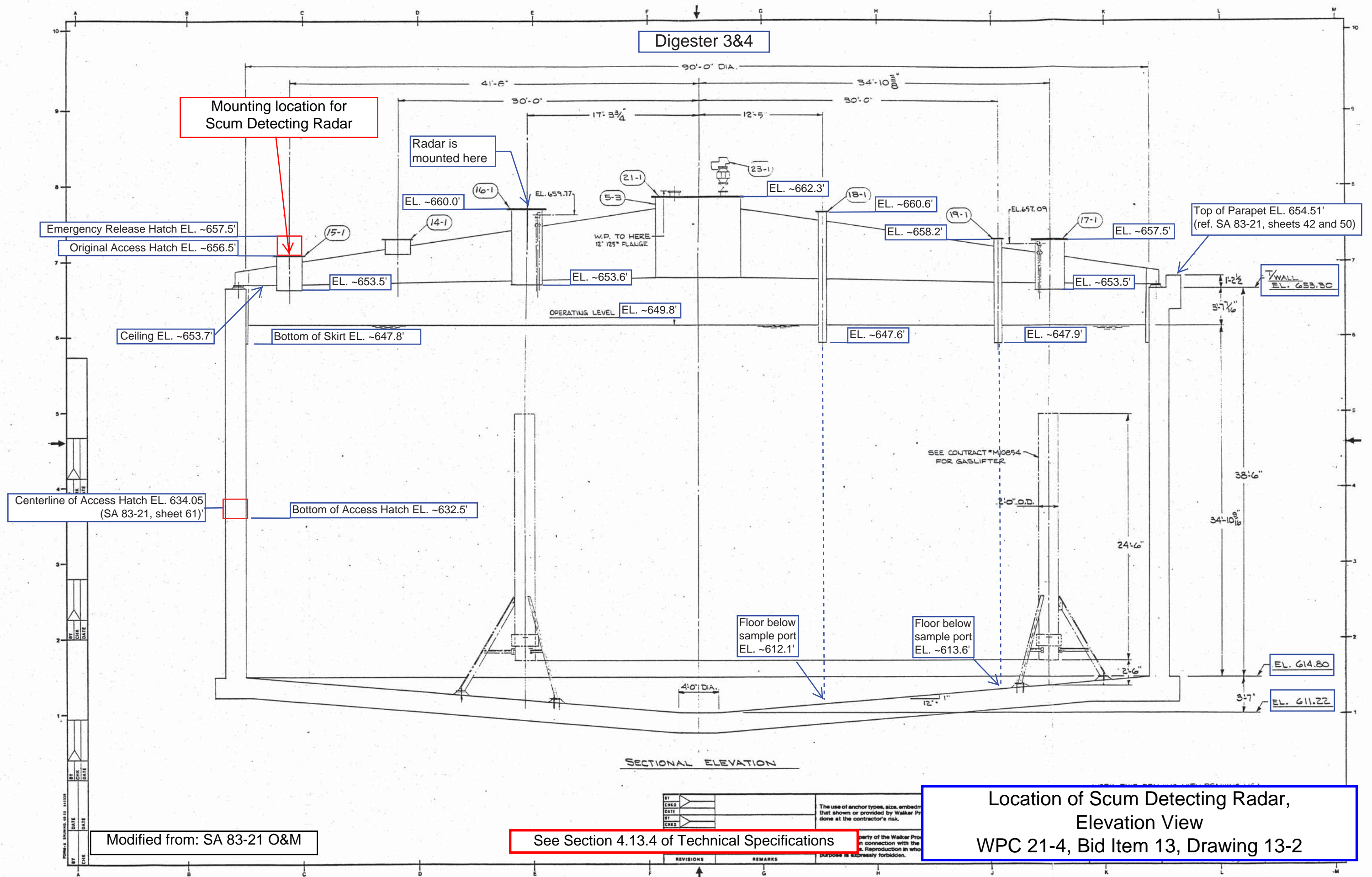
| REVISION | BY | DATE | PLAN SCALE: | DESIGNED | DRS | APPROVED: |
|----------------------|-----|------|-------------|----------|---------|-----------|
| CONFORMED TO | RLZ | 2-94 | AS NOTED | DETAILED | CRJ | |
| CONSTRUCTION RECORDS | | | | CHECKED | RRR,AEH | |

