



City of Tulsa Purchasing Department  
175 E. 2nd Street 15th Floor  
Tulsa, OK 74103

TAC 1346  
Industrial Machining and Fabrication Services  
Water and Sewer Department  
Bid Opening Day: April 10, 2025

Senior Buyer: Angie Tune  
[atune@cityoftulsa.org](mailto:atune@cityoftulsa.org)  
Please contact if you have any questions

**Delivery:**

If Your Bid is Accepted, state the number of Days You need to deliver the Supplies and/or begin providing Services.

You must be able to deliver the Supplies and/or Services as specified in Your Bid. Failure to do so may result in City terminating the Agreement and pursuing collection under any performance bond, as well as seeking any other damages to which it may be entitled in law or in equity

**Pricing:**

Section 1: Standard Work (Normal Business Hours)			
Description	Cost	En-Pro, LLC	Hill Manufacturing and Fabrication, LLC
CNC Machining	Per Hour	\$150.00	\$60.00
Press Brake Operations	Per Hour	\$130.00	
Water Jet Cutting	Per Hour	\$150.00	
Powder Coating	Per Hour	\$150.00	
Milling	Per Hour	\$150.00	\$60.00
Welding	Per Hour	\$85.00	\$75.00
Bending and Threading	Per Hour	\$150.00	
Manual Machining	Per Hour	\$150.00	\$60.00
Heat Treating	Per Hour	\$150.00	
Material Surcharge	Cost plus % handling fee	40%	15%

Section 2: Rush Work (urgent requests where the production and delivery timelines are expedited to meet tight deadlines)			
Description	Cost		
CNC Machining	Per Hour	\$225.00	\$80.00
Press Brake Operations	Per Hour	\$200.00	
Water Jet Cutting	Per Hour	\$225.00	
Powder Coating	Per Hour	\$225.00	
Milling	Per Hour	\$225.00	\$80.00
Welding	Per Hour	\$130.00	\$100.00
Bending and Threading	Per Hour	\$225.00	
Manual Machining	Per Hour	\$225.00	\$80.00
Heat Treating	Per Hour	\$225.00	
Material Surcharge	Cost plus % handling fee	60%	30%
Delivery:			14-28 business days
Annual Price Adjustment:		20%	20%
Notes:			

The City does not guarantee any specific quantity or number of purchases, if any, that will be made during the agreement period.