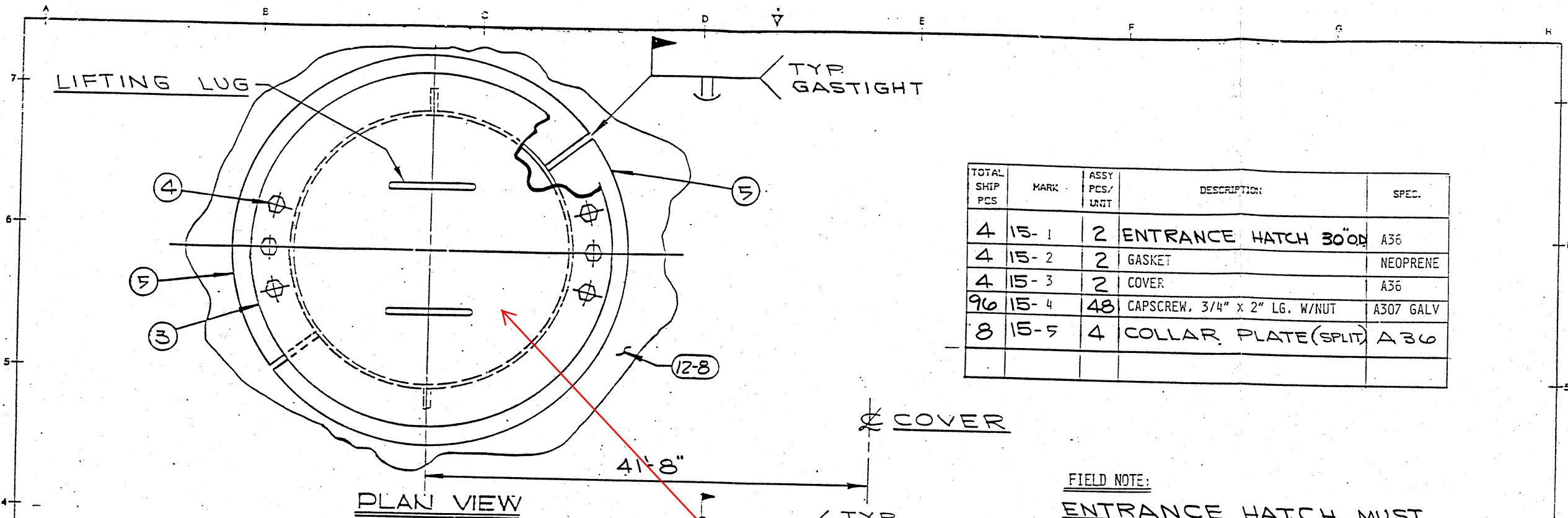
Location of Scum Detecting Radar,
Plan View
WPC 21-4, Bid Item 13, Drawing 13-1

Modified from: SA 83-21, Sheet 61

03/07/95 12:56:56 VPL
03/07/95 12:32:29 ATSK

CGS14814-VPL
FC 1300-ATB-VPL





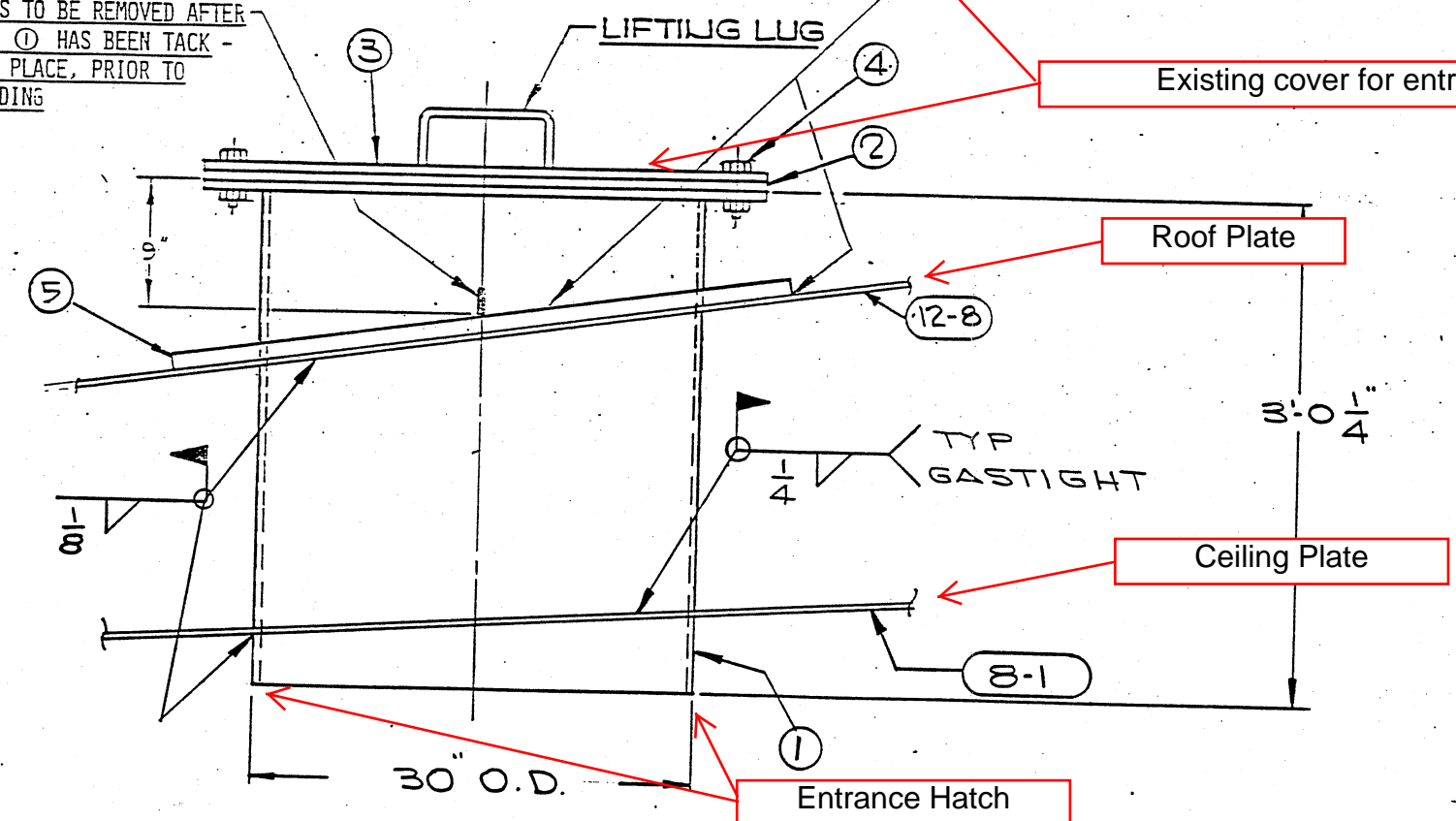
| TOTAL SHIP PCS | MARK | ASSY PCS/ UNIT | DESCRIPTION | SPEC. |
|----------------|------|----------------|-------------------------------|-----------|
| 4 | 15-1 | 2 | ENTRANCE HATCH 30" O.D. | A36 |
| 4 | 15-2 | 2 | GASKET | NEOPRENE |
| 4 | 15-3 | 2 | COVER | A36 |
| 96 | 15-4 | 48 | CAPSCREW, 3/4" x 2" LG. W/NUT | A307 GALV |
| 8 | 15-5 | 4 | COLLAR PLATE (SPLIT) | A36 |

PLAN VIEW

FIELD NOTE:

ENTRANCE HATCH MUST BE PLUMB

THESE TABS TO BE REMOVED AFTER GAS HATCH ① HAS BEEN TACK - WELDED IN PLACE, PRIOR TO FINAL WELDING



Existing cover for entrance hatch

Roof Plate

Ceiling Plate

Entrance Hatch

1. Contractor to remove existing carbon steel cover for entrance hatch and store it on-site.
2. Contractor to provide a new fabricated stainless steel plate that will act as both a removable cover for entrance hatch and a mounting location for the radar.

SEE DRAWING 1 FOR PROPER ORIENTATION

| | | |
|-------|------|------|
| BY | CHKD | DATE |
| BY | CHKD | DATE |
| BY | CHKD | DATE |
| BY | CHKD | DATE |
| REVIS | | |

The use of anchor types, size, embedment or method other than that shown or provided by Walker Process Corporation will be done at the contractor's risk.

This is the property of the Walker Process Corporation, and is loaned to the contractor for use on this project. It is to be returned to the Walker Process Corporation at the completion of the project.

See Section 4.13.4 of Technical Specifications

Radar Mounting Location Atop Entrance Hatch
WPC 21-4, Bid Item 13, Drawing 13-3

Modified from: SA 83-21 O&M

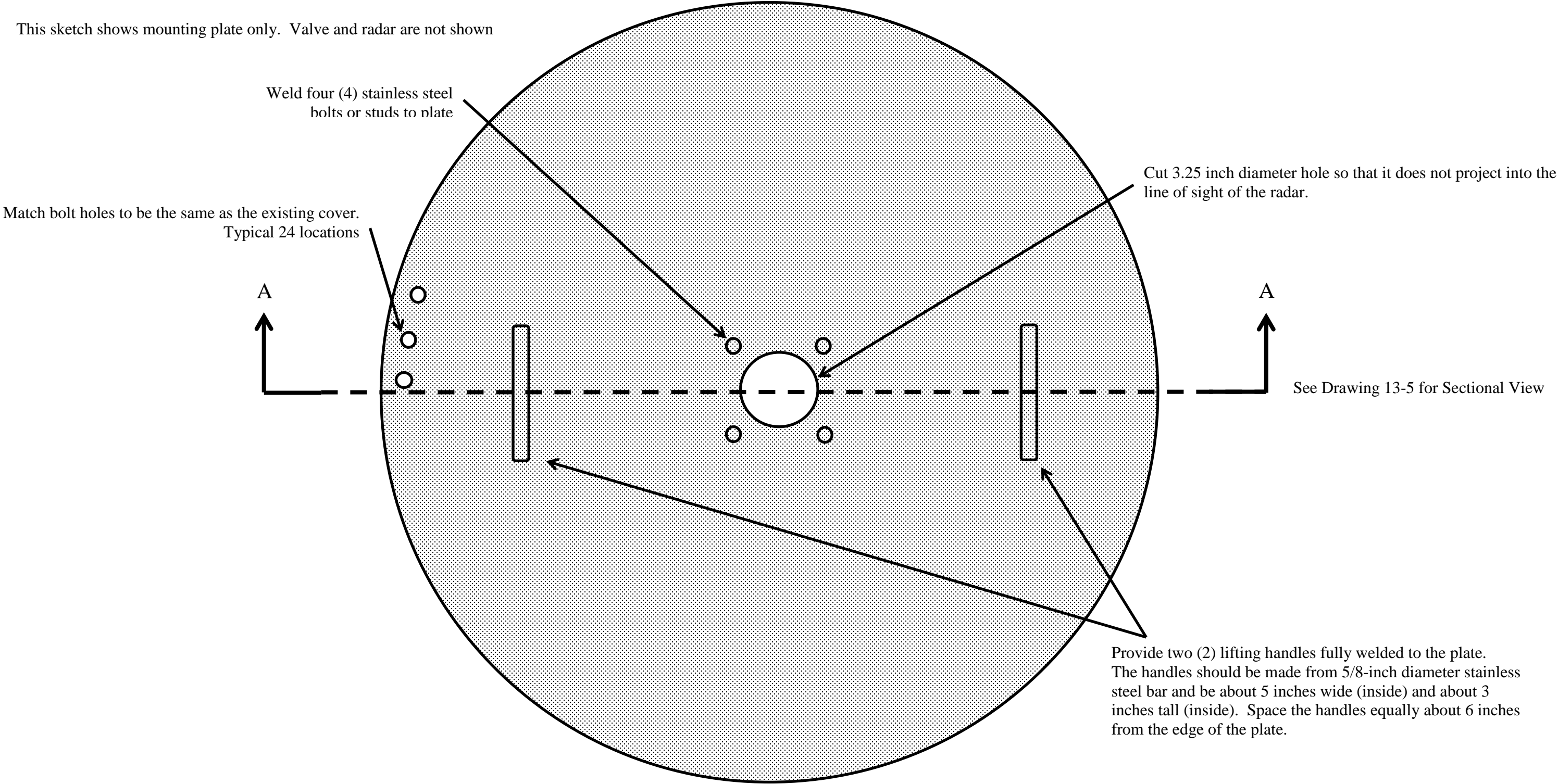
DATE 11-6-84
CHK
DATE 11-7-84
DATE

DATE BY 13-3 Walker Process Corporation

CONTRACT M10855 DRG 13 REV 0

- Contractor to fabricate custom plate made from 304 stainless steel, ¼-inch thick.
- Plate is to serve as both a removeable cover for the entrance hatch and a mounting location for the radar.

This sketch shows mounting plate only. Valve and radar are not shown

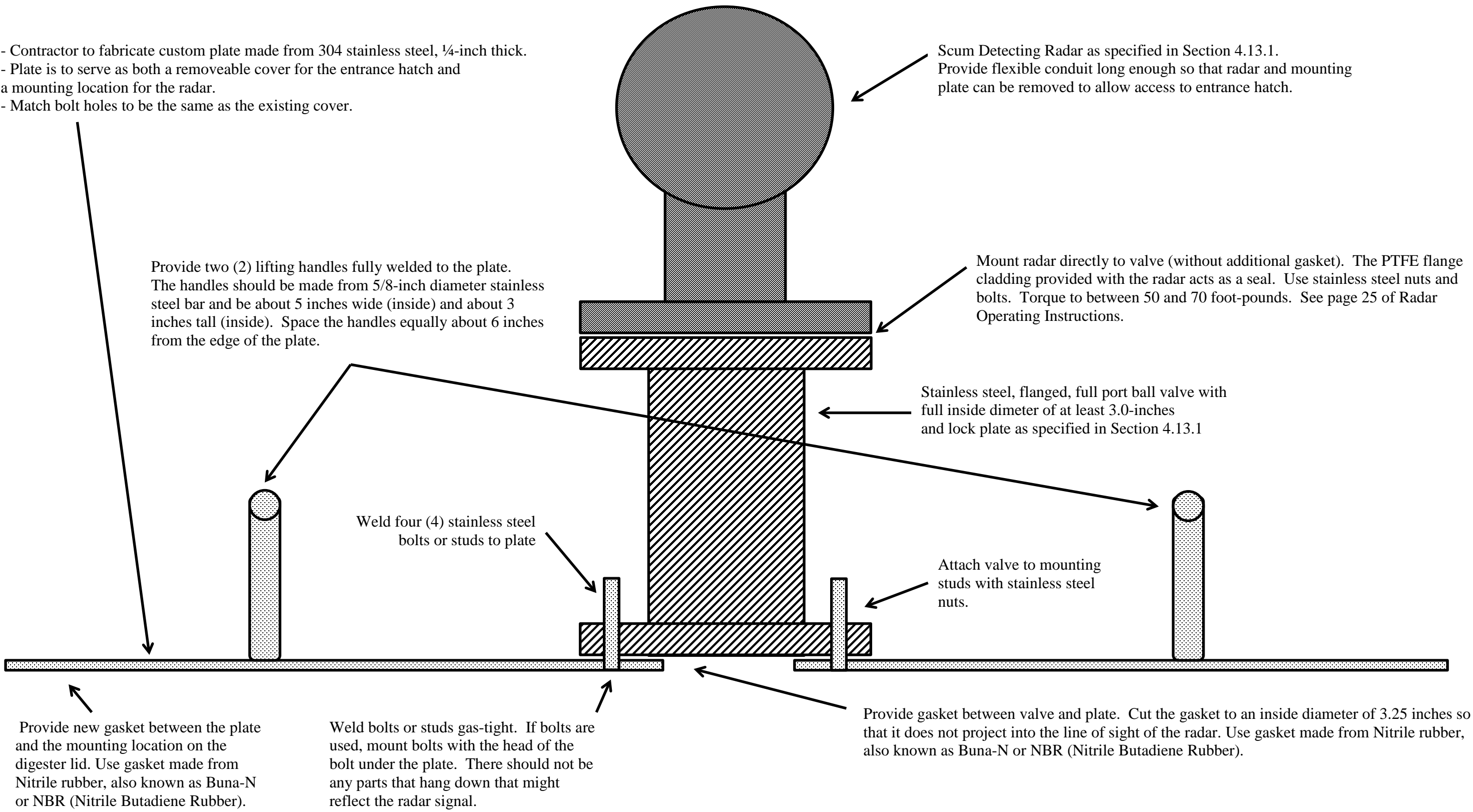


Not to Scale

See Section 4.13.4 of Technical Specifications

Mounting Plate for Radar, Plan View
(Proposed)
WPC 21-4, Bid Item 13, Drawing 13-4

- Contractor to fabricate custom plate made from 304 stainless steel, 1/4-inch thick.
- Plate is to serve as both a removeable cover for the entrance hatch and a mounting location for the radar.
- Match bolt holes to be the same as the existing cover.

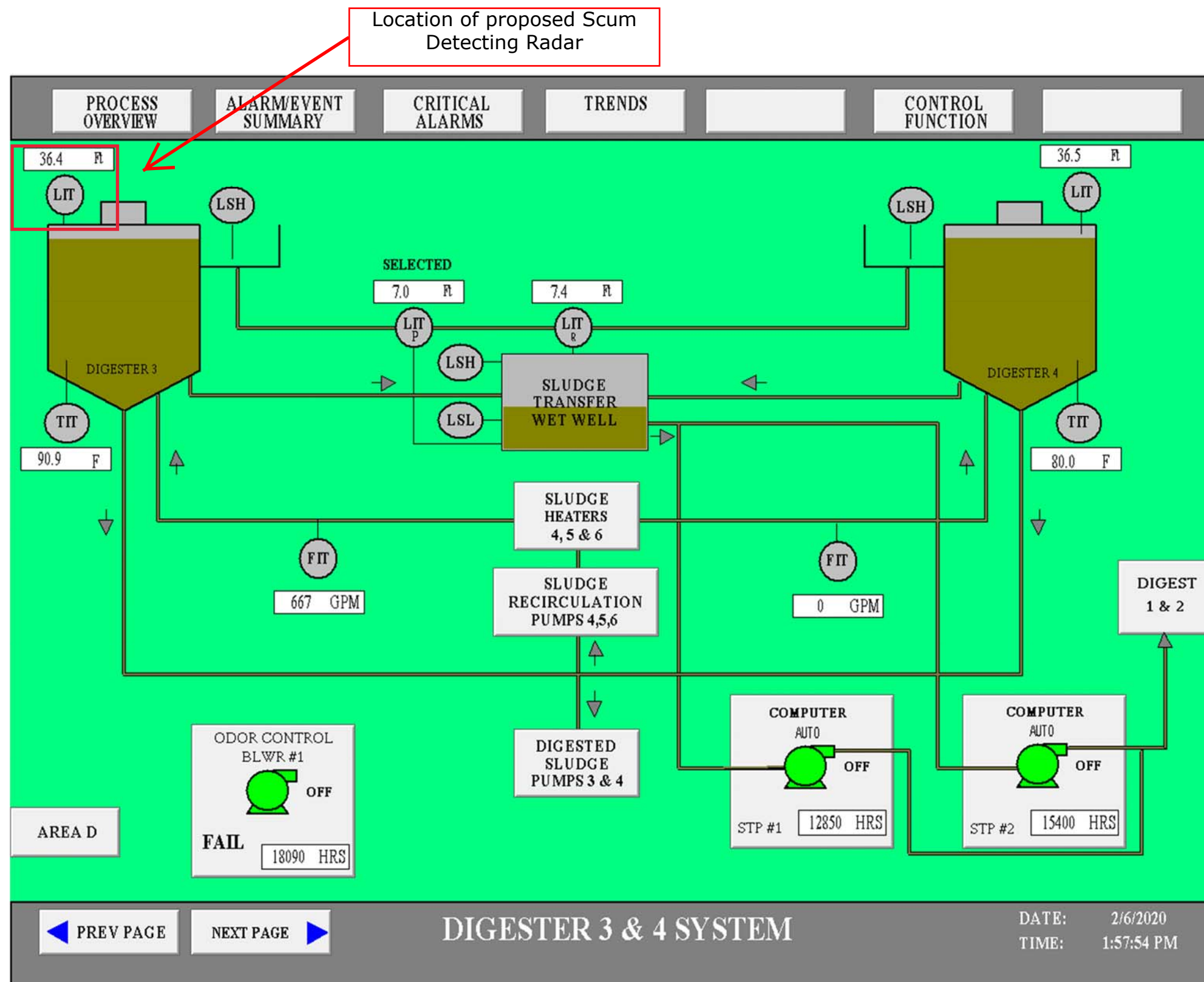


Sectional View A-A
from Drawing 13-4

Not to Scale

See Section 4.13.4 of Technical Specifications

Mounting Plate for Radar, Sectional View
(Proposed)
WPC 21-4, Bid Item 13, Drawing 13-5



See Section 4.13.6 of Technical Specifications

SCADA View of Proposed
Scum Detecting Radar
WPC 21-4, Bid Item 13, Drawing 13-6